Wood-Mizer®

Parts Manual

MP260	**rev. A2.15**
MP260 EB9S	**rev. A1.02**
MP260 EH9S	**rev. A1.02**



Safety is our #1 concern! Read and understand all safety information and instructions before operating, setting up or maintaining this machine.

Form #2411

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SECTION 1 GENERAL INFORMATION

1.1 How To Use the Parts List

- Use the index above to locate the assembly that contains the part you need.
- Go to the appropriate section and locate the part in the illustration.
- Use the number pointing to the part to locate the correct part number and description in the table.
- Parts shown indented under another part are included with that part.
- Parts marked with a diamond (◆) are only available in the assembly listed above the part.

See the sample table below. Sample Part #A01111 includes part F02222-2 and subassembly A03333. Subassembly A03333 includes part S04444-4 and subassembly K05555. The diamond (◆) indicates that S04444-4 is not available except in subassembly A03333. Subassembly K05555 includes parts M06666 and F07777-77. The diamond (◆) indicates M06666 is not available except in subassembly K05555.

1.2 Sample Assembly

REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY	
	Sample Assembly, Complete (Includes All Indented Parts Below)	A01111	1	
1	Sample Part	F02222-22	1	
	Sample Subassembly (Includes All Indented Parts Below)	A03333	1	
2	Sample Part (◆ Indicates Part Is Only Available With A03333)	S04444-4	1	◆
	Sample Subassembly (Includes All Indented Parts Below)	K05555	1	
3	Sample Part (◆ Indicates Part Is Only Available With K05555)	M06666	2	◆
4	Sample Part	F07777-77	1	

To Order Parts:

- From Europe call our European Headquarters and Manufacturing Facility in Kolo, Poland at ***+48-63-2626000***. From the continental U.S., call our toll-free Parts hotline at ***1-800-525-8100.*** Have your customer number, vehicle identification number, and part numbers ready when you call. From other international locations, contact the Wood-Mizer distributor in your area for parts.

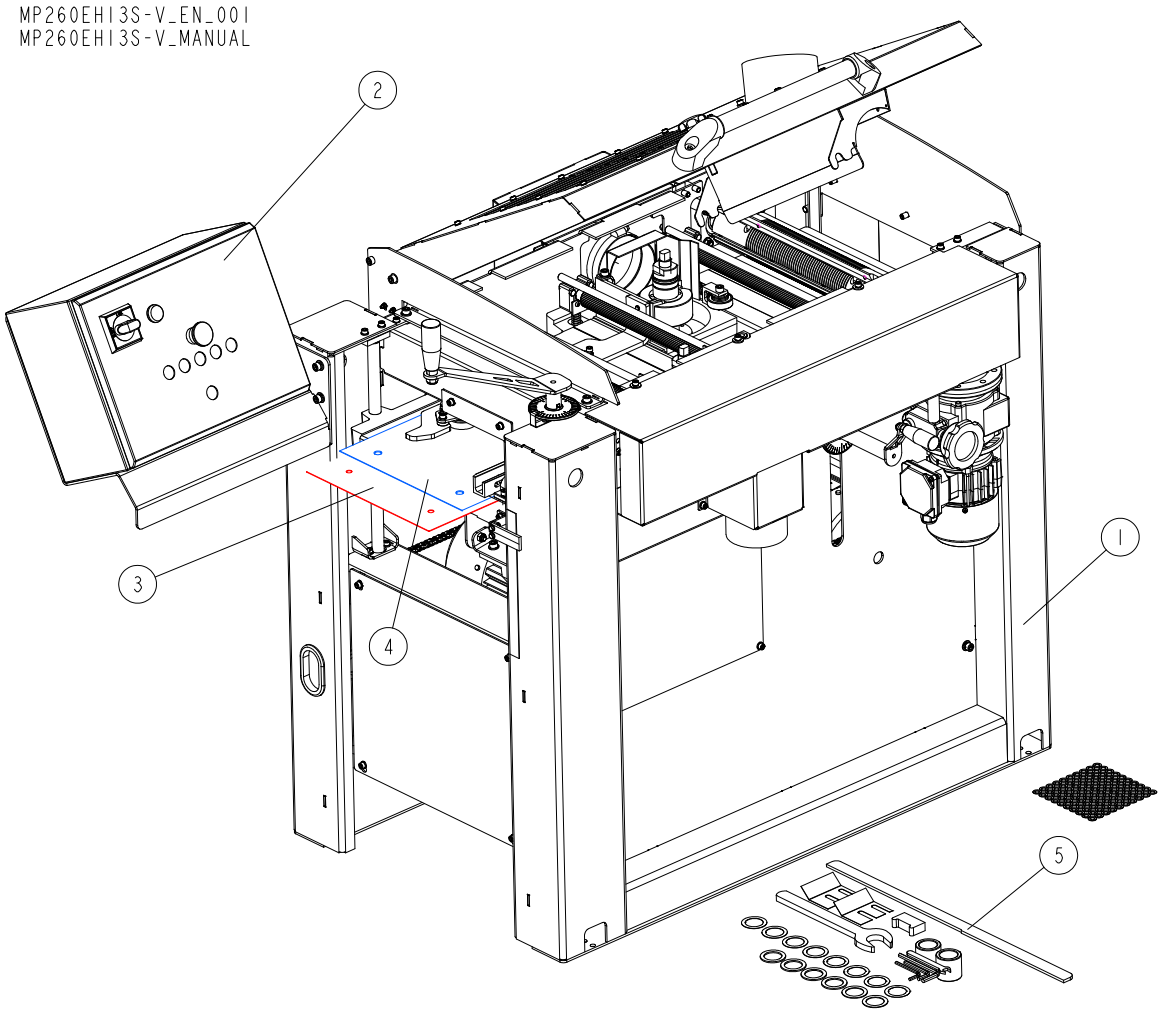
Office Hours:

Country	Monday - Friday	Saturday	Sunday
Poland	7-15	Closed	Closed
US	8 a.m.- 5 p.m.	8 a.m.- 12 p.m.	Closed

CAUTION! It is strongly recommended that only original spare parts be used.

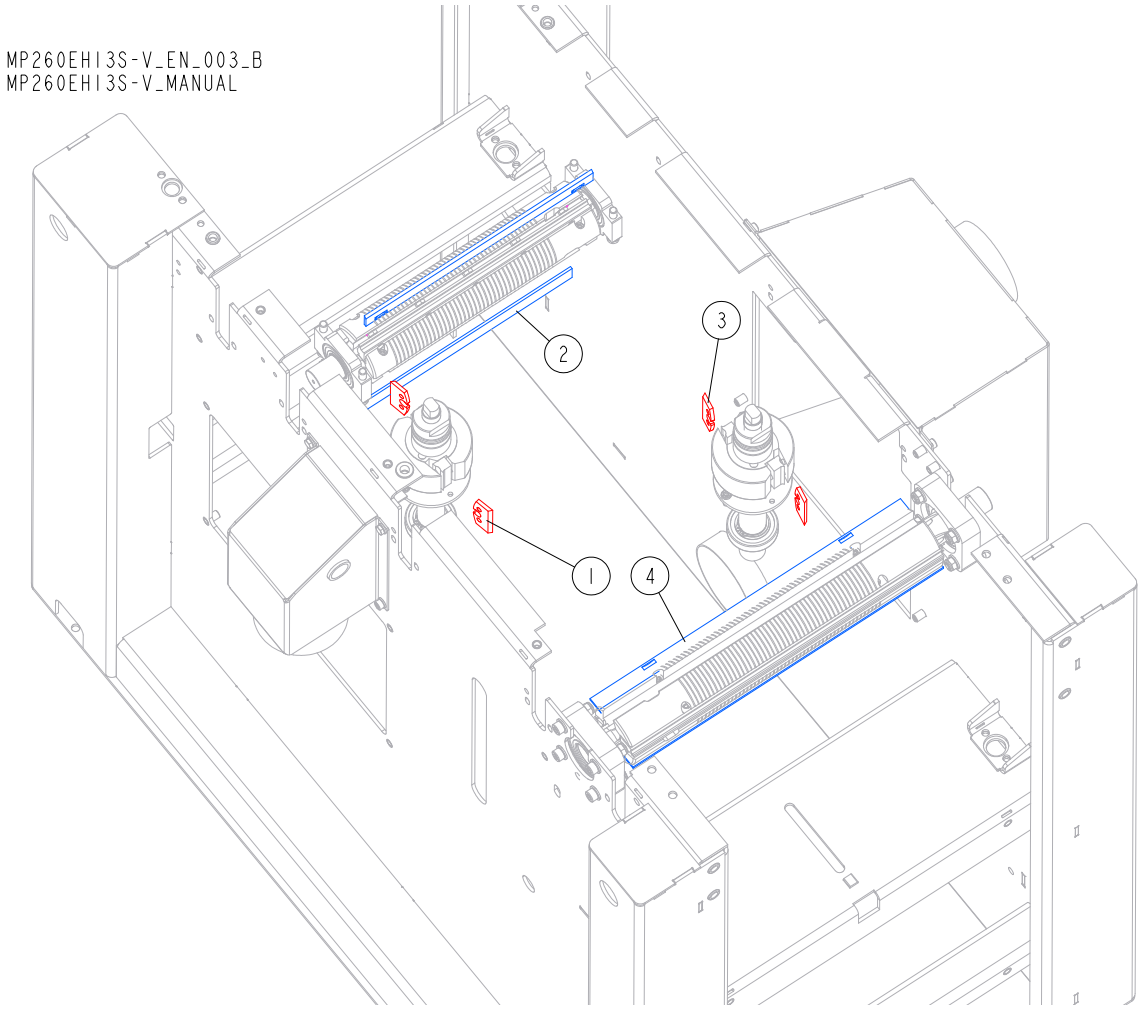
SECTION 2 MP260

2.1 MP260



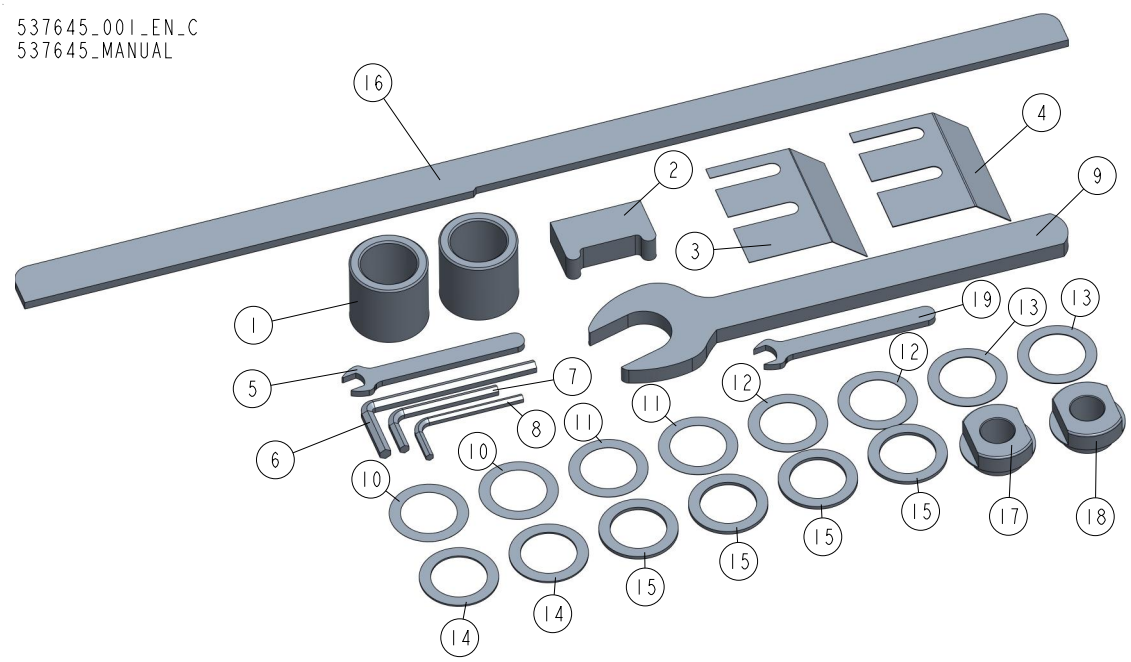
REF	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY	
-	**PLANER MOULDER MP260EH13S-V**	MP260EH13S-V	1	
1	MP260- MECHANICAL ASSEMBLY *See Section SECTION 3*	537000	1	
2	PRO MOTOR KIT FOR MP260EH 3X400V CE *See Section 4.1*	537021	1	
3	PLATE 1	537576-1	1	
4	PLATE 2	537577-1	1	
5	MP260 ADDITIONAL PART KIT *See Section 2.3*	537645	1	

2.2 Knives



Ref	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY	
1	KNIFE, PLANER (2 PCS)	TPK50.024.4TB	2	
-	KNIFE SET, PLANING	260-030	1	
2	PLANER KNIFE WITH NOTCHES	TPK300.20MP	2	
3	KNIFE, PLANER (2 PCS)	TPK50.024.4TB	2	
-	PLANER KNIFE WITH NOTCHES	TPK410.20MP	2	
4	KNIFE, L-410 H-20 K-3 HSS18%	TPK410.20HS	2	

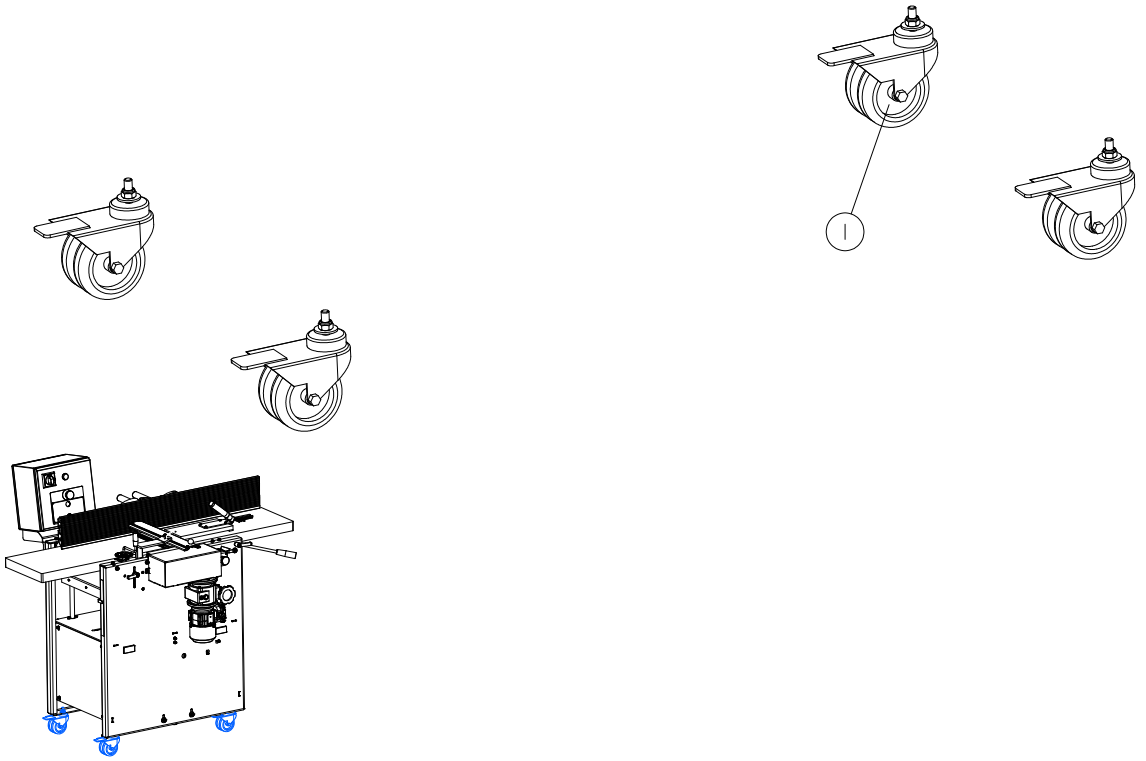
2.3 MP260 Additional Part Kit 537645



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**MP260 ADDITIONAL PART KIT**	537645	1	
1	BUSHING, 30/42-40.2 ZINC-PLATED	535848-1	2	
2	TOOL, KNIFE SETTING	534770	1	
3	PLATE, 0.3 MM CHIP BREAKER	537648	1	
4	PLATE, 0.5 MM CHIP BREAKER	533502	1	
-	WRENCH SET	535185	1	
5	WRENCH, 10 OPEN-END	541315	1	
6	WRENCH, 6 MM ALLEN	535186	1	
7	WRENCH, 5 ALLEN	092915	1	
8	WRENCH, 4MM ALLEN	093368	1	
9	WRENCH, 30 DIN 894 OPEN ENDED	537649	1	
10	SHIM, 30/42-0.1 FE/ZN5 DIN988	F81069-6	2	
11	SHIM, 30/42-0.2 FE/ZN5 DIN988	F81069-5	2	
12	SHIM, 30/42-0.3 FE/ZN5 DIN 988	F81069-4	2	
13	SHIM, 30/42-0.5 FE/ZN5 DIN 988	F81069-3	2	
14	SHIM, 30/42-1 FE/ZN5 DIN 988	F81069-2	2	
15	SHIM, 30/42-2 FE/ZN5 DIN 988	F81069-1	4	
16	BAR, FENCE ADJUSTMENT	601324-1	1	
17	NUT, M20X1.5	542620-1	1	
18	NUT, M20X1.5 LEFT	542621-1	1	
19	WRENCH, 12 FLAT	564873	1	

2.4 Castor wheels 535166

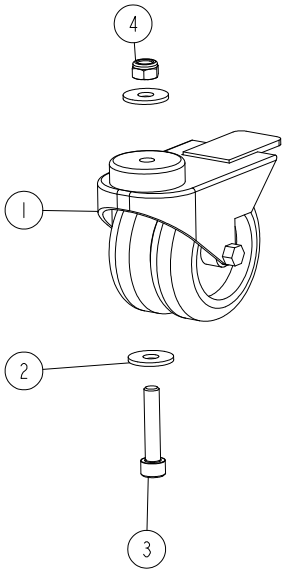
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REF.	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY	
-	**CASTOR WHEELS, 4 PCS. KIT**	535166	1	
1	CASTOR WHEEL ASSEMBLY *See Section 2.5*	535163	4	

2.5 Castor wheel assembly 535163

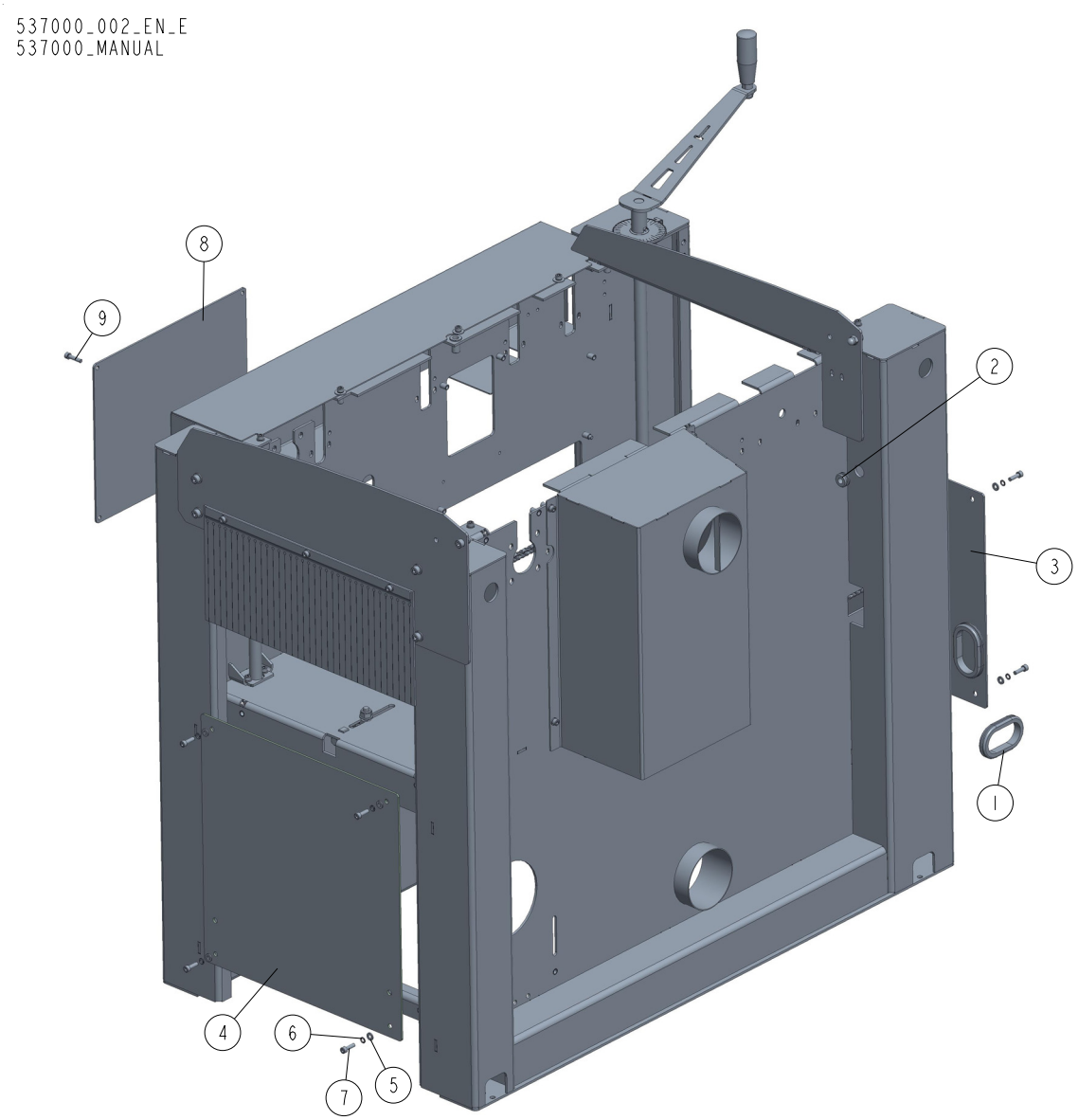
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REF.	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY	
-	**CASTOR WHEEL ASSEMBLY**	535163	1	
1	DUAL WHEEL CASTOR, KMDA-TPA 75S-HC	533510	1	
2	WASHER, ISO 7093-1-8-200 HV-A2E.	F81054-11	2	
3	SCREW, M8X40-8.8 HEX SOCKET HEAD CAP ZINC	F81002-29	1	
4	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	1	

SECTION 3 MECHANICAL ASSEMBLY

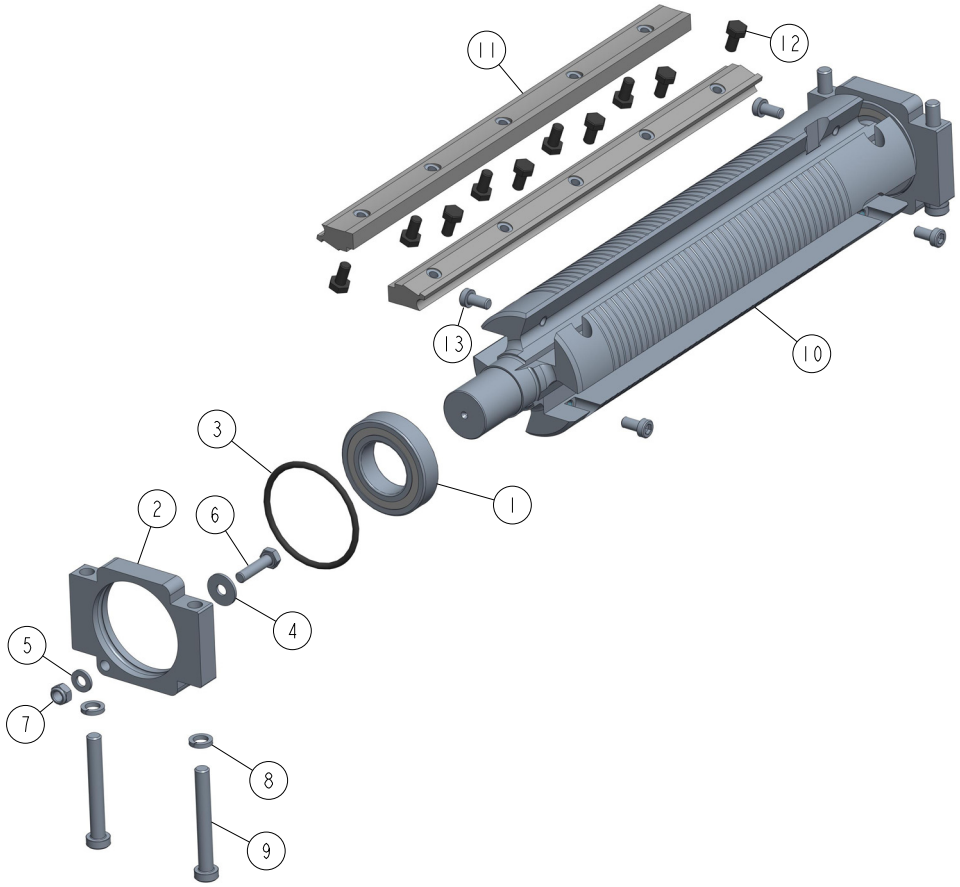
3.1 Covers



REF	DESCRIPTION (u indicates parts available in assemblies only)	PART #	QTY	
1	GROMMET, RUBBER	087065	2	
2	GROMMET, 3/8 ID RUBBER	025248	1	
3	PLATE, SIDE	533096-1	1	
4	PLATE, SIDE	562904-1	1	
5	WASHER, 6.4 FLAT ZINC	F81053-1	8	
6	WASHER, Z 6.1 SPLIT LOCK ZINC	F81053-3	8	
7	SCREW, M6X20 8.8 HEX SOCKET HEAD CAP ZIN	F81001-22	8	
8	PLATE, FRONT	537567-1	1	
9	SCREW, M6X25-8.8 HEX SOCKET HEAD CAP ZIN	F81001-41	4	

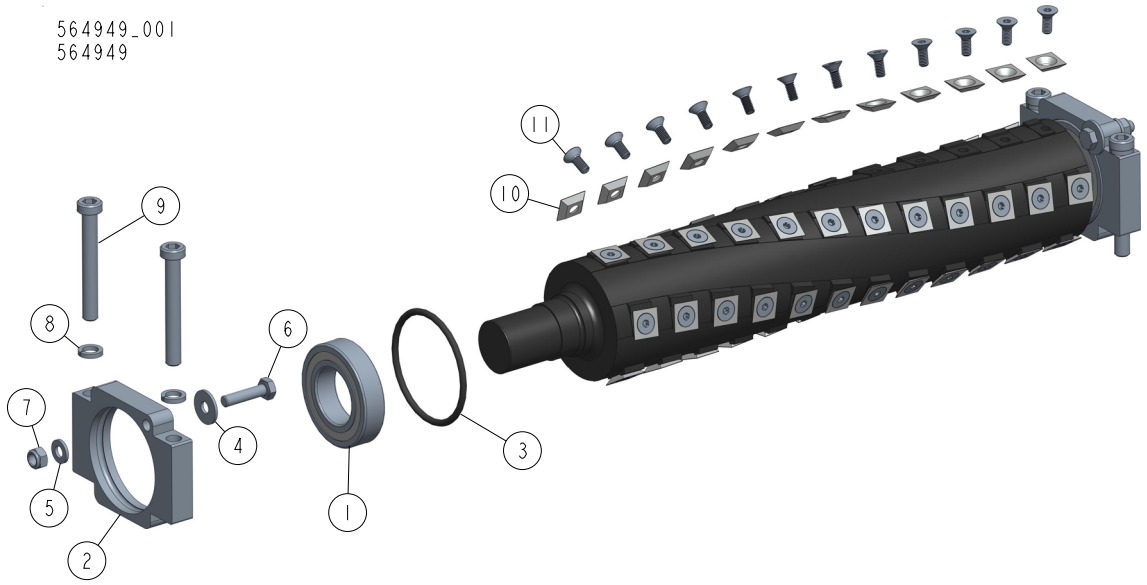
3.2 Bottom Cutter

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REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**BOTTOM CUTTER - ASSEMBLY**	537568	1	
1	BEARING, 6006 2RSR	096191	2	
2	BEARING HOUSING 1	536958-1	2	
3	O-RING	536959	2	
4	WASHER, 6.5 FLAT	F81053-11	2	
5	WASHER, 6.4 FLAT ZINC	F81053-1	2	
6	HEXAGON SOCKET BUTTON HED SCROW M6X25 ZC	F81001-109	2	
7	NUT, M6-8-B HEX NYLON LOCK ZINC	F81031-2	2	
8	WASHER, 8.2 SPLIT LOCK	F81054-4	4	
9	SCREW M8X60 LHSCS 8.8 DIN 7984	F81002-41	4	
-	CUTTER, MP260 BC	564946	1	
10	LOWER CUTTER	260-140-5	1	
11	SET OF FIXING WEDGES	241-061	1	
12	BOLT M6X12 10.9 DIN 933 ISO 4017	083595	10	
13	SCREW, M6X12-10.9 DIN 7984 HEX SOCKET TH	F81001-80	4	

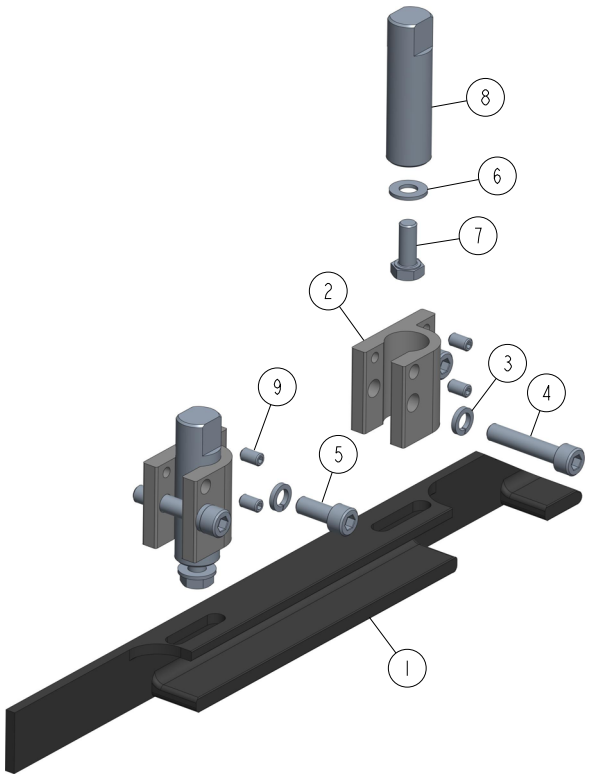
3.3 Bottom Helical Cutter (Option)



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**BOTTOM HELICAL CUTTER - MP260**	564949	1	
1	BEARING, 6006-C- 2HRS-FAG	592792	2	
2	HOUSING, BEARING	564942-1	2	
3	O-RING	536959	2	
4	WASHER, 6.5 FLAT	F81053-11	2	
5	WASHER, 6.4 FLAT ZINC	F81053-1	2	
6	BOLT, M6X25 -5.8 HEX HEAD FULL THREAD ZI	F81001-3	2	
7	NUT, M6-8-B HEX NYLON LOCK ZINC	F81031-2	2	
8	WASHER, 8.2 SPLIT LOCK	F81054-4	4	
9	SCREW M8X60 LHSCS 8.8 DIN 7984	F81002-41	4	
-	CUTTER, TSH260BC BOTTOM HELICAL	562641	1	
10	INSERT, REPLACEMENT CARBIDE	TIK19HM	60	
11	SCREW, 10-32X1/2 FH BO; TORX PLUS	F05004-325	60	

3.4 Fence 1, 2. 537570

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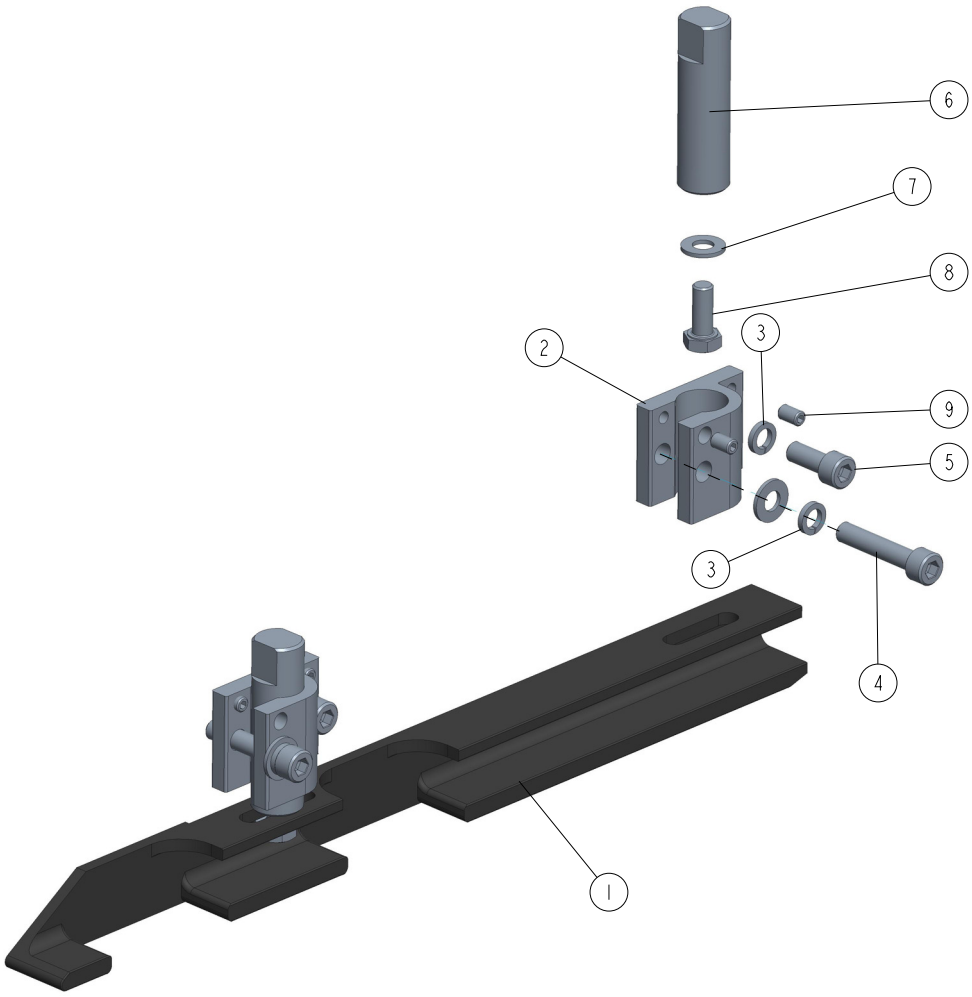


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**FENCE 1, ASSEMBLY**	537570	1	
1	FENCE 1	537569-1	1	
	FENCE, 700 MM	542454-1 [1]	1	
	FENCE, 1400 MM	542453-1 [2]	1	
2	CLAMP	536966-1	2	
3	WASHER, 8.2 SPLIT LOCK	F81054-4	4	
4	SCREW, M8X40-8.8 HEX SOCKET HEAD CAP ZIN	F81002-29	2	
5	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	2	
6	WASHER, 8.4 FLAT ZINC	F81054-1	2	
7	BOLT, M8X20-8.8-B HEX HEAD FULL THREAD Z	F81002-4	2	
8	PIN, MP260	562903-1	2	
9	SCREW, M6X10-45H HEX SOCKET SET W/FLAT P	F81001-26	4	

[1] Longer Fence - 700mm
[2] Long Fence - 1400mm

3.5 Fence 1, 2. 537572

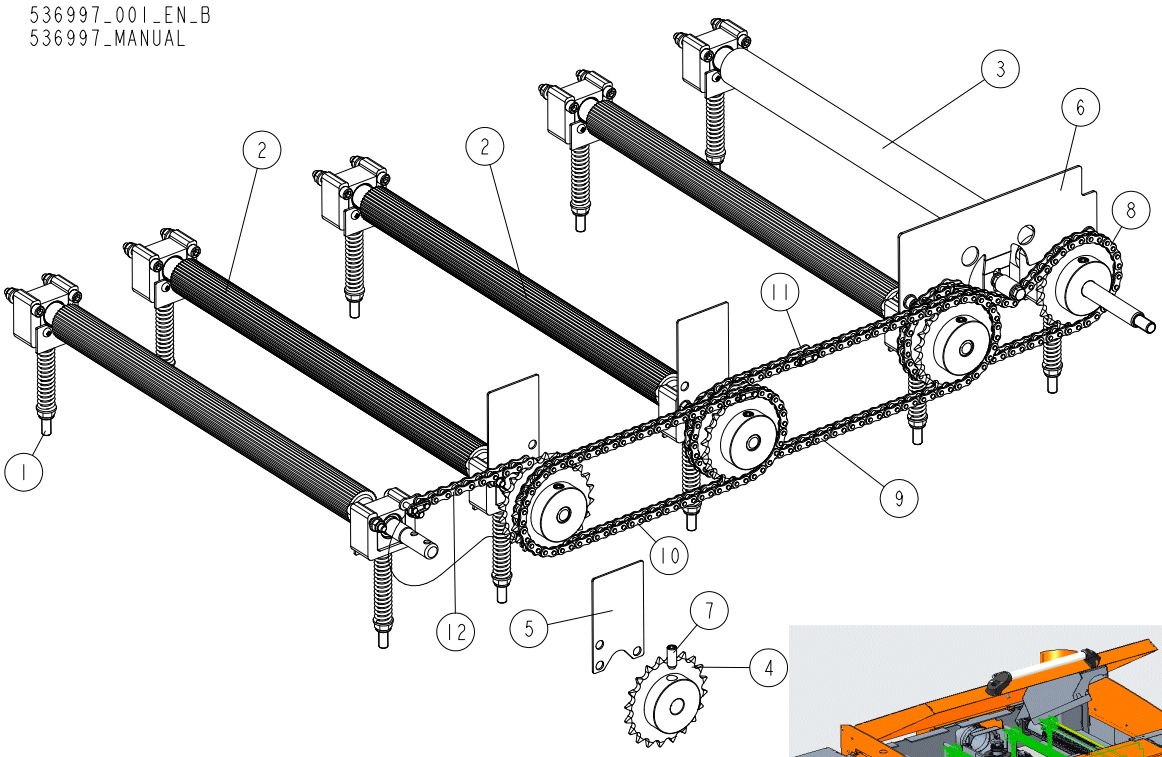
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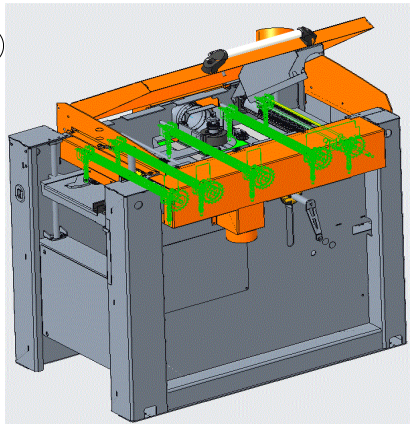


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**FENCE 2, ASSEMBLY**	537572	1	
1	FENCE 2	537571-1	1	
	FENCE, 700 MM	542454-1 [1]	1	
	FENCE, 1400 MM	542453-1 [2]	1	
2	CLAMP	536966-1	2	
3	WASHER, 8.2 SPLIT LOCK	F81054-4	4	
4	SCREW, M8X40-8.8 HEX SOCKET HEAD CAP ZIN	F81002-29	2	
5	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	2	
6	WASHER, 8.4 FLAT ZINC	F81054-1	4	
7	BOLT, M8X20-8.8-B HEX HEAD FULL THREAD Z	F81002-4	2	
8	PIN, MP260	562903-1	2	
9	SCREW, M6X10-45H HEX SOCKET SET W/FLAT P	F81001-26	4	

[1] Longer Fence - 700mm
[2] Long Fence - 1400mm

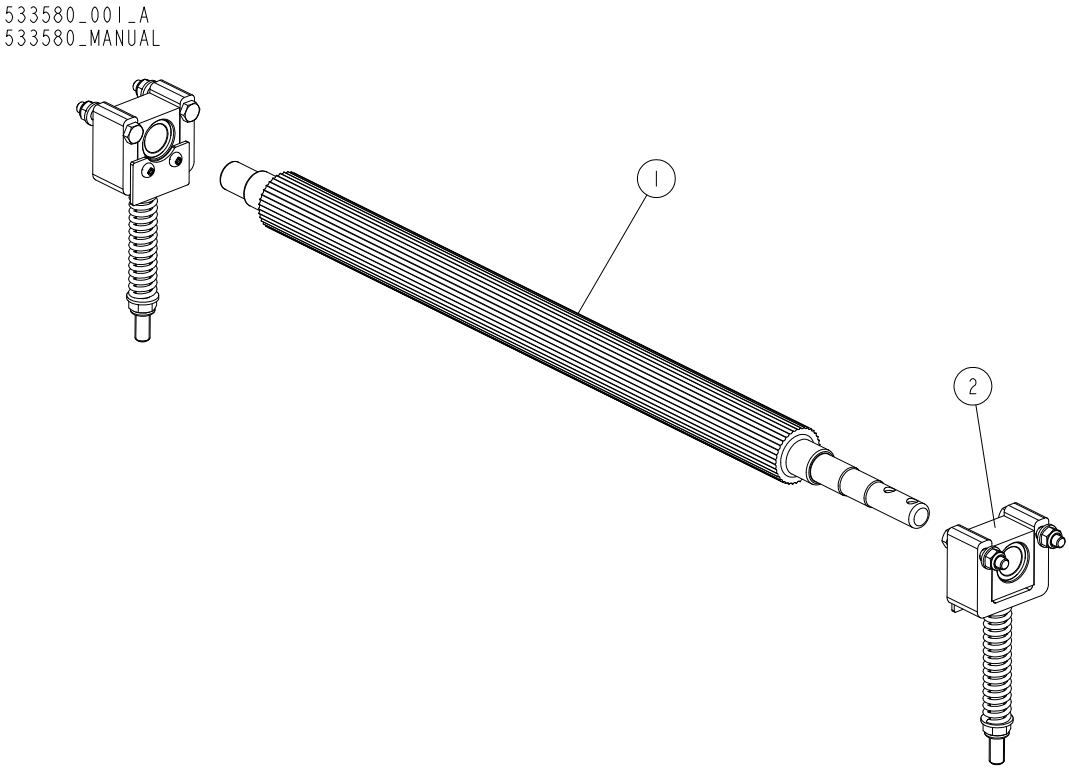
3.6 Feed Assembly





REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**FEED ASSEMBLY, MP260**	536997	1	
1	DRIVE SHAFT ASSEMBLY *See Section 3.7*	533580	2	
2	DRIVE SHAFT ASSEMBLY *See Section 3.7*	537585	2	
3	DRIVE SHAFT ASSEMBLY *See Section 3.7*	533581	1	
4	SPROCKET Z=20; 1/2"X 3/16" CHAIN 083-1	533109	8	
5	BUSHING HOUSING PLATE	536998-1	3	
6	TENSION PLATE COMPLETE *See Section 3.8*	537535	1	
7	SCREW M8X20 HSS W/DOG POINT ZC 45H DIN 915 ISO 4028	F81002-77	8	
8	CHAIN 083-1; P=1/2"; LENGHT=0,5461M (43	537052	1	
9	CHAIN 083-1; P=1/2"; LENGHT=0,7239M (57	537053	1	
10	CHAIN 083-1; P=1/2"; LENGHT=0,6477M (51	537054	1	
11	CONNECTING LINK FOR CHAIN 083-1	533128	4	
12	CHAIN 083-1; P-1/2"; LENGHT=0,4953M (39	534393	1	

3.7 Drive Shaft (533580)

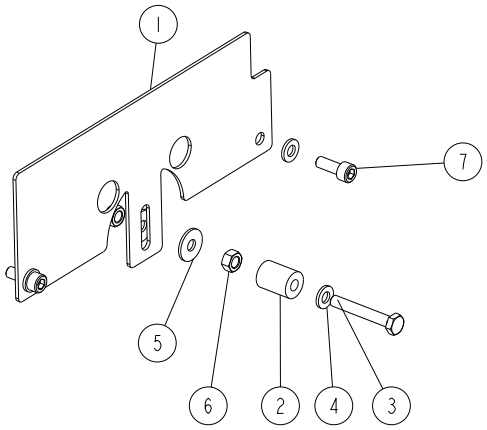


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**DRIVE SHAFT ASSEMBLY**	533580	1	
-	**DRIVE SHAFT ASSEMBLY**	537585	1	
-	**DRIVE SHAFT ASSEMBLY**	533581	1	
1	SHAFT, STEEL DRIVE	533513-1 [1]	1	
	SHAFT, STEEL DRIVE	537586-1 [2]	1	
	SHAFT W/PROTECTIVE COVER	533512 [3]	1	
2	BEARING ASSEMBLY, SLIDE *See Section 3.39*	533520	2	

[1] Included in 533580
[2] Included in 537585
[3] Included in 533581

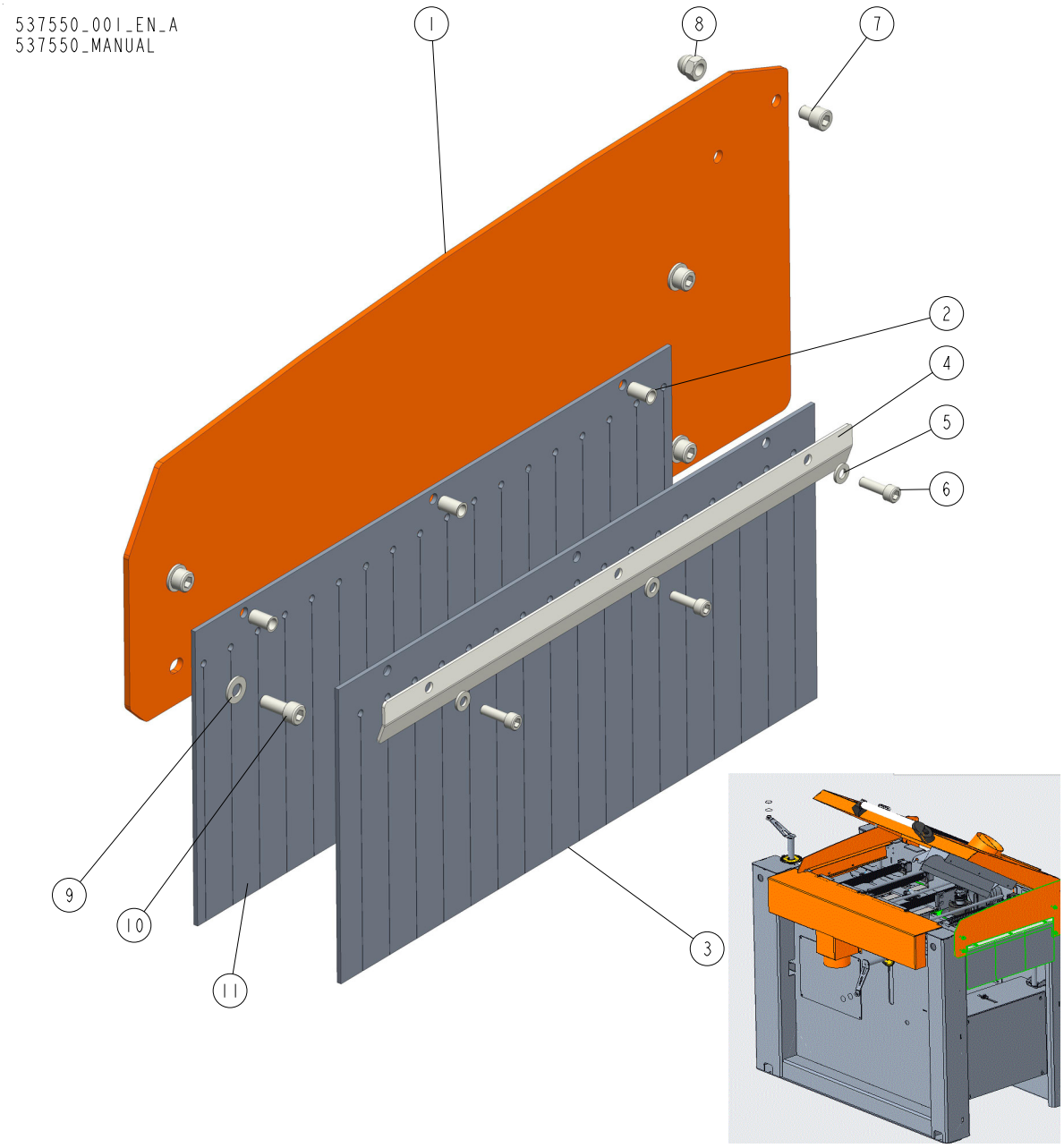
3.8 Tension Plate (537535)

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537535_MANUAL



REF	DESCRIPTION (u indicates parts available in assemblies only)	PART #	QTY	
-	**TENSION PLATE COMPLETE**	537535	1	
1	TENSION PLATE	537534-1	1	
2	BUSHING, SPACER	R80671-6	1	
3	BOLT, M6X40MM,HEX HEAD,FULL THRD,ZINC	F81001-5	1	
4	WASHER, 6.4 FLAT ZINC	F81053-1	3	
5	WASHER, 6.5 FLAT	F81053-11	2	
6	NUT, M6 8 HEX ZINC	F81031-1	2	
7	SCREW, M6X16 8.8 HEX SOCKET HEAD CAP ZIN	F81001-21	2	

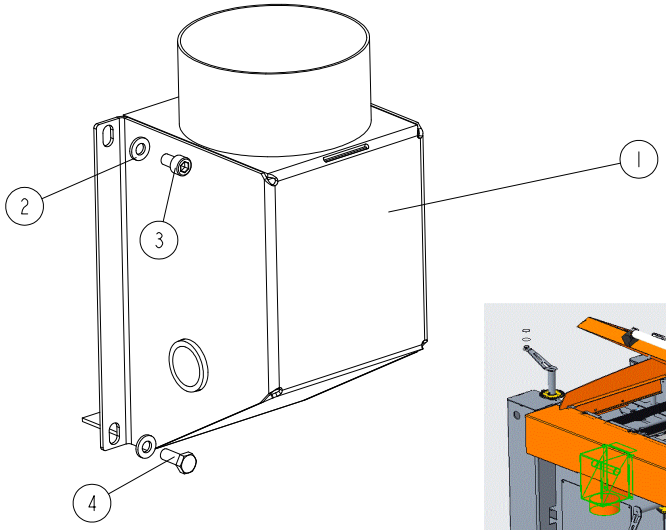
3.9 Right Guard

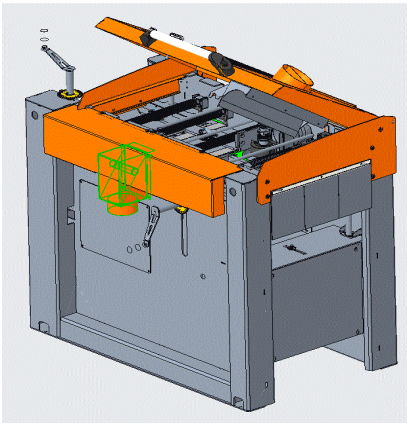


REF	DESCRIPTION (u indicates parts available in assemblies only)	PART #	QTY	
-	**RIGHT GUARD COMPLETE**	537550	1	
1	RIGHT GUARD PLATE	537548-1	1	
2	NUT, O-NIT-6-17-ZN RIVET	F81031-13	3	
3	FLEXIBLE GUARD	533083	1	
4	BRACKET, FLEXIBLE GUARD	537551-1	1	
5	WASHER, 6.4 FLAT ZINC	F81053-1	3	
6	SCREW, M6X20 8.8 HEX SOCKET HEAD CAP ZIN	F81001-22	3	
7	SCREW, M8X10-8.8 HEX SOCKET HEAD CAP ZIN	F81002-32	1	
8	ACORN NUT M8 ZC 6 DIN 1587	F81033-25	1	
9	WASHER, 8.4 FLAT ZINC	F81054-1	4	
10	SCREW, M8X20-8.8 HEX SOCKET HEAD CAP ZIN	F81002-30	4	
11	GUARD, FLEXIBLE	564886	1	

3.10 Sawdust Outlet Guard

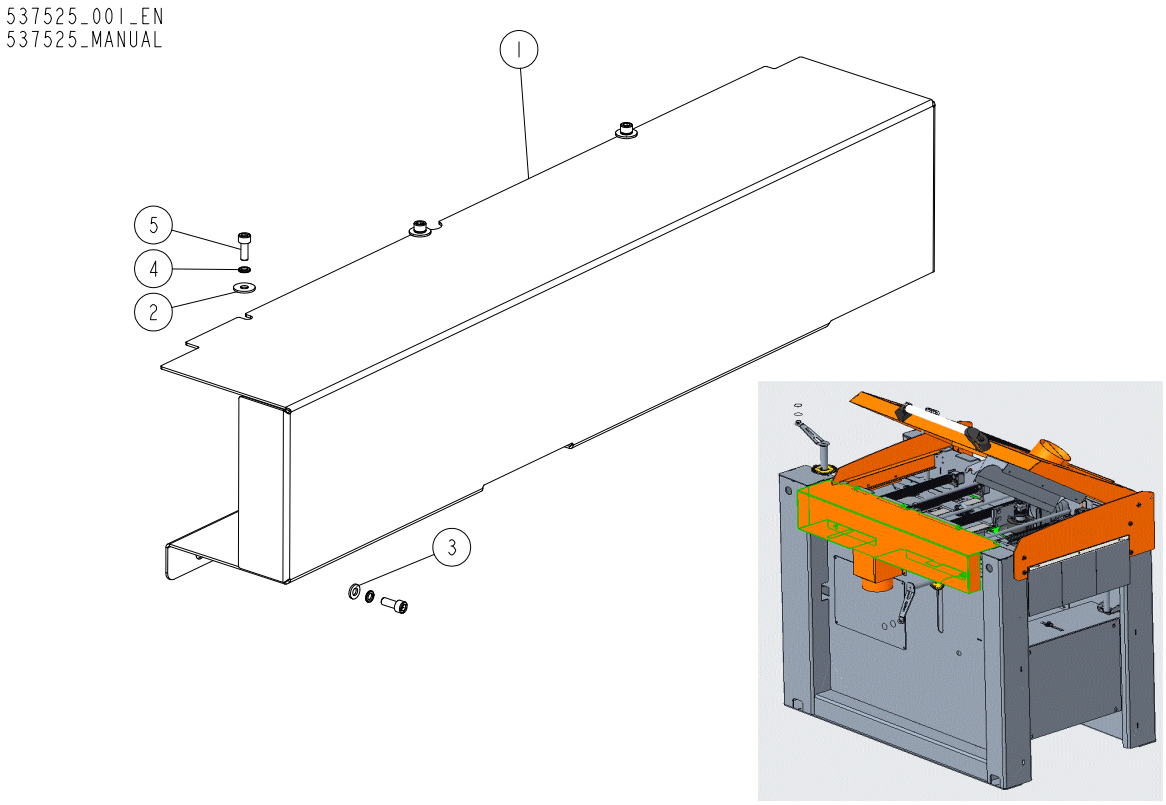
537533_001_EN_A
537533_MANUAL





REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**SAWDUST OUTLET GUARD COMPLETE**	537533	1	
1	SAWDUST OUTLET GUARD	537530-1	1	
2	WASHER, 6.4 FLAT ZINC	F81053-1	4	
3	SCREW, M6X10-8.8 HEX SOCKET HEAD CAP	F81001-12	2	
4	BOLT, M6X16 8.8 HEX HEAD FULL THREAD ZIN	F81001-15	2	

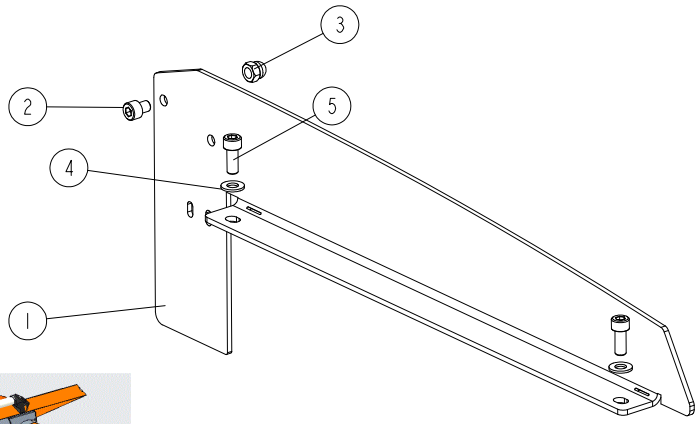
3.11 Side Guard

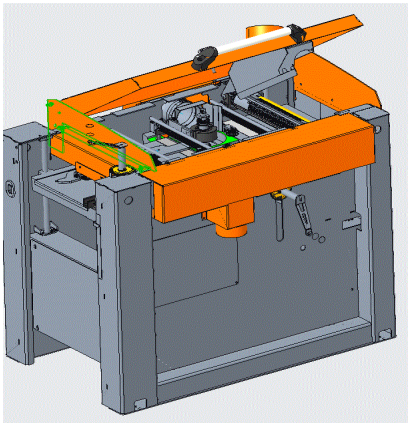


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**SIDE GUARD COMPLETE**	537525	1	
1	SIDE GUARD	537524-1	1	
2	WASHER, 6.5 FLAT	F81053-11	3	
3	WASHER, 6.4 FLAT ZINC	F81053-1	2	
4	WASHER, Z 6.1 SPLIT LOCK ZINC	F81053-3	5	
5	SCREW, M6X16-8.8 HEX SOCKET HEAD CAP ZIN	F81001-21	5	

3.12 Left Guard

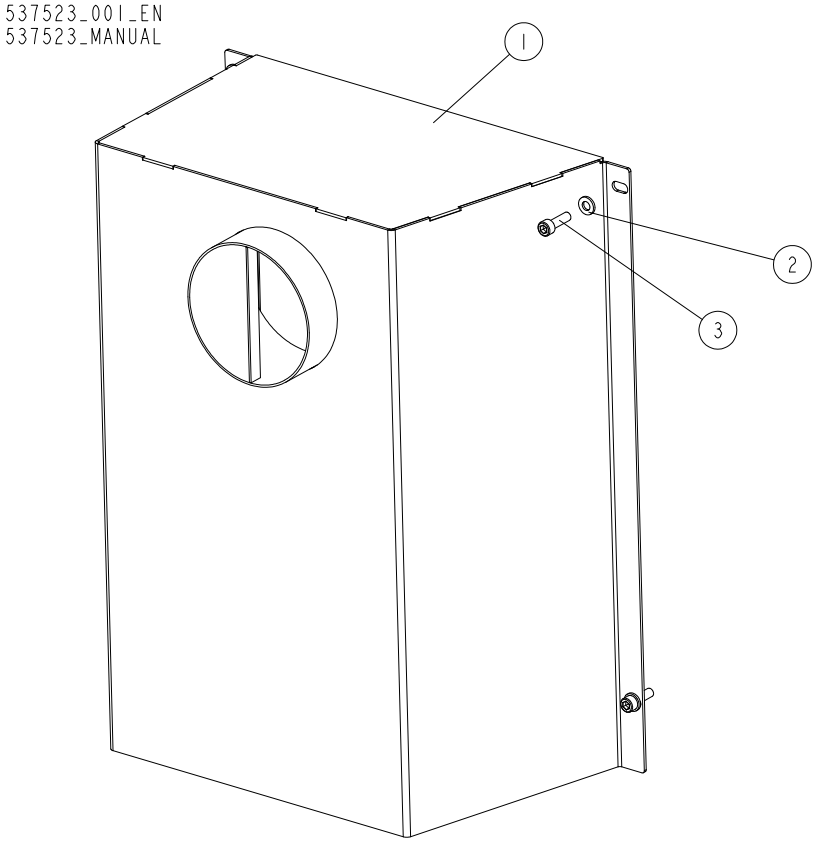
537553_001_EN
537553_MANUAL





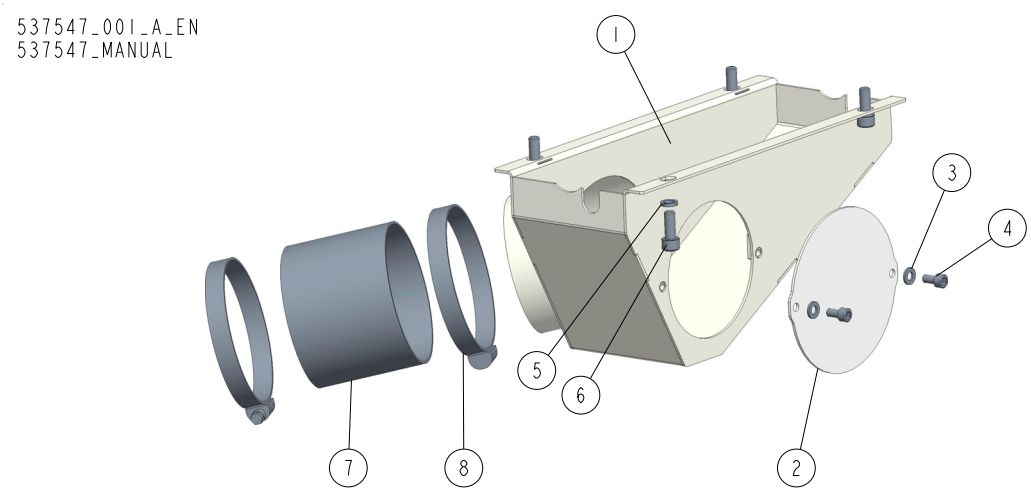
REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**LEFT GUARD COMPLETE**	537553	1	
1	LEFT GUARD PLATE	537552-1	1	
2	SCREW, M8X10-8.8 HEX SOCKET HEAD CAP ZIN	F81002-32	1	
3	ACORN NUT M8 ZC 6 DIN 1587	F81033-25	1	
4	WASHER, 8.4 FLAT ZINC	F81054-1	2	
5	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	2	

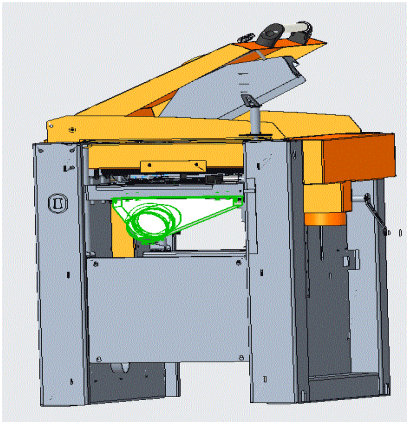
3.13 Sawdust Outlet Guard



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**SAWDUST OUTLET GUARD COMPLETE**	537523	1	
1	SAWDUST OUTLET GUARD	537520-1	1	
2	WASHER, 6.4 FLAT ZINC	F81053-1	4	
3	SCREW, M6X20 8.8 HEX SOCKET HEAD CAP ZIN	F81001-22	4	

3.14 Sawdust Outlet

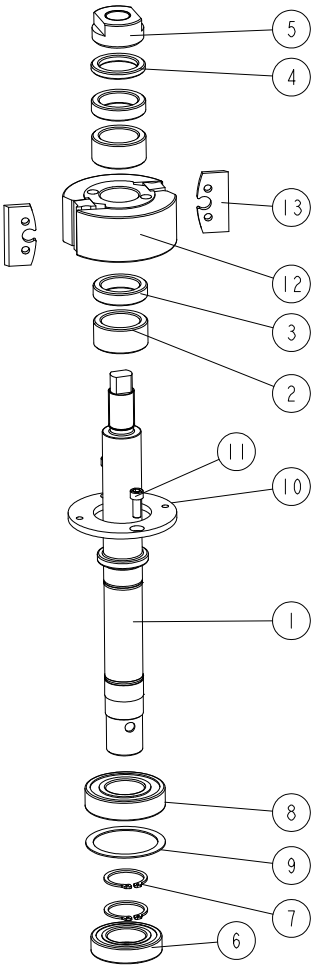




REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**SAWDUST OUTLET COMPLETE**	537547	1	
1	SAWDUST OUTLET	537546-1	1	
2	COVER	537543-1	1	
3	WASHER 6,4 ZC DIN 126 ISO 7091	F81053-1	2	
4	SCREW M6x12 SHCS ZC 8.8 DIN 912 ISO 4762	F81001-87	2	
5	WASHER 8,2 ZC SPRING LOCK DIN 127	F81054-4	4	
6	SCREW M8x20 SHCS ZC 8.8 DIN 912 ISO 4762	F81002-30	4	
7	SAWDUST OUTLED HOSE, MASTER CLIP PUR DN100 L=800 [mm]	537389	1	
8	WORM CLAMP 90-110	F81095-8	2	

3.15 Left Spindle

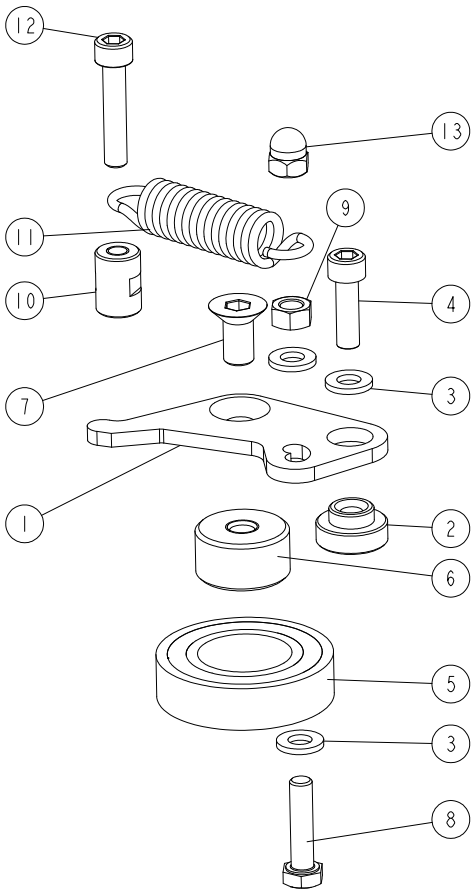
537005_001_EN
537005_MANUAL



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**LEFT SPINDLE ASSEMBLY**	537005	1	
1	SHAFT	533537	1	
2	BUSHING, 30/42-20.2 ZINC-PLATED	533541-1	2	
3	BUSHING, 30/42-10 ZINC-PLATED	533539-1	2	
4	BUSHING, 30/42-5.2 ZINC-PLATED	533540-1	1	
5	NUT, M20X1.5 LEFT	533538-1	1	
6	BEARING, 6006-C- 2HRS-FAG	592792	1	
7	RING, Z30 SPRING RETAINING	F81090-23	2	
8	BEARING, 6206-C- 2HRS-FAG	592793	1	
9	WASHER 50X61.6X1	533543	1	
10	PLATE, CLAMPING	533542-1	1	
11	SCREW, M6X16-8.8 HEX SOCKET HEAD CAP ZIN	F81001-21	2	
-	CUTTERHEAD	TG56.2K	1	
12	CUTTERHEAD	533587	1	
13	KNIFE, PLANER (2 PCS)	TPK50.024.4TB	1	

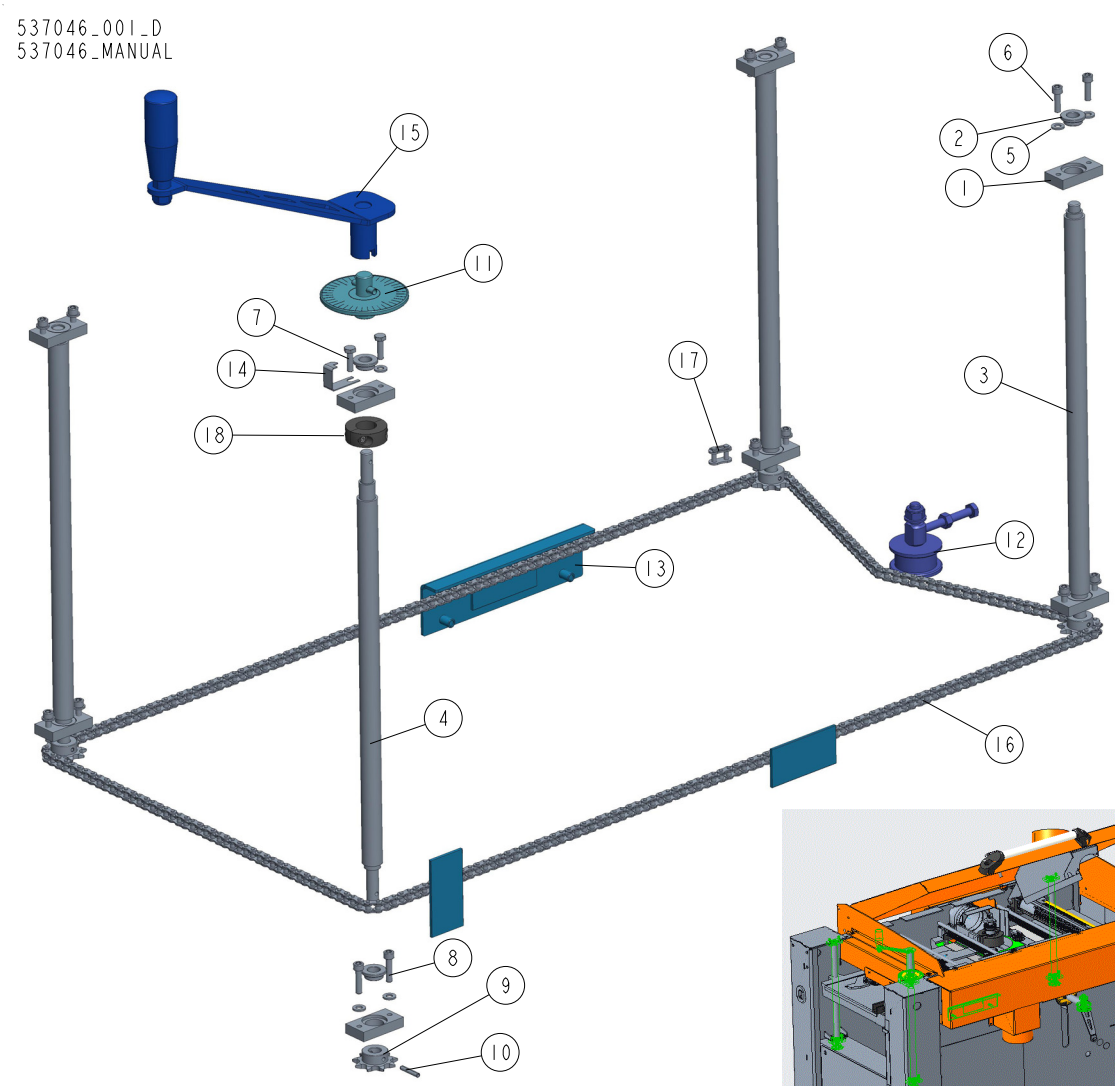
3.16 Clamp Roller Assembly

536980_001
536980_MANUAL



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**CLAMP ROLLER ASSEMBLY**	536980	1	
1	BRACKET, BEARING MOVABLE	533525-1	1	
2	BUSHING, 6.2/12-10 FLANGED 19-6	533632	1	
3	WASHER, 6.4 FLAT ZINC	F81053-1	3	
4	SCREW, M6X20 8.8 HEX SOCKET HEAD CAP ZIN	F81001-22	1	
5	BEARING, 6005 2RS PN-85/M-86100	089652	1	
6	BUSHING, M8/25-13.5 ZINC-PLATED	533529-1	1	
7	SCREW M8X16 HSFHS ZC 10.9 DIN7991 ISO 10642	F81002-82	1	
8	BOLT, M6X25 -5.8 HEX HEAD FULL THREAD ZI	F81001-3	1	
9	NUT, M6 ¤8 HEX ZINC	F81031-1	1	
10	BUSHING, M6/12-17 ZINC-PLATED	533633-1	1	
11	SPRING, 15X65X2.5	533571	1	
12	SCREW M6X30 SHCS ZC 8.8 DIN 912 ISO 4762	F81001-42	1	
13	HEX DOMED CAP NUT M6 ZC 6 DIN 1587	F81032-20	1	

3.17 Up/Down Assembly

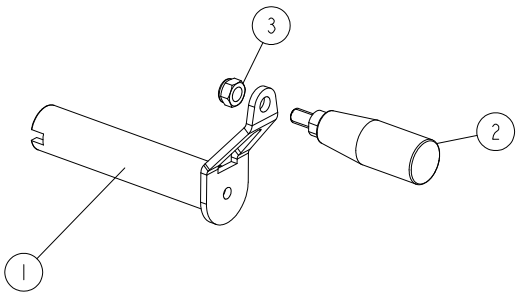


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**UP/DOWN ASSEMBLY**	537046	1	
1	BLOCK	533113-1	8	
2	BUSHING, 12/18-8 FLANGED 24-3	546901	8	
3	TRAPEZOIDAL SCREW, TR20X4 ACME	533116	3	
4	ADJUSTABLE TRAPEZOIDAL SCREW, TR20X4 ACME	537047	1	
5	WASHER, 6.4 FLAT ZINC	F81053-1	15	
6	SCREW, M6X20 8.8 HEX SOCKET HEAD CAP ZIN	F81001-22	6	
7	BOLT, M6X20-8.8 HEX HEAD FULL THREAD ZIN	F81001-2	2	
8	SCREW, M6X25-8.8 HEX SOCKET HEAD CAP ZIN	F81001-41	8	
9	SPROCKET, Z=9; 1/2"X 3/16"(CHAIN 083-1	533111	4	
10	PIN SPRING 4X24 ZC DIN 1481 ISO 8752	F81044-13	4	
11	SCALE, ROUND COMPLETE *See Section 3.27*	533676	1	
12	CHAIN TENSION, ASSEMBLY *See Section 3.20*	534390	1	
13	CHAIN SLIDE ASSEMBLY *See Section 3.21*	537560	1	
14	INDICATOR, SCALE	537558	1	

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
15	HANDLE ASSEMBLY *See Section 3.19*	535975	1	
16	CHAIN 083-1; P = 1/2 "; LENGT L = 2,755	537050	1	
17	CONNECTING LINK FOR CHAIN 083-1	533128	1	
18	CLAMPING ANPS-20	562905	1	

3.18 Handle

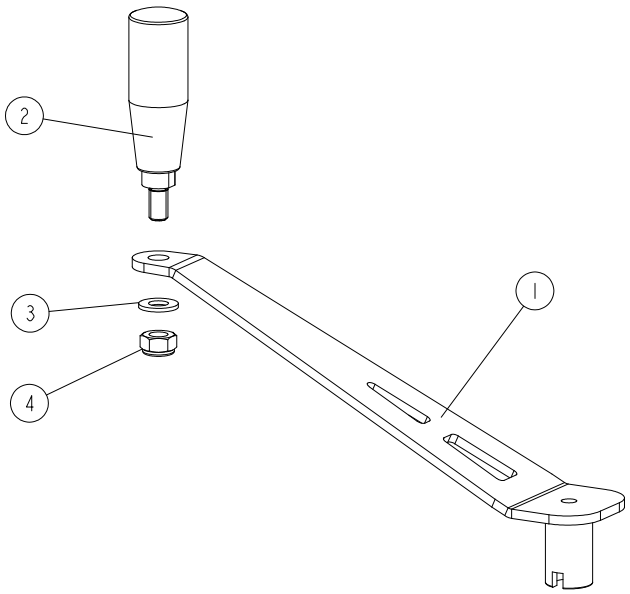
537810_001
537810_MANUAL



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**HANDLE ASSEMBLY**	537810	1	
1	HANDLE WELDMENT	537811-1	1	
2	REVOLVING GRIP	533505	1	
3	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	1	

3.19 Handle

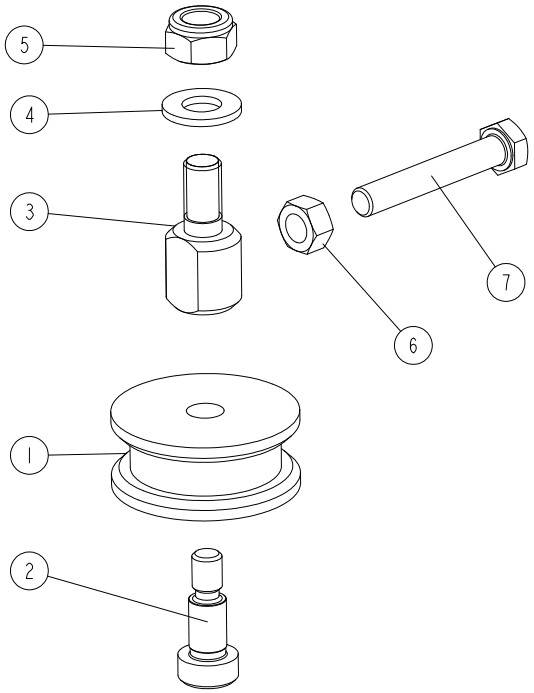
535975_001_EN
535975_MANUAL



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**HANDLE ASSEMBLY**	535975	1	
1	HANDLE WELDMENT	535973-1	1	
2	REVOLVING GRIP	535974	1	
3	WASHER, 10.5 FLAT ZINC	F81055-1	1	
4	NUT, M10-8-B HEX NYLON ZINC LOCK	F81033-1	1	

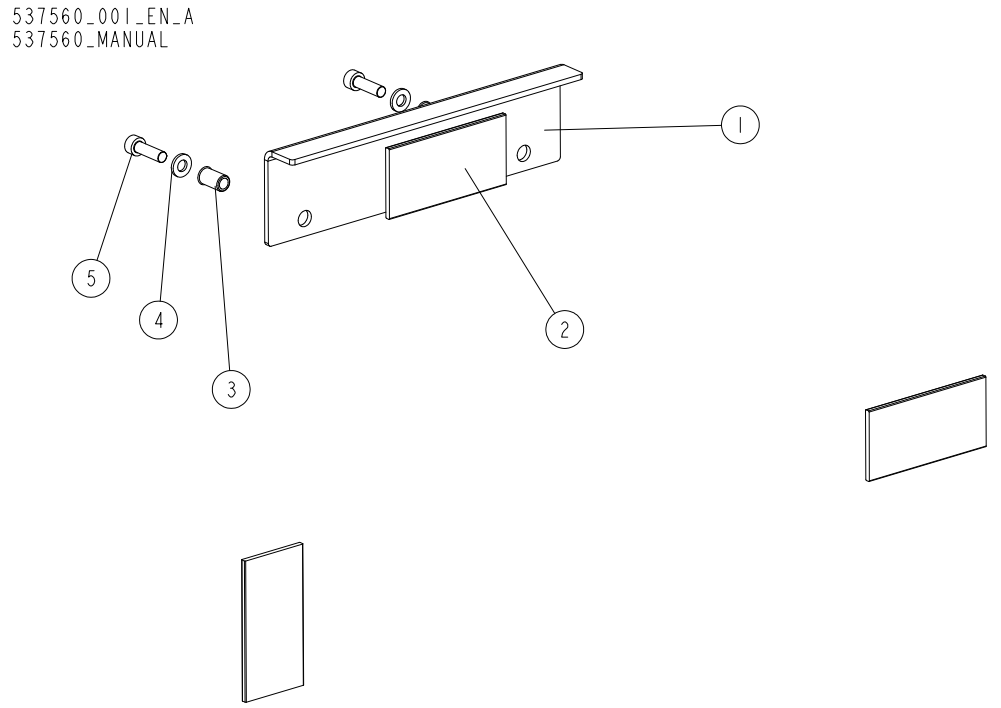
3.20 Chain Tension

534390_001
534390_MANUAL



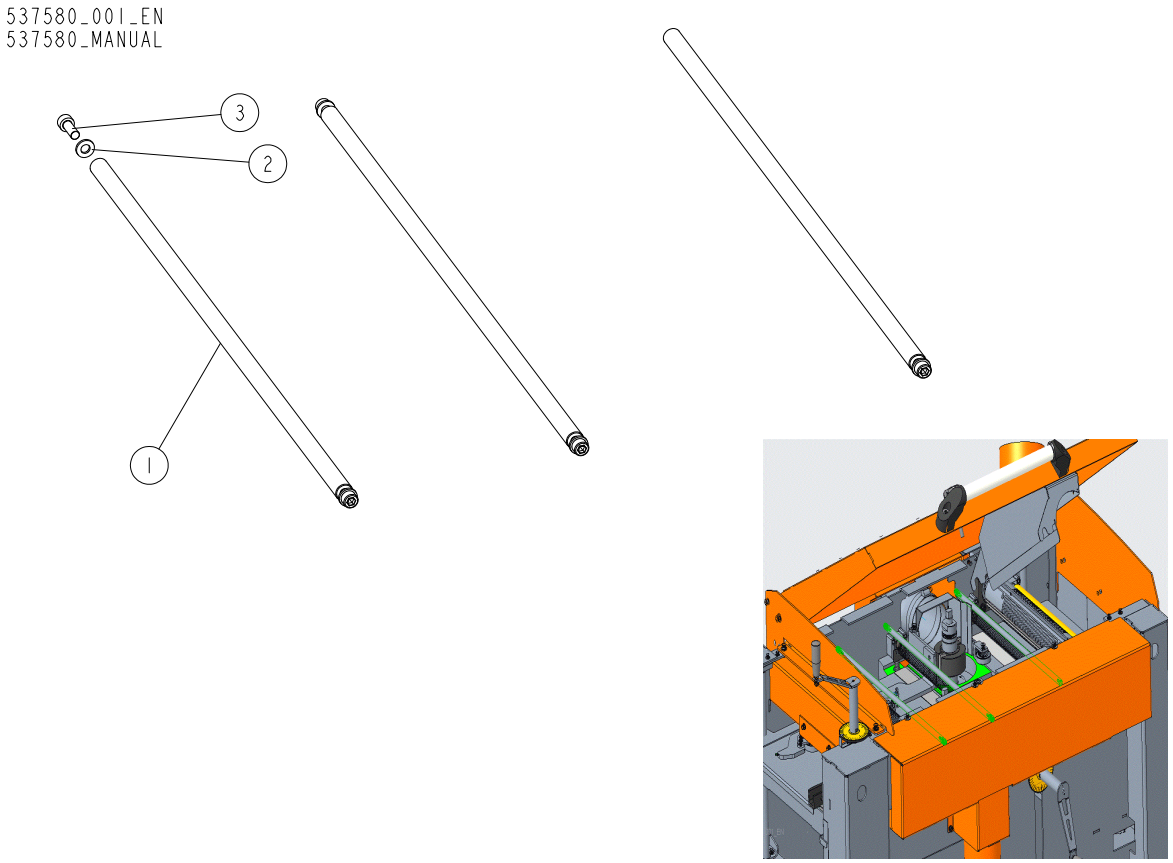
REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**CHAIN TENSION, ASSEMBLY**	534390	1	
1	ROLLER, TENSIONER	533576	1	
2	SHOULDER SCREW HSH -10-M8-16; 12,9	F81003-139	1	
3	BOLT, MOUNTING	534388-1	1	
4	WASHER, 10.5 FLAT ZINC	F81055-1	1	
5	NUT, M10-8-B HEX NYLON ZINC LOCK	F81033-1	1	
6	NUT, M8-8-B HEX ZINC	F81032-1	1	
7	SCREW M8X60 HH ZC 8.8 PT DIN 931	F81002-54	1	

3.21 Chain Slide



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**CHAIN SLIDE ASSEMBLY**	537560	1	
1	ANGLE SECTION	537561-1	1	
2	SLIDE TAPE	537562	1	
3	NUT, O-NIT-6-17-ZN RIVET	F81031-13	2	
4	WASHER, 6.4 FLAT ZINC	F81053-1	2	
5	SCREW, M6X20 8.8 HEX SOCKET HEAD CAP ZIN	F81001-22	2	

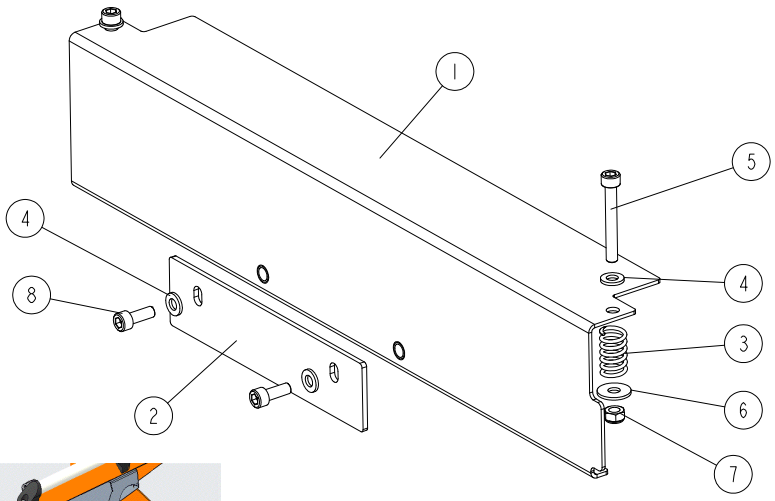
3.22 Rod Set

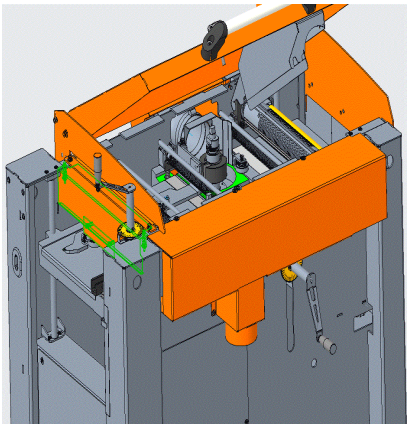


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**ROD SET**	537580	1	
1	SHAFT	533092-1	3	
2	WASHER, 6.4 FLAT ZINC	F81053-1	5	
3	SCREW, M6X16-8.8 HEX SOCKET HEAD CAP ZIN	F81001-21	5	

3.23 Moving Plate

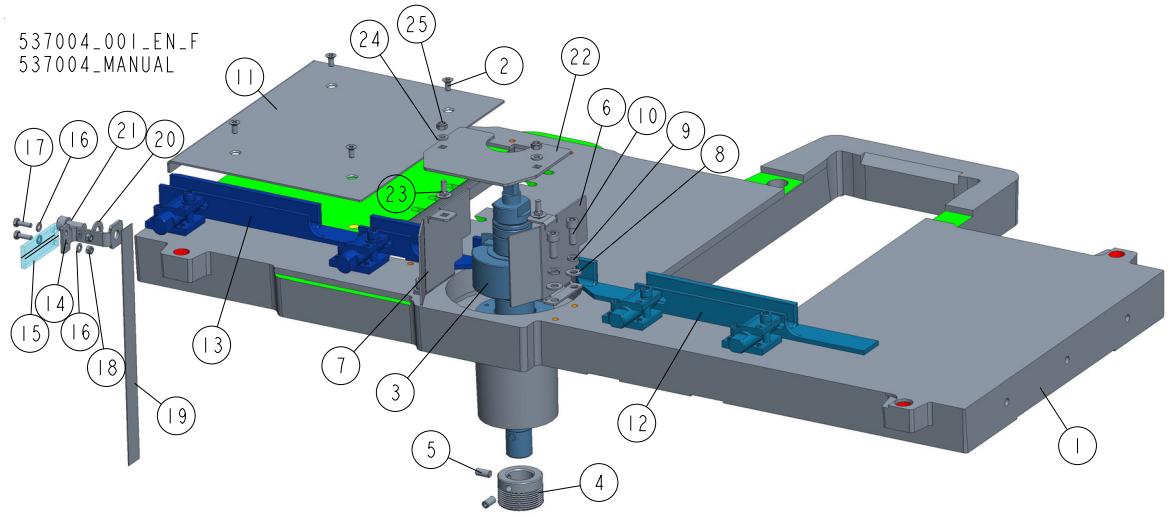
537584_001_EN
537584_MANUAL





REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**MOVING PLATE ASSEMBLY**	537584	1	
1	MOVING PLATE	537583	1	
2	PLATE	537582-1	1	
3	SPRING	533677	2	
4	WASHER, 6.4 FLAT ZINC	F81053-1	4	
5	SCREW M6X45 SHC ZC 8.8 DIN 912 ISO 4762	F81001-86	2	
6	WASHER, 6.5 FLAT	F81053-11	2	
7	NUT, M6-8-B HEX NYLON LOCK ZINC	F81031-2	2	
8	SCREW, M6X16-8.8 HEX SOCKET HEAD CAP ZIN	F81001-21	2	

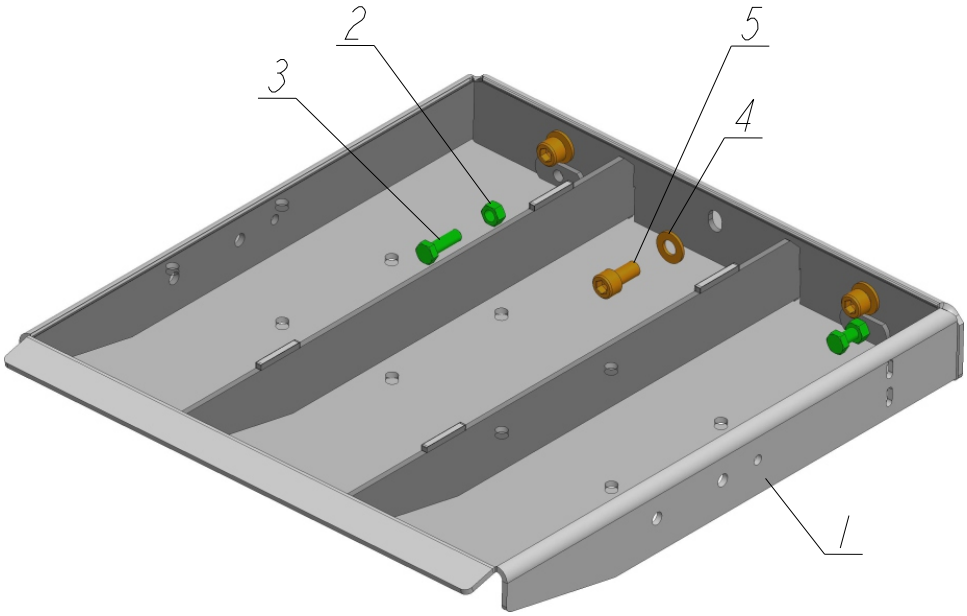
3.24 Table MP260 (No. 537004)



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**TABLE MP260 COMPLETE**	537004	1	
1	TABLE MP260	546836-1	1	
2	BOLT M6X12-10.9 FE/ZN5 DIN7991 TAPER HEA	F81001-54	4	
3	SPINDLE ASSEMBLY, RIGHT *See section 3.26*	620232	1	
4	PULLEY, MULTI-GROOVE SMALL ALUMINIUM	533586	1	
5	SCREW M8x16 HSS W/FLAT POINT ZC 45H DIN 913	F81002-124	2	
6	GUARD, CUTTER (1)	537006	1	
7	GUARD, CUTTER (2)	537007	1	
8	WASHER, 8.4 FLAT ZINC	F81054-1	4	
9	WASHER 8,2 SPLIT LOCK ZINC	F81054-4	4	
10	SCREW, M8X20-8.8 HEX SOCKET HEAD CAP ZIN	F81002-30	4	
11	TABLE PLATE 1	537563-1	1	
12	FENCE 1, ASSEMBLY *See section 3.4*	537570	1	
13	FENCE 2, ASSEMBLY *See section 3.5*	537572	1	
14	INDICATOR, SCALE	537559-1	1	
15	INDICATOR, BLADE HEIGHT SCALE	094821	1	
16	WASHER, 5.3 FLAT ZINC	F81052-1	4	
17	BOLT M5x16 HH ZC FT 8.8 DIN 933	F81000-2	2	
18	NUT, M5-8-Fe/Zn5 DIN985	F81030-2	2	
19	DECAL, VERTICAL SCALE	533579	1	
20	WASHER, 10.5 FLAT ZINC	F81055-1	1	
21	SCREW, M10X20 8.8 HEX SOCKET HEAD CAP ZI	F81003-108	1	
22	SAWDUST OUTLET GUARD	620438-1	1	
23	BOLT, M6X16 DIN603 / PN 82406 / ISO 8677	F81001-139	2	
24	WASHER, 6.4 FLAT ZINC	F81053-1	2	
25	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	2	

3.25 Short Table 620587

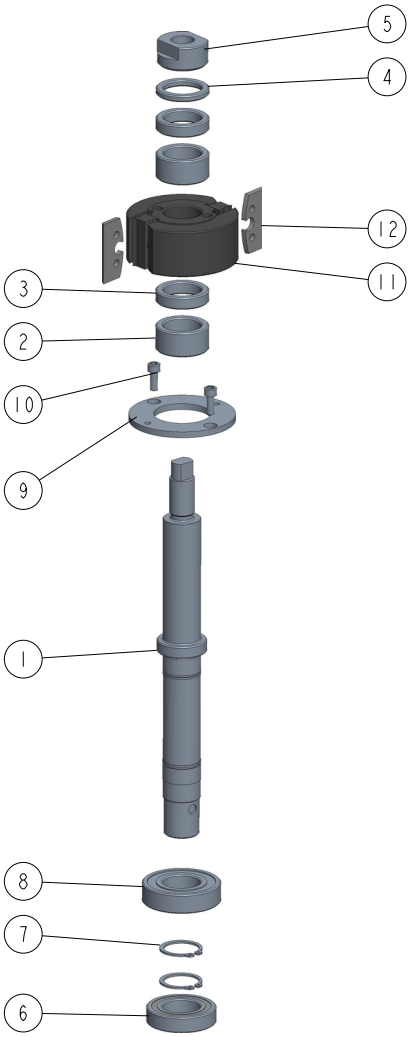
620587_001
620587



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**SHORT TABLE COMPLETE**	620587	1	
1	TABLE WELDMENT, INFEED	533665-1	1	
2	NUT, M8-8-B HEX ZINC	F81032-1	2	
3	BOLT, M8X25-8.8-B HEX HEAD FULL THREAD Z	F81002-5	2	
4	WASHER, 10.5 ZINC FLAT	F81055-1	3	
5	SCREW M10X20 SHCS ZC 8.8 DIN 912 ISO 47	F81003-108	3	

3.26 Right Spindle Assembly. 620232

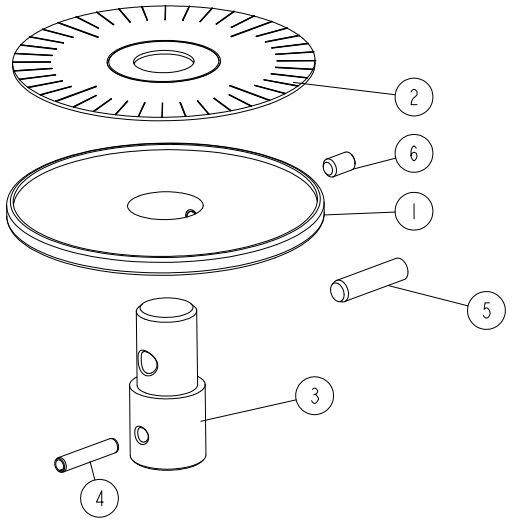
620232_001_A
620232_MANUAL



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**SPINDLE ASSEMBLY, RIGHT**	620232	1	
1	SPINDLE	620231	1	
2	BUSHING, 30/42-20.2 ZINC-PLATED	533541-1	2	
3	BUSHING, 30/42-10 ZINC-PLATED	533539-1	2	
4	BUSHING, 30/42-5.2 ZINC-PLATED	533540-1	1	
5	NUT, M20X1.5	535886-1	1	
6	BEARING, 6006-C-2HRS-FAG	592792	1	
7	RING, 30Z OUTSIDE RETAINING	F81090-23	2	
8	BEARING, 6206-C-2HRS-FAG	592793	1	
9	PLATE, CLAMPING	533542-1	1	
10	SCREW, M6X16 8.8 HEX SOCKET HEAD CAP ZIN	F81001-21	2	
-	CUTTERHEAD	TG562K	1	
11	CUTTERHEAD	533587	1	
12	KNIFE, PLANER (2 PCS)	TPK500244TB	2	

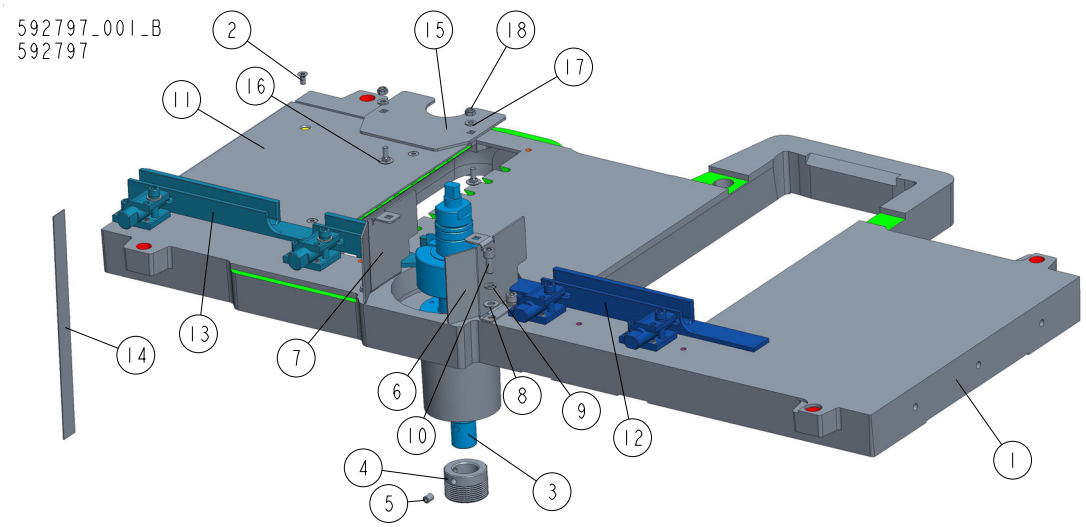
3.27 Round Scale (No. 533676)

533676_001_A
533676_MANUAL



REF.	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY	
-	**SCALE, COMPLETE ROUND**	533676	1	
1	DISK, ROUND SCALE	533594	1	
2	DECAL, MP200 ROUND SCALE	533577	1	
3	PIN, SCALE DISK MOUNT	533595-1	1	
4	PIN, PN-EN ISO 8752-4X20-ST-A0P SPRING-TYPE	F81044-11	1	
5	PIN, 6X30 ROLL ZINC	F81045-7	1	
6	SCREW, M5X8 45H DIN 913 HEX SOCKET SET W/FLAT POINT	F81014-7	1	

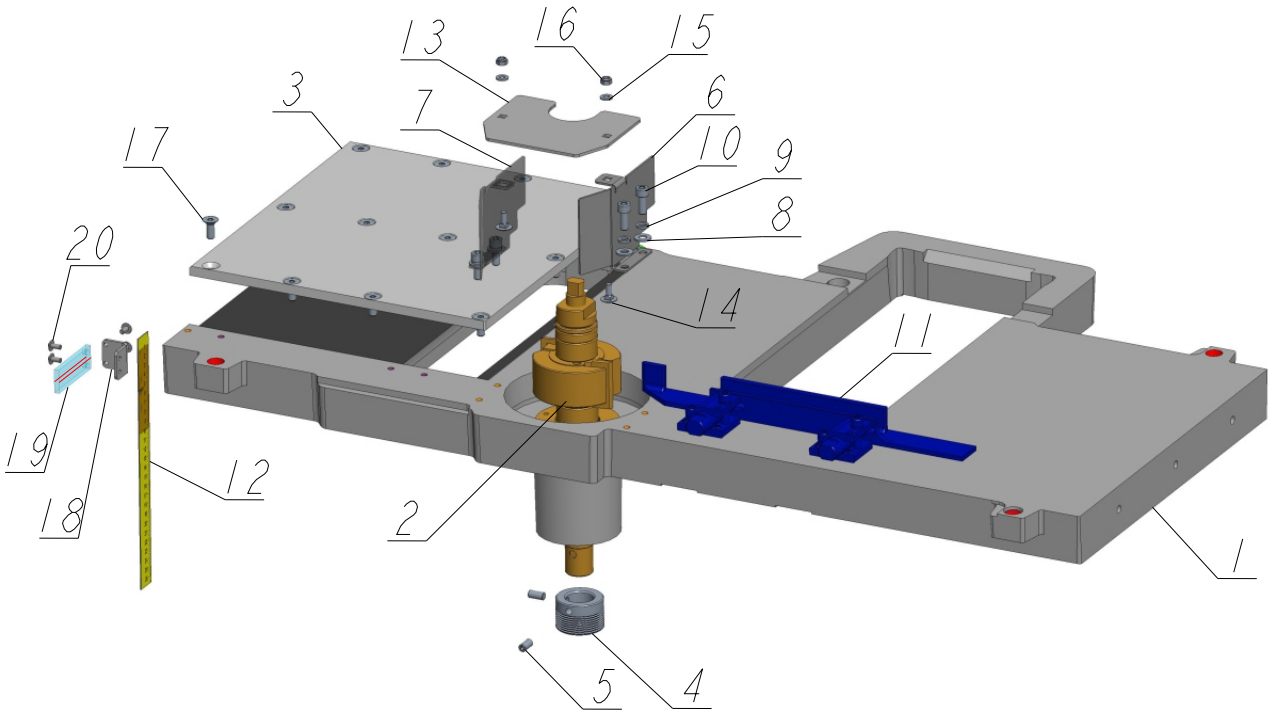
3.28 Table MP260 592797



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**TABLE MP260 COMPLETE**	592797	1	
1	TABLE MP260	546836-1	1	
2	BOLT M6X12-10.9 FE/ZN5 DIN7991 TAPER HEA	F81001-54	4	
3	SPINDLE ASSEMBLY, RIGHT *See section 3.26*	620232	1	
4	PULLEY, MULTI-GROOVE SMALL ALUMINIUM	533586	1	
5	SCREW M8X12 HSS W/CONE POINT ZC 45H DIN	F81002-105	1	
6	GUARD, CUTTER (1)	537006	1	
7	GUARD, CUTTER (2)	537007	1	
8	WASHER, 8.4 FLAT ZINC	F81054-1	4	
9	WASHER 8,2 SPLIT LOCK ZINC	F81054-4	4	
10	SCREW, M8X20-8.8 HEX SOCKET HEAD CAP ZIN	F81002-30	4	
11	TABLE PLATE 1	537563-1	1	
12	FENCE 1, ASSEMBLY *See section 3.4*	537570	1	
13	FENCE 2, ASSEMBLY *See section 3.5*	537572	1	
14	DECAL, VERTICAL SCALE	533579	1	
15	SAWDUST OUTLET GUARD	620438-1	1	
16	BOLT, M6X16 DIN603 / PN 82406 / ISO 8677	F81001-139	2	
17	WASHER, 6.4 FLAT ZINC	F81053-1	2	
18	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	2	

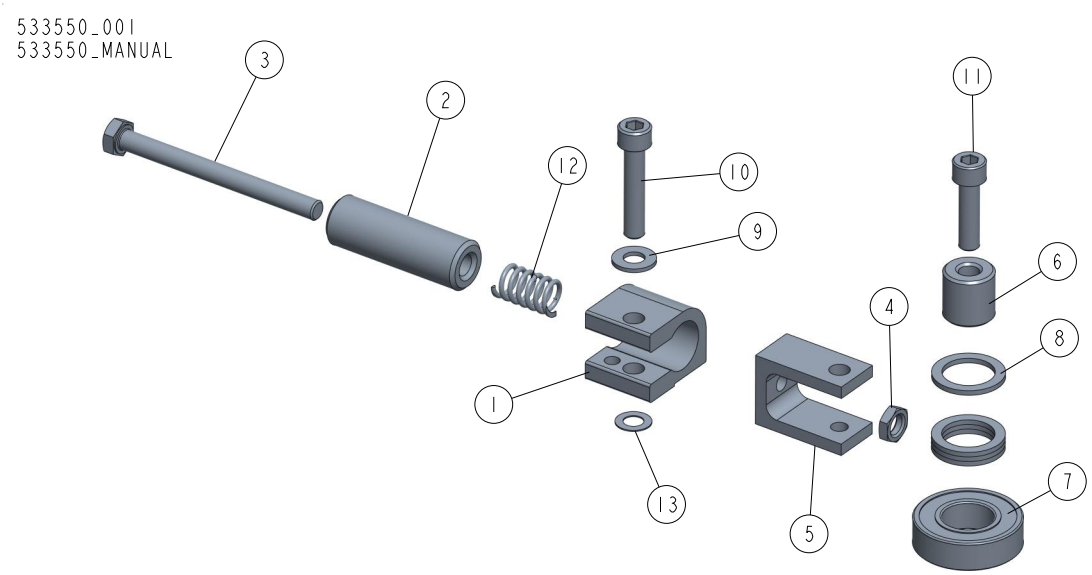
3.29 MP260-3 Table 620584

620584_001
620584



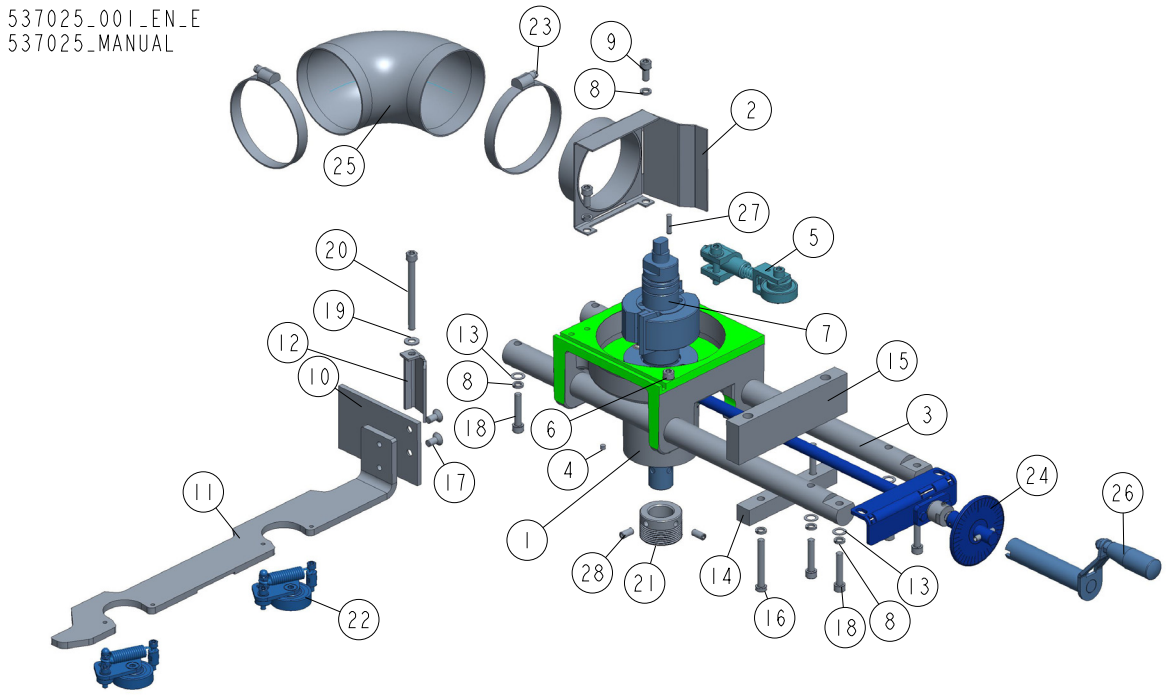
REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**TABLE, MP260-3 COMPLETE**	620584	1	
1	TABLE, MP260EH9	620574-1	1	
2	SPINDLE ASSEMBLY, RIGHT *See Section 3.26*	620232	1	
3	PLATE, CAST-RIRON TABLE	620575-1	1	
4	PULLEY, MULTI-GROOVE SMALL ALUMINIUM	533586	1	
5	SCREW M8X16 HSS W/FLAT POINT ZC 45H DIN	F81002-124	2	
6	GUARD, CUTTER (1)	537006	1	
7	GUARD, CUTTER (2)	537007	1	
8	WASHER, 8.4 ZINC FLAT	F81054-1	4	
9	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	4	
10	SCREW, M8X20-8.8 HEX SOCKET HEAD CAP ZINC	F81002-30	4	
11	FENCE 1, ASSEMBLY *See Section 3.4*	537570	1	
12	DECAL, VERTICAL SCALE	533579	1	
13	SAWDUST OUTLET GUARD	620438-1	1	
14	BOLT, M6X16 DIN603 / PN 82406 / ISO 8677 CARRIAGE	F81001-139	2	
15	WASHER, 6.4 ZINC FLAT	F81053-1	2	
16	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	2	
17	SCREW, M8X20-8.8 DIN7991 FLAT SOCKET HEAD	F81002-70	12	
-	INDICATOR ASSEMBLY	620841	1	
18	BRACKET	620840-1	1	
19	INDICATOR, BLADE HEIGHT SCALE	094821	1	
20	SCREW, M5X10 HEX SOCKET BUTTON HEAD W/COLLAR	F81000-57	4	

3.30 Clamp Roller Assembly 533550



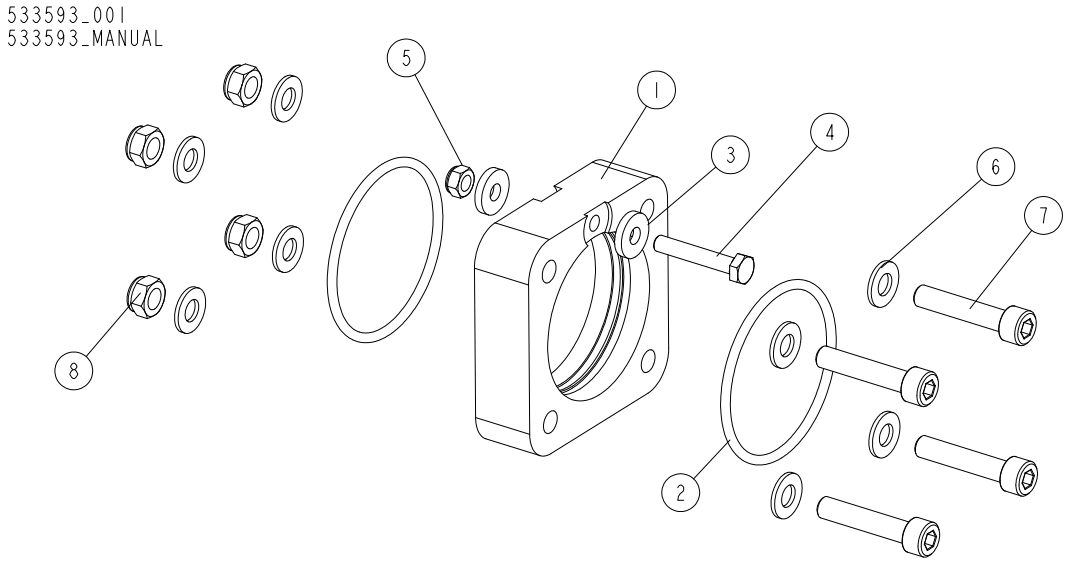
REF.	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY	
-	**CLAMP ROLLER ASSEMBLY II**	533550	1	
1	CONNECTOR, ALUMINIUM	533551-1	1	
2	BUSHING, 8.5/20-60 ZINC-PLATED	533553-1	1	
3	BOLT, M8X90-8.8 HEX HEAD FULL THREAD ZINC	F81002-66	1	
4	NUT, M8-04-HEX THIN ZINC	F81032-8	1	
5	CONNECTOR, ALUMINIUM	533552	1	
6	BUSHING, 8.2/20-20	533554-1	1	
7	BEARING, PER.6004-2RSTFPC3F6	601606	1	
8	WASHER, 28/20-2	533555	4	
9	WASHER, 8.4 FLAT ZINC	F81054-1	1	
10	SCREW, M8X40-8.8 HEX SOCKET HEAD CAP ZINC	F81002-29	1	
11	SCREW, M8X30-8.8 HEX SOCKET HEAD CAP ZINC	F81002-31	1	
12	SPRING, 12X25XN2	533556	1	
13	WASHER, 14/8-0.5 DIN 988 SPACER	F81055-16	1	

3.31 Spindle Moving Assembly (No. 537025)



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**SPINDLE MOVING ASSEMBLY**	537025	1	
1	MOUNT WELDMENT, SPINDLE	546837-1	1	
2	OUTLET WELDMENT, SAWDUST	537028-1	1	
3	LEFT SPINDLE GUIDE	537041	2	
4	SLIDE	535987	1	
5	CLAMP ROLLER ASSEMBLY II *See Section 3.30*	533550	1	
6	SCREW, M8X35-8.8 HEX SOCKET HEAD CAP ZIN	F81002-58	1	
7	SPINDLE ASSEMBLY, LEFT *See Section 3.15*	537005	1	
8	WASHER 8,2 SPLIT LOCK ZINC	F81054-4	10	
9	SCREW, M8X16-8.8-HEX SOCKET HEAD CAP ZIN	F81002-39	2	
10	PLATE, MOUNT	537027-1	1	
11	BOARD GUIDE FENCE	537026-1	1	
12	BRACKET, GUIDE MOUNT	535984-1	1	
13	WASHER, 10.1X16X0.5 SPACER	524574	8	
14	BLOCK, GUIDE (1)	536956-1	1	
15	BLOCK, GUIDE (2)	536957-1	1	
16	SCREW, M8X60 SOCKET HEAD	F81002-41	2	
17	SCREW, M8X16-8.8 FE/ZN5 DIN 7991 FLAT SO	F81002-115	2	
18	SCREW, M8X40-8.8 HEX SOCKET HEAD CAP ZIN	F81002-29	6	
19	WASHER, 8.4 FLAT ZINC	F81054-1	1	
20	SCREW, M8X90-8.8-FE/ZN5 ISO4762	F81002-44	1	
21	PULLEY, MULTI-GROOVE SMALL ALUMINIUM	533586	1	
22	CLAMP ROLLER ASSEMBLY *See Section 3.16*	536980	2	
23	WORM CLAMP 90-110	F81095-8	2	
24	TRAPEZOIDAL SCREW ASSEMBLY *See Section 3.47*	537042	1	
25	SAWDUST OUTLET HOSE MASTER CLIP PUR DN100 L=360 [mm]	537390	1	
26	HANDLE ASSEMBLY *See Section 3.18*	537810	1	
27	DOWEL PIN 6m6x12 DIN 7 ISO 2338	F81045-5	1	
28	SCREW M8x16 HSS W/FLAT POINT ZC 45H DIN 913	F81002-124	2	

3.32 Bearing Housing Assembly (No. 533593)



REF.	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY	
-	**HOUSING ASSEMBLY, BEARING**	533593	1	
1	HOUSING, BEARING	533590-1	1	
2	O-RING, BEARING HOUSING	533592	2	
3	WASHER, 6.4 FE/ZN DIN 7349 SPACER	F81053-13	2	
4	BOLT, M6X35 -8.8 HEX HEAD ZINC	F81001-71	1	
5	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	1	
6	WASHER, 8.4 FLAT ZINC	F81054-1	8	
7	SCREW, M8X40-8.8 HEX SOCKET HEAD CAP ZINC	F81002-29	4	
8	NUT, M8-8-B HIGH TYPE NYLON INSERT LOCK	F81032-18	4	

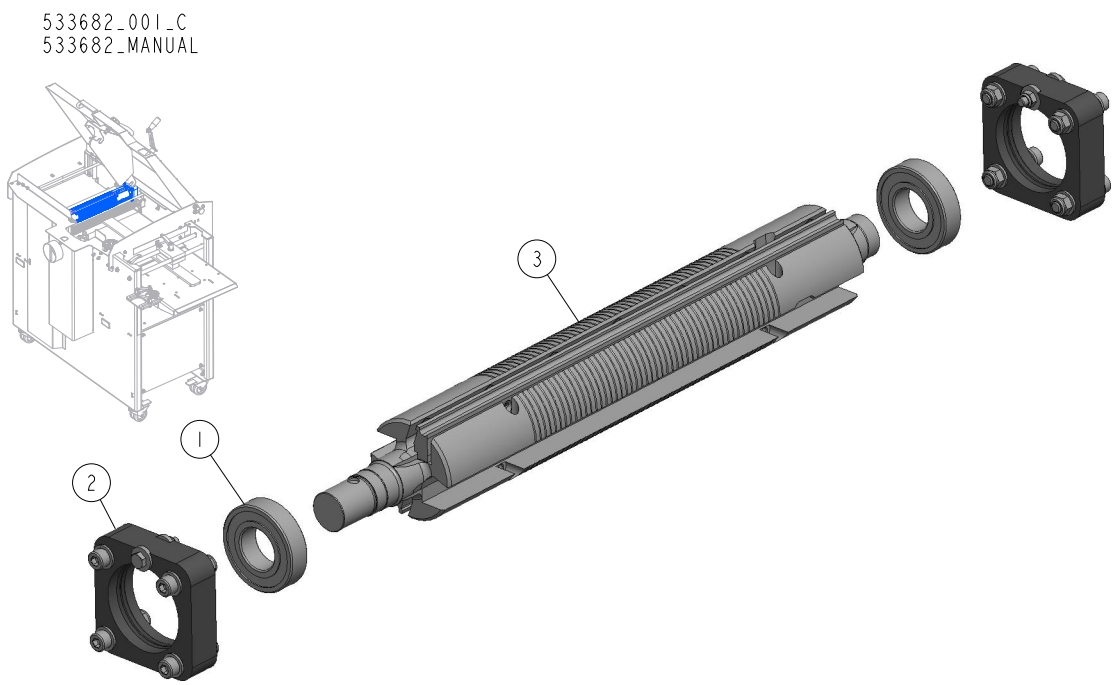
3.33 Top Cover Assembly 536986



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**TOP COVER ASSEMBLY**	536986	1	
1	TOP COVER WELDMENT	536985-1	1	
2	SAWDUST OUTLET WELDMENT	537555-1	1	
-	KNOB ASSEMBLY, STAR	533685	1	
3	KNOB, STAR	533683	1	
4	WASHER, 10.5 FLAT ZINC	F81055-1	2	
5	SPRING	533677	1	
6	NUT, M10-8-B HEX NYLON ZINC LOCK	F81033-1	1	
7	INSPECTION WINDOW PLATE	536987	1	
8	WASHER, 6.4 FLAT ZINC	F81053-1	8	
9	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	4	
10	SCREW, M6X16 8.8 HEX SOCKET HEAD CAP ZIN	F81001-21	4	
11	WASHER	612628	10	
12	NUT, M5-8 DIN985 HEX NYLON ZINC LOCK	F81030-2	10	
13	WASHER, 5.3 FLAT ZINC	F81052-1	10	
14	SCREW,M5X16-8.8 HEX SOCKET HEAD CAP ZINC	F81000-25	10	

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
15	BUSHING, SPACER	533674	2	
16	WASHER, 8.4 ZINC FLAT	F81054-1	4	
17	SCREW, M8 X 20-8.8 HEX SOCKET HEAD CAP Z	F81002-30	3	
18	BOLT, M8 X 30-8.8 SOCKET HEAD	F81002-31	1	
19	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	4	
20	PULL HANDLE	533506	1	

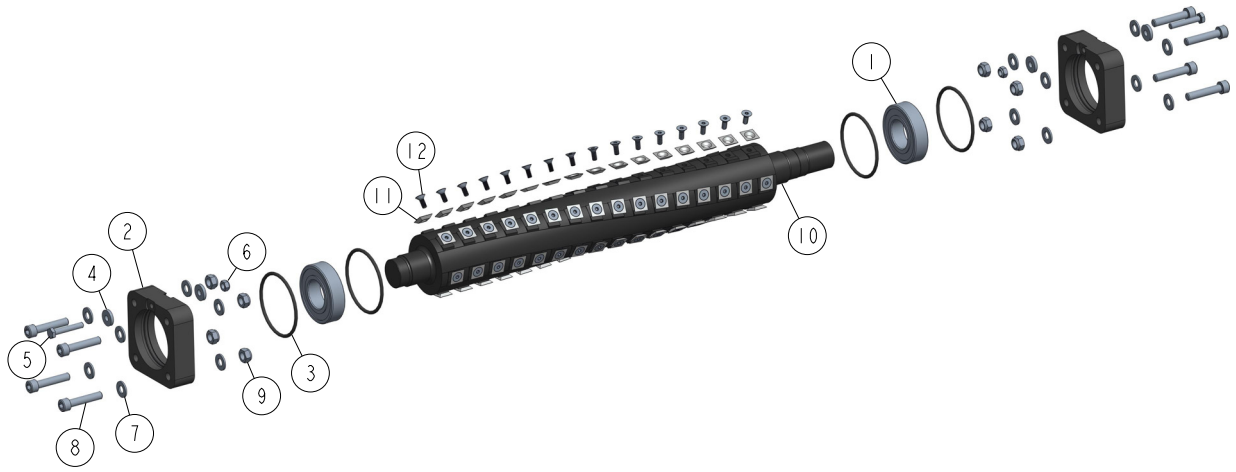
3.34 Main Shaft Assembly (No. 533682)



REF.	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	SHAFT ASSEMBLY, MAIN	533682	1	
1	BEARING, 6206 2RSR P6 ROLLING (FAG, NSK, SKF)	100787	2	
2	HOUSING ASSEMBLY, BEARING	533593	2	
3	CUTTER	564943	1	

3.35 Helical Top Cutter Assembly - 564957 (Option)

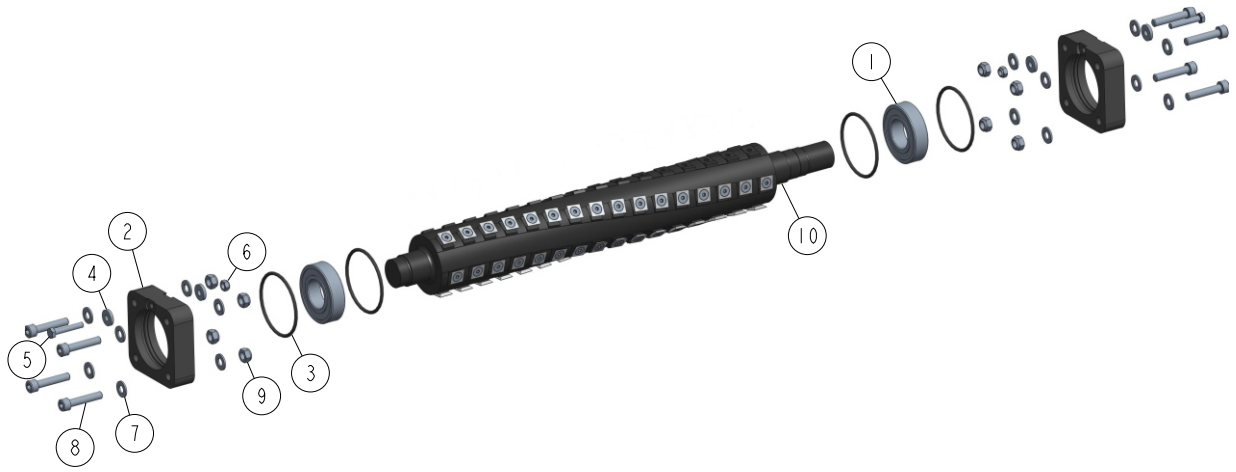
564957_001
564957



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**CUTTER ASSY., MP200 MP220 MP260 HELICAL TOP**	564957	1	
1	BEARING, 6206-C- 2HRS-FAG	592793	2	
-	HOUSING ASSEMBLY, BEARING	533593	2	
2	HOUSING, BEARING	533590-1	1	
3	O-RING, BEARING HOUSING	533592	2	
4	WASHER 6,4 ZC DIN 7349	F81053-13	2	
5	BOLT, M6X35-8.8-FE/ZN5 PN-M/82101.	F81001-71	1	
6	NUT, M6-8-B HEX NYLON LOCK ZINC	F81031-2	1	
7	WASHER, 8.4 FLAT ZINC	F81054-1	8	
8	SCREW, M8X40-8.8 HEX SOCKET HEAD CAP ZIN	F81002-29	4	
9	NUT, M8-8-B HIGH TYPE NYLON INSERT LOCK	F81032-18	4	
10	CUTTER, TSH260TC HELICAL TOP	562640	1	
11	INSERT, REPLACEMENT CARBIDE	TIK19HM	80	
12	SCREW, 10-32X1/2 FH BO; TORX PLUS	F05004-325	80	

3.36 Helical Top Cutter Assembly (No. 564957-U)

564957-U_001
564957

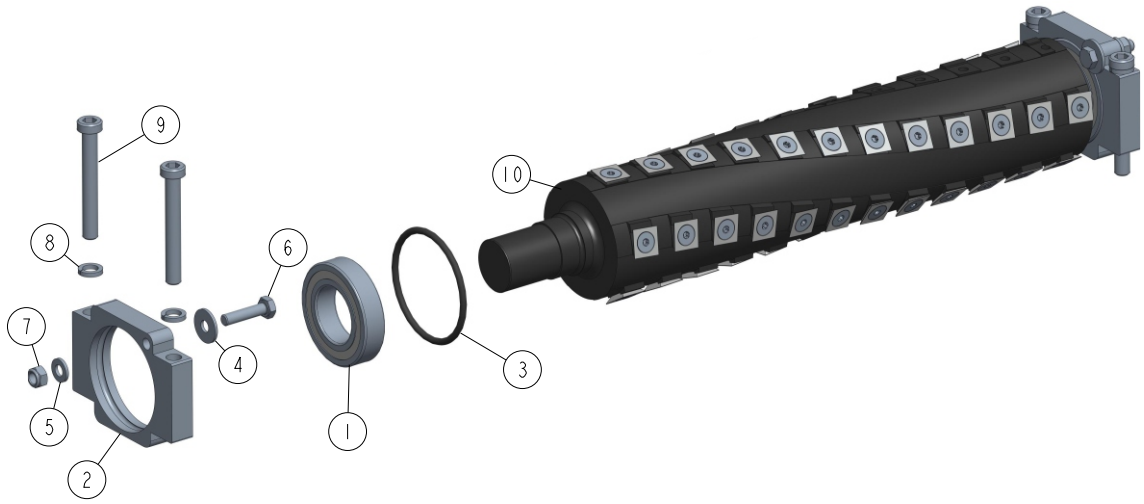


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**CUTTER ASSY. MP260 US HELICAL TOP**	564957-U [1]	1	
1	BEARING, 6206-C- 2HRS-FAG	592793	2	
-	HOUSING ASSEMBLY, BEARING	533593	2	
2	HOUSING, BEARING	533590-1	1	
3	O-RING, BEARING HOUSING	533592	2	
4	WASHER 6,4 ZC DIN 7349	F81053-13	2	
5	BOLT, M6X35-8.8-FE/ZN5 PN-M/82101.	F81001-71	1	
6	NUT, M6-8-B HEX NYLON LOCK ZINC	F81031-2	1	
7	WASHER, 8.4 FLAT ZINC	F81054-1	8	
8	SCREW, M8X40-8.8 HEX SOCKET HEAD CAP ZIN	F81002-29	4	
9	NUT, M8-8-B HIGH TYPE NYLON INSERT LOCK	F81032-18	4	
10	CUTTER, THH260.TC HELICAL TOP	THH260.TC	1	

[1] Included in MP260EA12U-V-HTC

3.37 Bottom Helical Cutter (No. 564949-U)

564949-U_001
564949

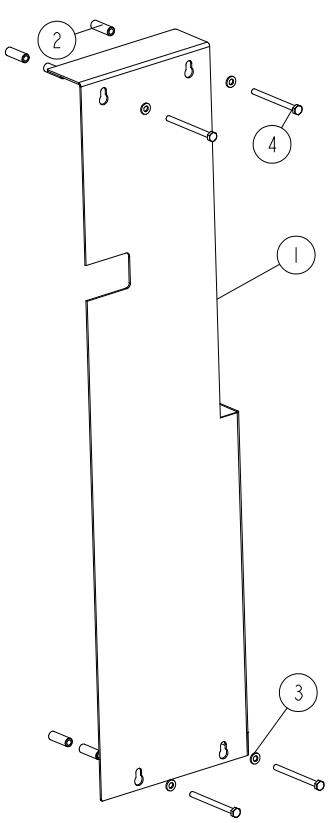


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**BOTTOM HELICAL CUTTER - MP260 US**	564949-U [1]	1	
1	BEARING, 6006-C- 2HRS-FAG	592792	2	
2	HOUSING, BEARING	564942-1	2	
3	O-RING	536959	2	
4	WASHER, 6.5 FLAT	F81053-11	2	
5	WASHER, 6.4 FLAT ZINC	F81053-1	2	
6	BOLT, M6X25 -5.8 HEX HEAD FULL THREAD ZI	F81001-3	2	
7	NUT, M6-8-B HEX NYLON LOCK ZINC	F81031-2	2	
8	WASHER, 8.2 SPLIT LOCK	F81054-4	4	
9	SCREW M8X60 LHSCS 8.8 DIN 7984	F81002-41	4	
10	CUTTER, THH260.BC BOTTOM HELICAL	THH260.BC	1	

[1] Included in MP260EA12U-V-HTC

3.38 V-belt Cover (No. 537566)

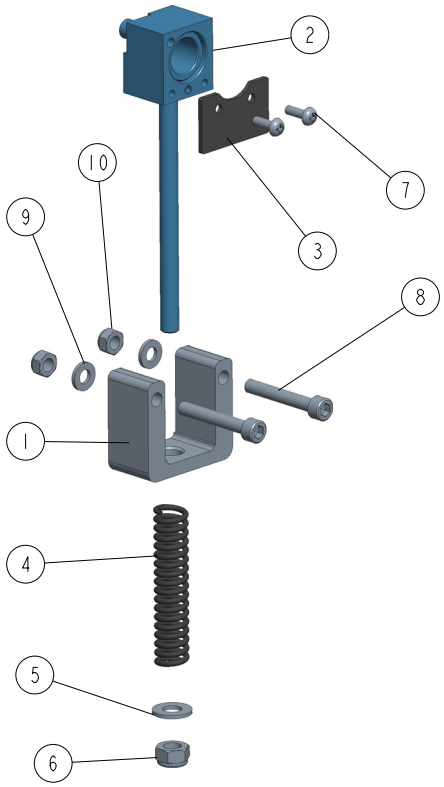
537566_001_A_EN
537566_MANUAL



REF	DESCRIPTION (u indicates parts available in assemblies only)	PART #	QTY	
-	**V-BELT COVER**	537566	1	
1	SIDE PLATE	537540-1	1	
2	BUSHING 6.2/10-30	547036	8	
3	WASHER, 6.4 FLAT ZINC	F81053-1	4	
4	BOLT M6X75 8.8 FE/ZN5 PN-85/M-82105	F81001-125	4	

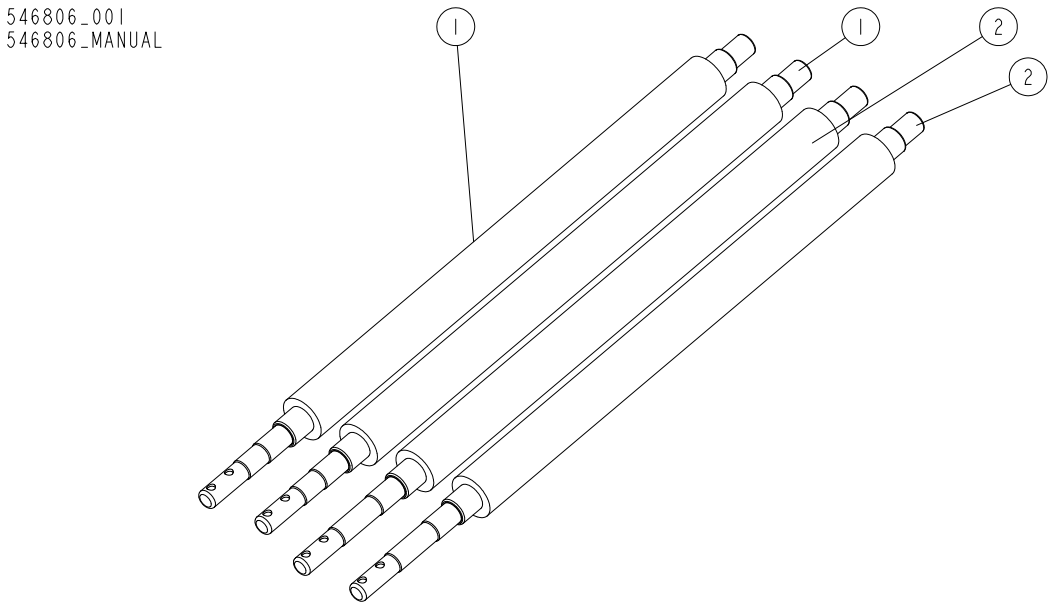
3.39 Slide Bearing Assembly (No. 533520)

533520_001_C
533520_MANUAL



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**BEARING ASSEMBLY, SLIDE**	533520	1	
1	HOUSING, SLIDE BEARING	533514	1	
2	SLIDE BLOCK ASSEMBLY	537575	1	
3	COVER, RUBBER	533516	1	
4	SPRING	533519-1	1	
5	WASHER, 8.4 FLAT ZINC	F81054-1	1	
6	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	1	
7	SCREW, M4X12 5,8-B CROSS RECESSED PAN HE	F81011-43	2	
8	BOLT M6X40 HEX	F81001-124	2	
9	WASHER, 6.4 FLAT ZINC	F81053-1	2	
10	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	2	

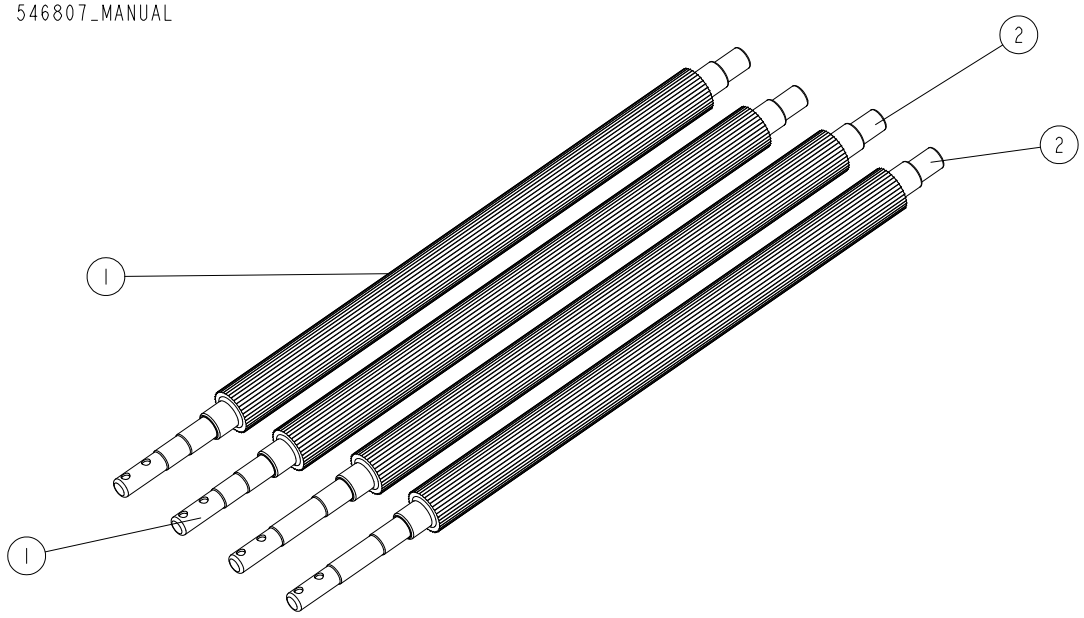
3.40 Feed Roller Set (No. 546806)



REF.	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY	
-	**ROLLER SET, FEED**	546806	1	
1	ROLLER W/POLYURETHANE COATING (2)	541441	2	
2	ROLLER W/POLYURETHANE COATING (1)	541442	2	

3.41 Feed Roller Set (No. 546807)

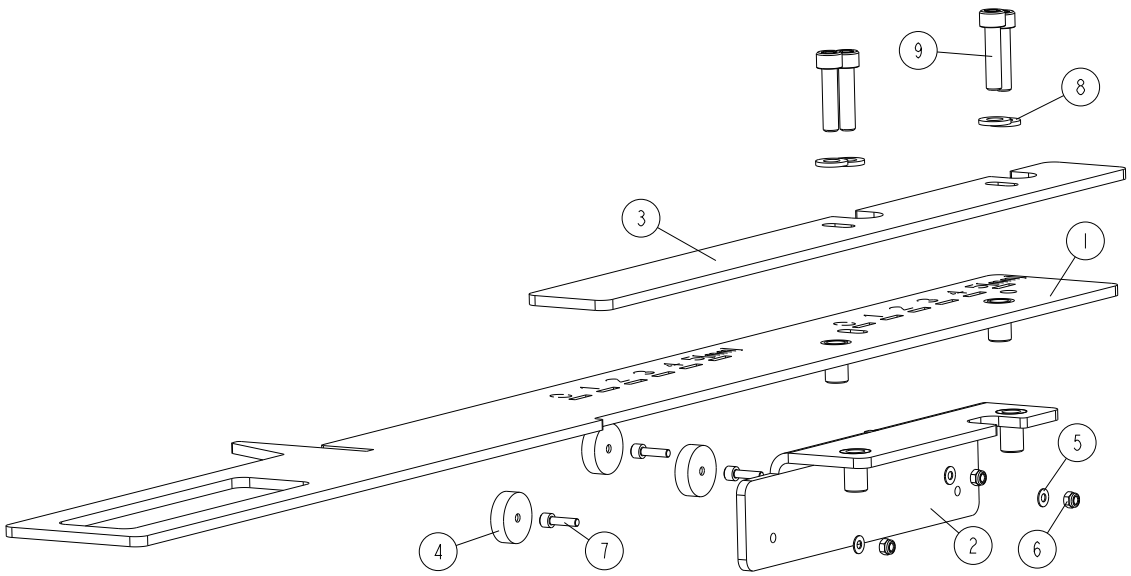
546807_001
546807_MANUAL



REF.	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY	
-	**ROLLER SET, HARDENED STEEL FEED**	546807	1	
1	ROLLER, STEEL FEED	542451-1	2	
2	ROLLER, STEEL FEED	542452-1	2	

3.42 Guide Adjustment Tool (No. 568542)

568542_001
568542_MANUAL

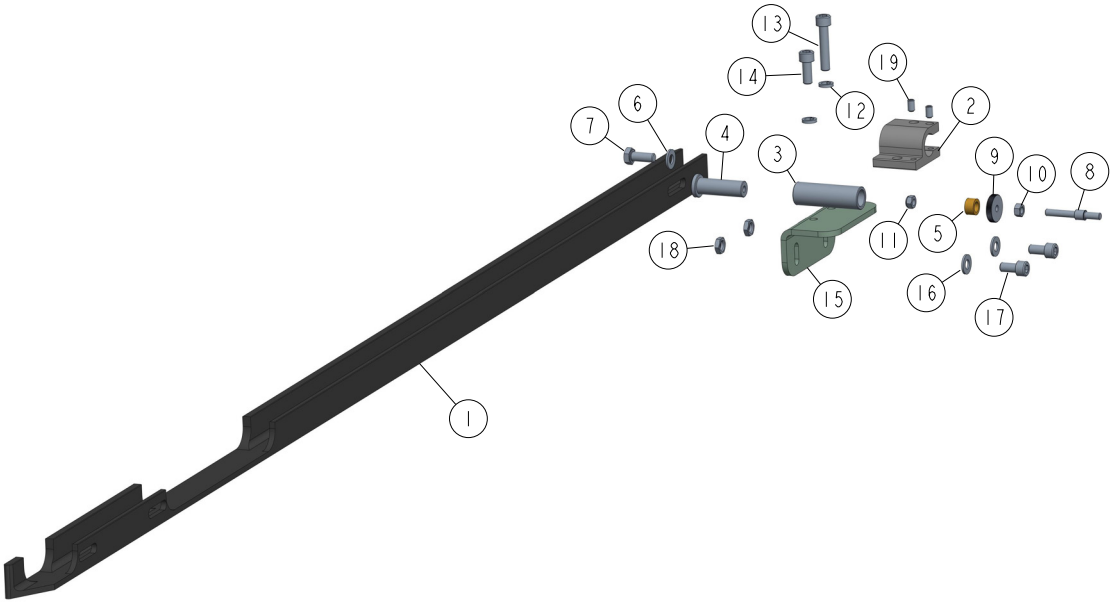


REF	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY	
-	**MP260 GUIDE ADJUSTMENT TOOL**	568542 [1]	1	
	MP260 GUIDE ADJUSTMENT TOOL - AMERICAN VERSION	568542-US [2]	1	
1	PLATE, ADJUSTMENT TOOL	568539	1	
	PLATE, ADJUSTMENT TOOL - AMERICAN VERSION	568539-US	1	
2	BRACKET, MAGNET MOUNT	568540-1	1	
3	ADJUSTMENT PLATE	568541	1	
4	BRACKET, MAGNETIC UM 20 25 X 7 X 4 X 7 / F	577458	3	
5	WASHER, 3.2-LAT ZINC	F81050-2	3	
6	NUT, M3-6-HEX NYLON ZINC LOCK	F81028-2	3	
7	SCREW, M3X12-8.8 PN-EN ISO 4762 HEX SOCK	F81011-30	3	
8	WASHER, 6.4 FLAT ZINC	F81053-1	4	
9	BOLT, M6X25 SHCS ZC PT 8.8 DIN 912 ISO 47	F81001-41	4	

[1] Option
[2] Option

3.43 Outfeed Guide Fence Assembly, MP260 (No. 564989)

564989_001_A
564989_MANUAL

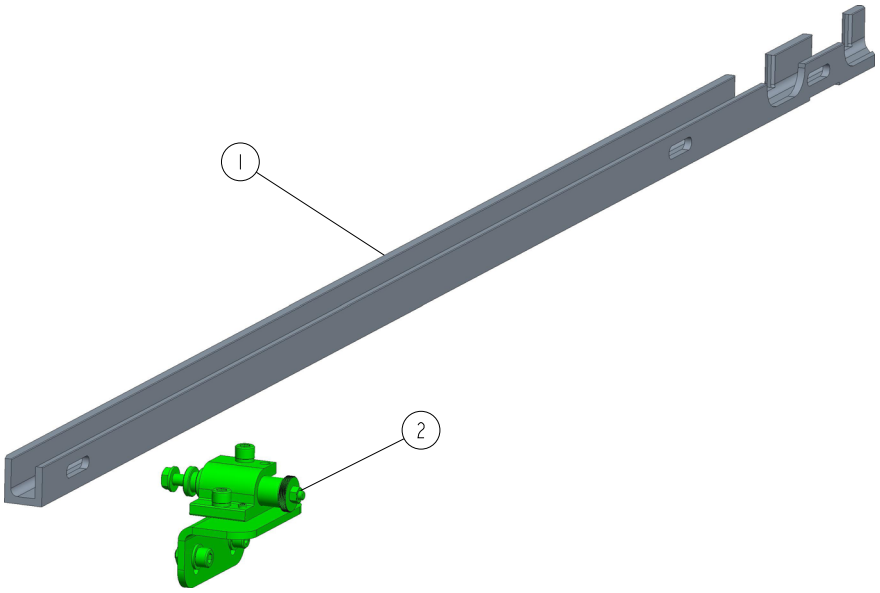


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	OUTFEED GUIDE FENCE ASSEMBLY, MP260	564989 [1]	1	
1	GUIDE FENCE, OUTFEED 1400MM MP260	564988-1	1	
-	GUIDE ADJUSTMENT ASSEMBLY	562133	1	
2	CLAMP	536966-1	1	
-	ADJUSTABLE KNOB	536965	1	
3	PIN GUIDE	537001-1	1	
4	KNOB PIN	536999-1	1	
5	INSERT	537002	1	
6	WASHER, 8.4 FLAT ZINC	F81054-1	1	
7	BOLT, M8X20-8.8 HEX HEAD FULL THREAD ZIN	F81002-4	1	
8	THREAD PIN M6	541455	1	
9	KNURLED NUT	541454	1	
10	NUT, M6 8 HEX ZINC	F81031-1	1	
11	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	1	
12	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	2	
13	SCREW, M8X40-8.8 HEX SOCKET HEAD CAP ZIN	F81002-29	1	
14	SCREW, M8 X 20-8.8 HEX SOCKET HEAD CAP Z	F81002-30	1	
15	BRACKET	562136-1	1	
16	WASHER, 8.4 FLAT ZINC	F81054-1	2	
17	SCREW, M8X16-8.8 HEX SOCKET HEAD CAP ZIN	F81002-39	2	
18	NUT, M8-04-HEX THIN ZINC	F81032-8	2	
19	SCREW, M6X10-45H HEX SOCKET SET W/FLAT P	F81001-26	2	

[1] Option

3.44 Guide Fence Assembly 1400. 602002

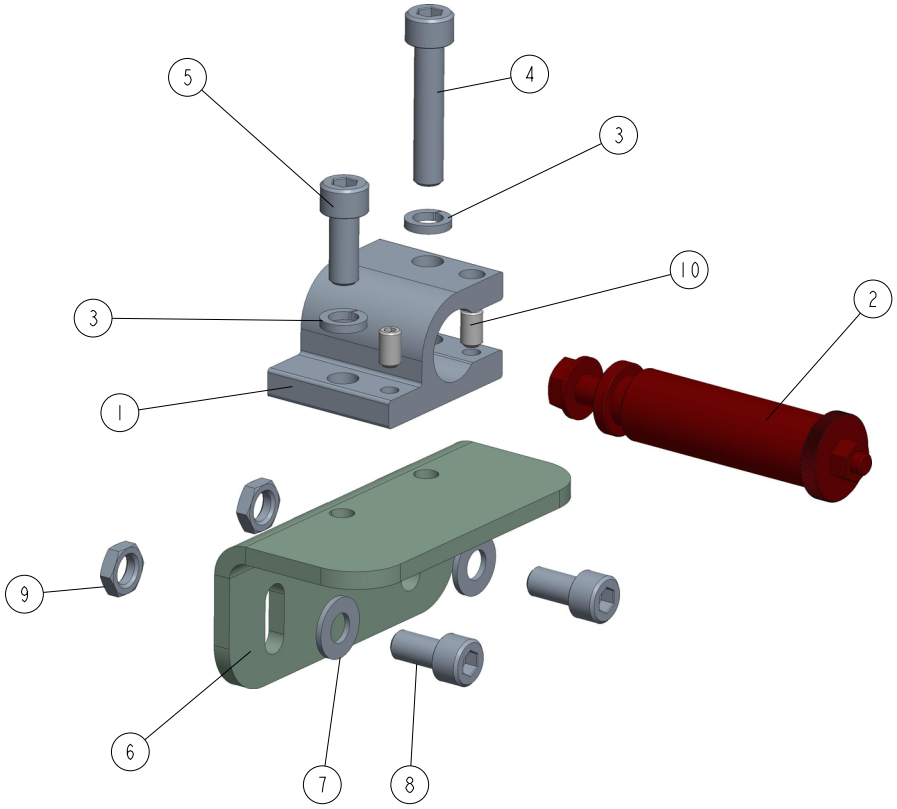
602002_001
602002



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**GUIDE FENCE ASSEMBLY 1400**	602002	1	
1	FENCE, 1400 MM	542453-1	1	
2	GUIDE ADJUSTMENT ASSEMBLY *See Section 3.45*	562133	1	

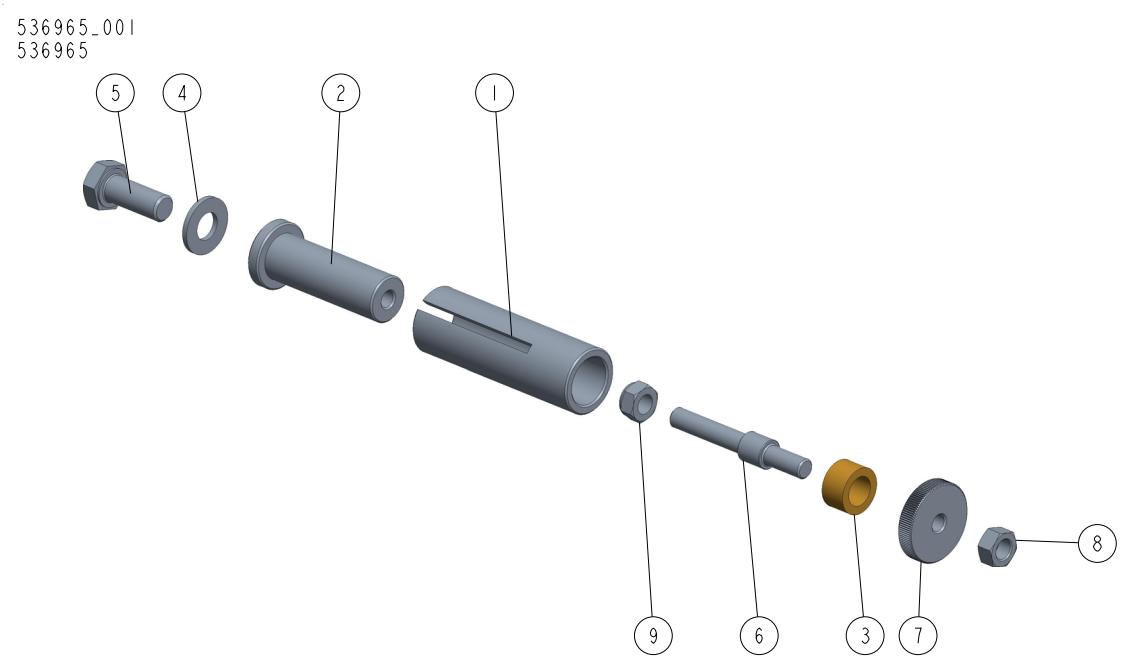
3.45 Guide Adjustment Assembly. 562133

562133_001
562133



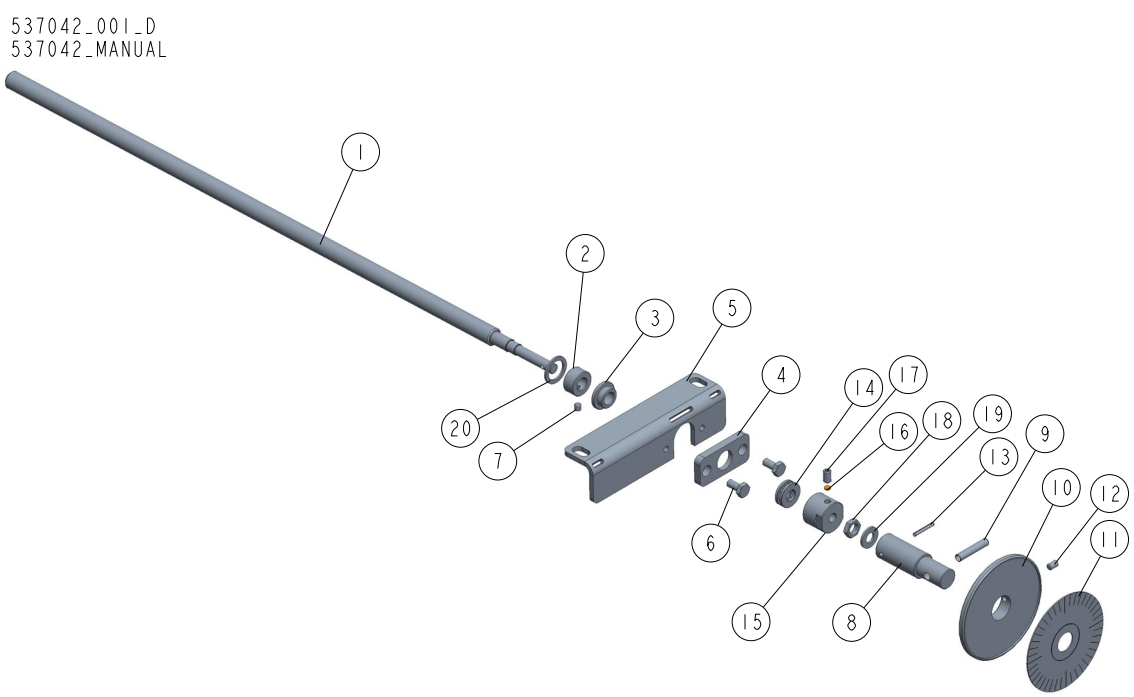
REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**GUIDE ADJUSTMENT ASSEMBLY**	562133	1	
1	CLAMP	536966-1	1	
2	ADJUSTABLE KNOB *See Section 3.46*	536965	1	
3	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	2	
4	SCREW, M8X40-8.8 HEX SOCKET HEAD CAP ZIN	F81002-29	1	
5	SCREW, M8 X 20-8.8 HEX SOCKET HEAD CAP Z	F81002-30	1	
6	BRACKET	562136-1	1	
7	WASHER, 8.4 FLAT ZINC	F81054-1	2	
8	SCREW, M8X16-8.8 HEX SOCKET HEAD CAP ZIN	F81002-39	2	
9	NUT, M8-04-HEX THIN ZINC	F81032-8	2	
10	SCREW, M6X10-45H HEX SOCKET ZINC SET W/F	F81001-26	2	

3.46 Adjustable Knob. 536965



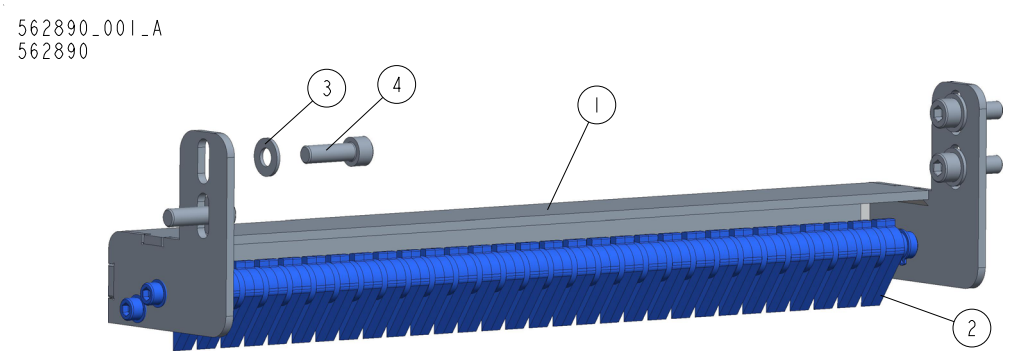
REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**ADJUSTABLE KNOB**	536965	1	
1	PIN GUIDE	537001-1	1	
2	KNOB PIN	536999-1	1	
3	INSERT	537002	1	
4	WASHER, 8.4 FLAT ZINC	F81054-1	1	
5	BOLT, M8X20-8.8 HEX HEAD FULL THREAD ZIN	F81002-4	1	
6	THREAD PIN M6	541455	1	
7	KNURLED NUT	541454	1	
8	NUT, M6 8 HEX ZINC	F81031-1	1	
9	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	1	

3.47 Trapezoidal Screw Assembly 537042



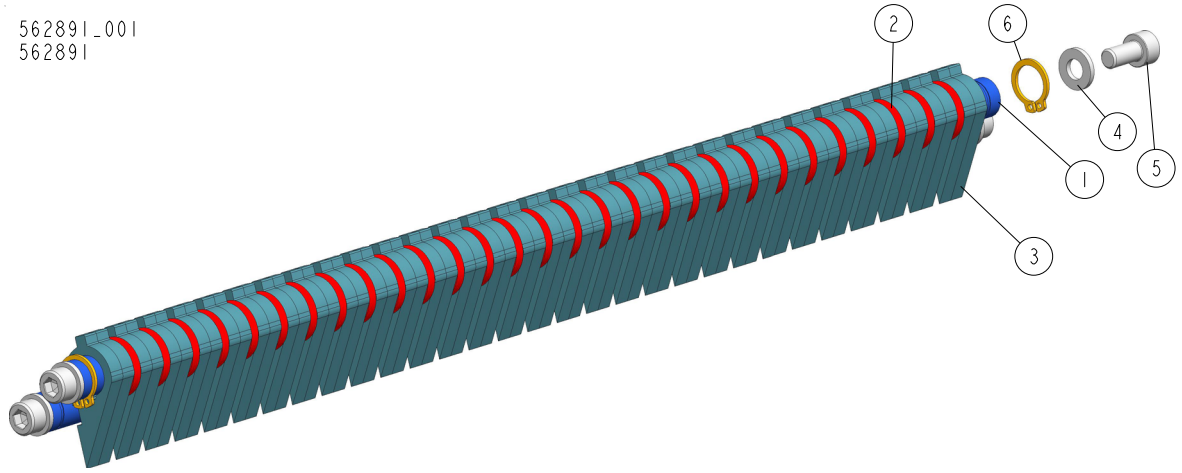
REF	DESCRIPTION (u indicates parts available in assemblies only)	PART #	QTY	
-	**TRAPEZOIDAL SCREW ASSEMBLY**	537042	1	
1	CUTTER TRAPEZOIDAL SCREW	535996	1	
2	CONNECTOR 1	535997-1	1	
3	SELF LUBRICATING BEARING, AMES N10/N16/N	541372	1	
4	SLIDE BUSHING PLATE	535991-1	1	
5	SCREW MOUNTING PLATE	537045-1	1	
6	BOLT, M6X12-8.8 HEX HEAD FULL THREAD ZIN	F81001-7	2	
7	SCREW M5X5 45H W/FFLAT POINT ZC DIN 913	F81014-14	1	
8	CONNECTOR 2	537044-1	1	
9	PIN, 6X30 ROLL ZINC	F81045-7	1	
10	DISK, ROUND SCALE	533594	1	
11	DECAL, MP200 ROUND SCALE	533577	1	
12	SCREW, M5X8 45H DIN 913 HEX SOCKET SET W	F81014-7	1	
13	PIN, 3X20 GEOMET ROLL	F81044-5	1	
14	BEARING, BALL THRUST	612634	1	
15	BUSHING, CLAMP	612635-1	1	
16	PLATE COPPER 4,8X1	536843	1	
17	SCREW, M6X10-45H HEX SOCKET SET W/FLAT P	F81001-26	1	
18	NUT, M8-04 ISO4035 HEX THIN ZINC	F81032-8	1	
19	WASHER, 8.4 FLAT ZINC	F81054-1	1	
20	SPACER 16/22-1.5 DIN 988	F81055-19	1	

3.48 Anti-Kickback Finger Set. 562890



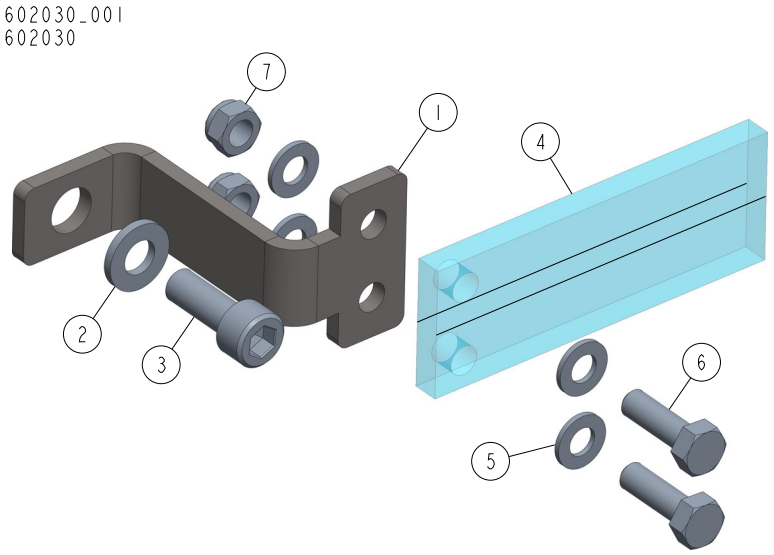
REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**FINGER SET, ANTI-KICKBACK**	562890	1	
1	BRACKET	562893-1	1	
2	FINGER SET, ANTI-KICKBACK *See section 3.49*	562891	1	
3	WASHER, 8.4 FLAT ZINC	F81054-1	4	
4	SCREW, M8X25 8.8 HEX SOCKET HEAD CAP ZIN	F81002-21	4	

3.49 Anti-Kickback Finger Set. 562891



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	FINGER SET, ANTI-KICKBACK	562891	1	
2	SHAFT, ANTI-KICKBACK FINGER ZINC	562892-1	2	
3	WASHER, DIA.1940	533123	29	
4	FINGER, ANTI-KICKBACK COMPLETE	533126	30	
5	WASHER, 6.4 FLAT ZINC	F81053-1	4	
6	SCREW M6X12 SHCS ZC 8.8 DIN 912 ISO 4762	F81001-87	4	
7	RING, Z 12 OUTSIDE RETAINING	F81090-14	2	

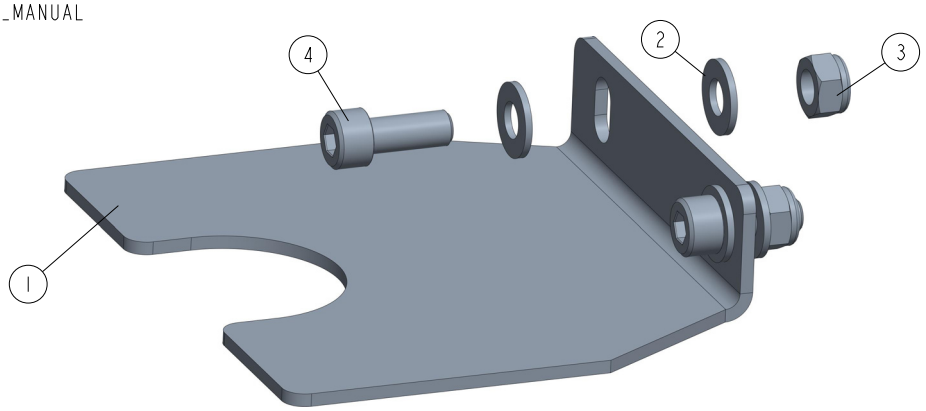
3.50 Scale Indicator (602030)



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**INDICATOR, MP260 SCALE**	602030	1	
1	INDICATOR, SCALE	537559-1	1	
2	WASHER, 6.4 FLAT ZINC	F81053-1	1	
3	SCREW, M6X16 -8.8 HEX SOCKET HEAD CAP ZI	F81001-21	1	
4	INDICATOR, BLADE HEIGHT SCALE	094821	1	
5	WASHER, 5.3 FLAT ZINC	F81052-1	4	
6	BOLT M5X16 HH ZC FT 8.8 DIN 933	F81000-2	2	
7	NUT, M5-8 DIN985 HEX NYLON ZINC LOCK	F81030-2	2	

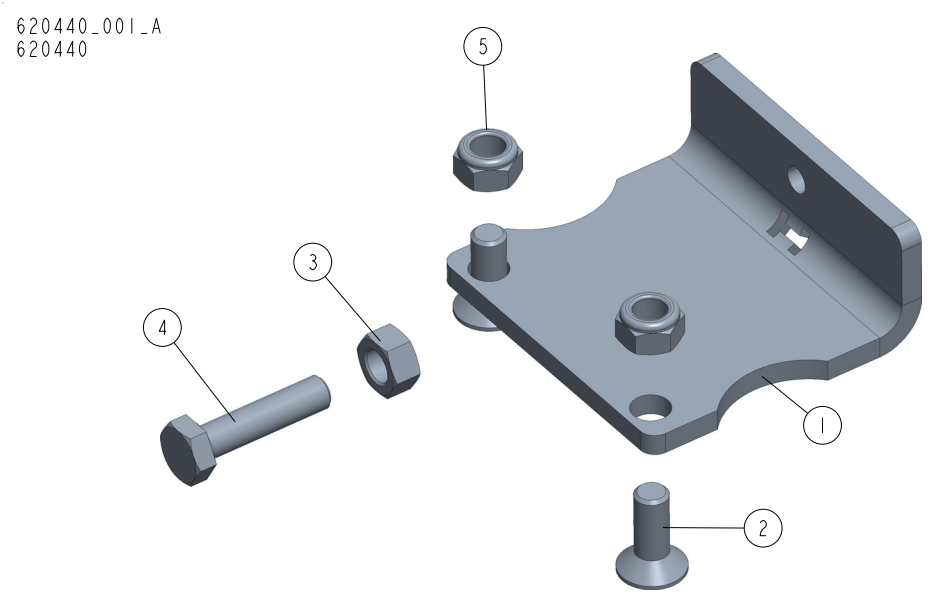
3.51 Sawdust Outlet Guard (No. 620438-1)

537000_004
537000_MANUAL



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
1	SAWDUST OUTLET GUARD	620438-1	1	
2	WASHER, 8.4 FLAT ZINC	F81054-1	4	
3	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	2	
4	SCREW, M8X20-8.8 HEX SOCKET HEAD CAP ZIN	F81002-30	2	

3.52 Adjustment Assembly (No. 620440)

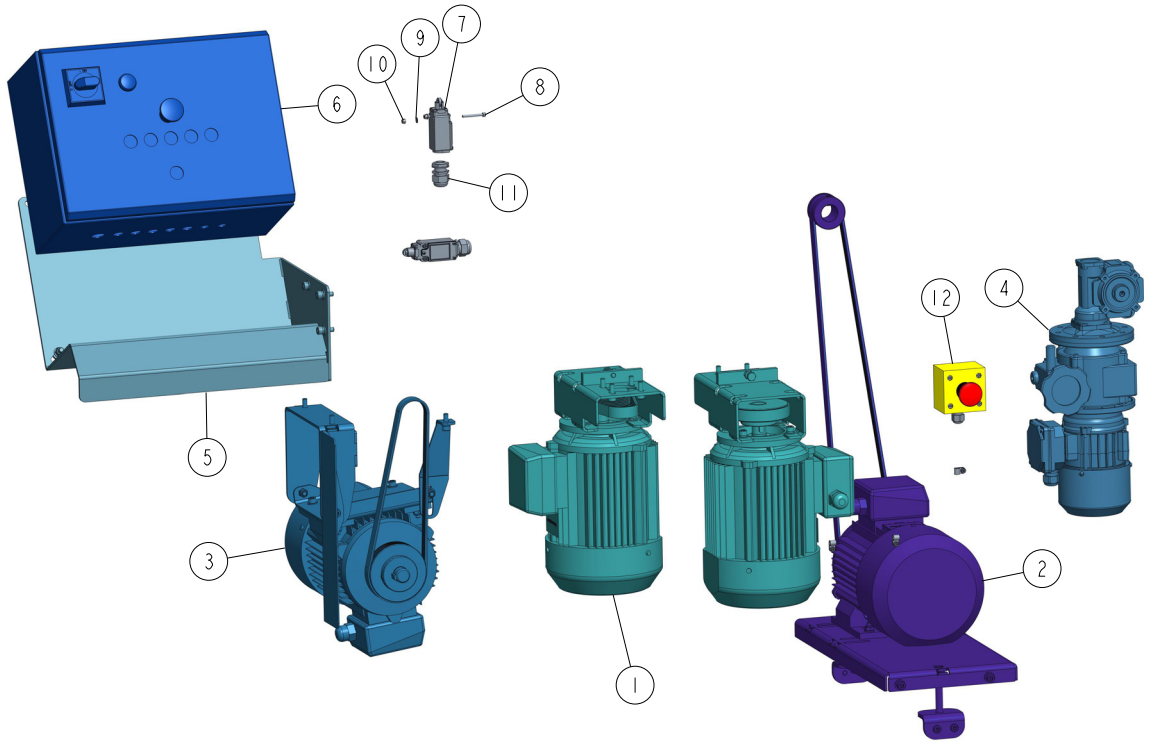


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**ADJUSTMENT ASSEMBLY**	620440	1	
1	KNIFE SHAFT ADJUSTMENT BRACKET	561932-1	1	
2	SCREW, M6X16-10.9 DIN7991 FLAT SOCKET HE	F81001-55	2	
3	NUT, M6 8 HEX ZINC	F81031-1	1	
4	BOLT, M6X25 5.8 HEX HEAD FULL THREAD ZIN	F81001-3	1	
5	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	2	

SECTION 4 MOTOR KITS MP260 CE

4.1 PRO Motor Kit For MP260 537021

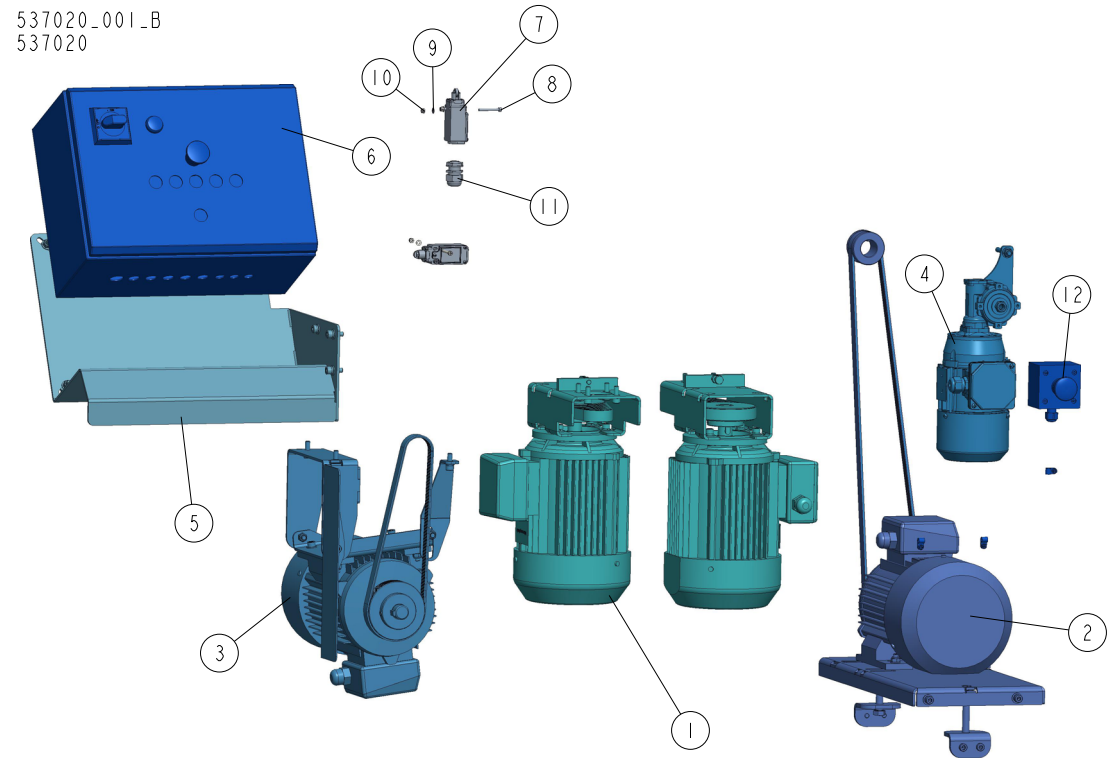
537021_001_B
537021



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**PRO MOTOR KIT FOR MP260EH 3X400V CE**	537021	1	
-	**PRO MOTOR KIT FOR MP260B 3x230V CE**	537021-2	1	
-	**PRO MOTOR KIT FOR MP260A 1x230V CE**	537021-6	1	
1	SIDE CUTTER DRIVE *See Section 4.4*	533647	2	
	SIDE CUTTER DRIVE *See Section 4.5*	533647-6 [1]	2	
2	HORIZONTAL UPPER CUTTER ECO DRIVE *See Section 4.6*	537030	1	
3	HORIZONTAL BOTTOM CUTTER DRIVE *See Section 4.7*	537031	1	
	HORIZONTAL BOTTOM CUTTER DRIVE	537031-6 [2]	1	
4	MP260 PRO FEED DRIVE *See Section 4.8*	537036	1	
	MP260 PRO FEED DRIVE	537036-6 [3]	1	
5	ELECTRIC BOX BRACKET-COMPLETE *See Section 4.12*	537032	1	
6	ELECTRICAL BOX MP260H 3X400V CE COMPLETE *See Section 4.13*	532791	1	
	ELECTRICAL BOX MP260B COMPLETE	532791-2 [4]	1	
	ELECTRICAL BOX MP260A COMPLETE	532791-6 [5]	1	
7	SWITCH, KMB2S11 LIMIT	100910	2	
8	SCREW, M4X35 8.8 HEX SOCKET HEAD CAP ZIN	F81011-34	4	
9	WASHER, 4.3 FLAT ZINC	F81051-2	4	
10	NUT, M4-B HEX NYLON ZINC LOCK	F81029-1	4	
11	GLAND, DP 20 HML. CABLE	F81096-41	2	
12	SWITCH EMERGENCY STOP, ASSEMBLY	562889	1	

[1] Included in 537021-6
[2] Included in 537021-6
[3] Included in 537021-6
[4] Included in 537021-2
[5] Included in 537021-6

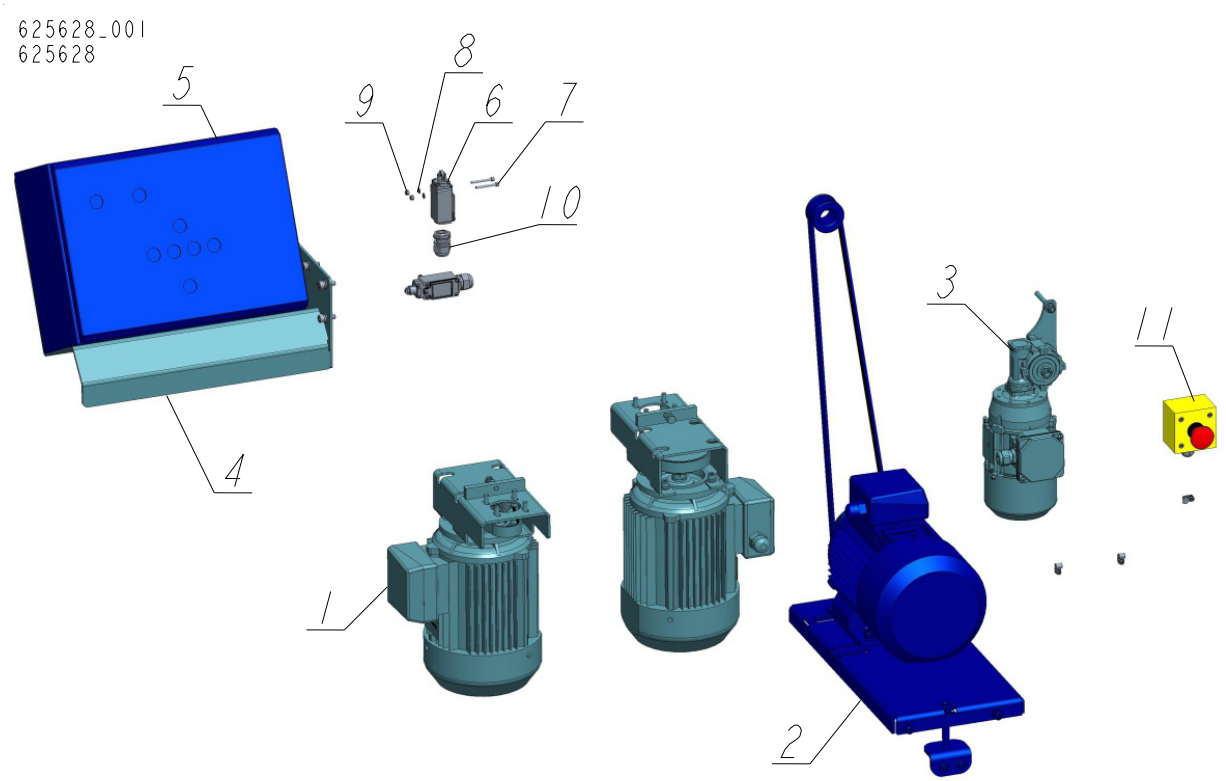
4.2 ECO Motor Kit For MP260 537020



REF	DESCRIPTION (u indicates parts available in assemblies only)	PART #	QTY	
-	**ECO MOTOR KIT FOR MP260EH 3X400V CE**	537020	1	
-	**ECO MOTOR KIT FOR MP260EB 3X230V CE**	537020-2	1	
1	SIDE CUTTER DRIVE *See Section 4.4*	533647	2	
2	HORIZONTAL UPPER CUTTER ECO DRIVE *See Section 4.6*	537030	1	
3	HORIZONTAL BOTTOM CUTTER DRIVE *See Section 4.7*	537031	1	
4	MP260 ECO FEED DRIVE, POWER FEED ASSEMBLY, MP260 *See Section 4.10*	537033	1	
5	ELECTRIC BOX BRACKET-COMPLETE *See Section 4.12*	537032	1	
6	ELECTRICAL BOX MP260H 3X400V CE COMPLETE *See Section 4.13*	532791	1	
	ELECTRICAL BOX MP260B COMPLETE	532791-2 [1]	1	
7	SWITCH, GLCB01C LIMIT	100910	2	
8	SCREW, M4X35-8.8 HEX SOCKET HEAD CAP ZIN	F81011-34	4	
9	WASHER, 4.3 FLAT ZINC	F81051-2	4	
10	NUT, M4-B HEX NYLON ZINC LOCK	F81029-1	4	
11	GLAND, DP 20 HML CABLE	F81096-41	1	
12	SWITCH EMERGENCY STOP, ASSEMBLY *See Section 7.10*	562889	1	

[1] Included in 537020-2

4.3 Motor Kit for MP260E9S. 625628

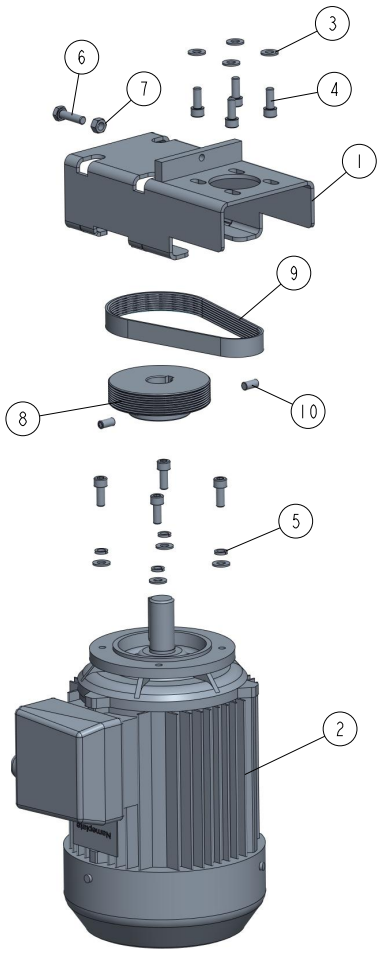


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**MOTOR KIT FOR MP260EB9S**	**625628-2**	**1**	
-	**MOTOR KIT FOR MP260EH9S**	**625628**	**1**	
1	SIDE CUTTER DRIVE *See Section 4.4*	533647	2	
2	HORIZONTAL UPPER CUTTER ECO DRIVE *See Section 4.6*	537030	1	
3	MP260 ECO FEED DRIVE *See Section 4.10*	537033	1	
4	ELECTRIC BOX BRACKET-COMPLETE *See Section 4.12*	537032	1	
5	ELECTRIC BOX COMPLETE. MP260-3 EB	625630-2 [1]	1	
	ELECTRIC BOX COMPLETE. MP260-3 EB	625630 [2]	1	
6	SWITCH, KMB2S11 LIMIT	100910	2	
7	SCREW, M4X35 8.8 HEX SOCKET HEAD CAP ZIN	F81011-34	4	
8	WASHER, 4.3 FLAT ZINC	F81051-2	4	
9	NUT, M4-8 HEX NYLON ZINC LOCK	F81029-1	4	
10	GLAND, DP 20 HML CABLE	F81096-41	2	
11	SWITCH EMERGENCY STOP, ASSEMBLY *See Section 4.14*	562889	1	

[1] Included in 625628-2
[2] Included in 625628

4.4 Side Cutter Drive 533647

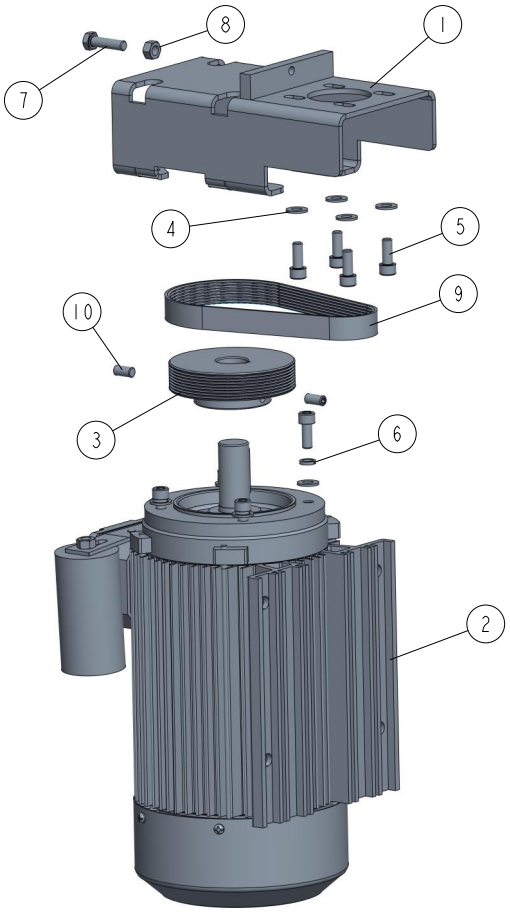
533647_001_D
533647_MANUAL



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**SIDE CUTTER DRIVE**	533647	1	
1	PLATE WELDMENT, MOTOR PAINTED MOUN	533649-1	1	
2	MOTOR 3SIEK90L2A, B14/C140, 3KW, 2900 R.	537385	1	
3	WASHER, 8.4 FLAT ZINC	F81054-1	8	
4	SCREW, M8 X 20-8.8 HEX SOCKET HEAD CAP Z	F81002-30	8	
5	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	4	
6	BOLT, M8X30 8.8 HEX HEAD FULL THREAD ZIN	F81002-7	1	
7	NUT, M8-8-B HEX ZINC	F81032-1	1	
8	PULLEY, MULTI-GROOVE ALUMINIUM	533585	1	
9	BELT, 8 PJ 457 MULTI-RIBBED	533680	1	
10	SCREW M8X16 HSS W/FLAT POINT ZC 45H DIN	F81002-124	2	

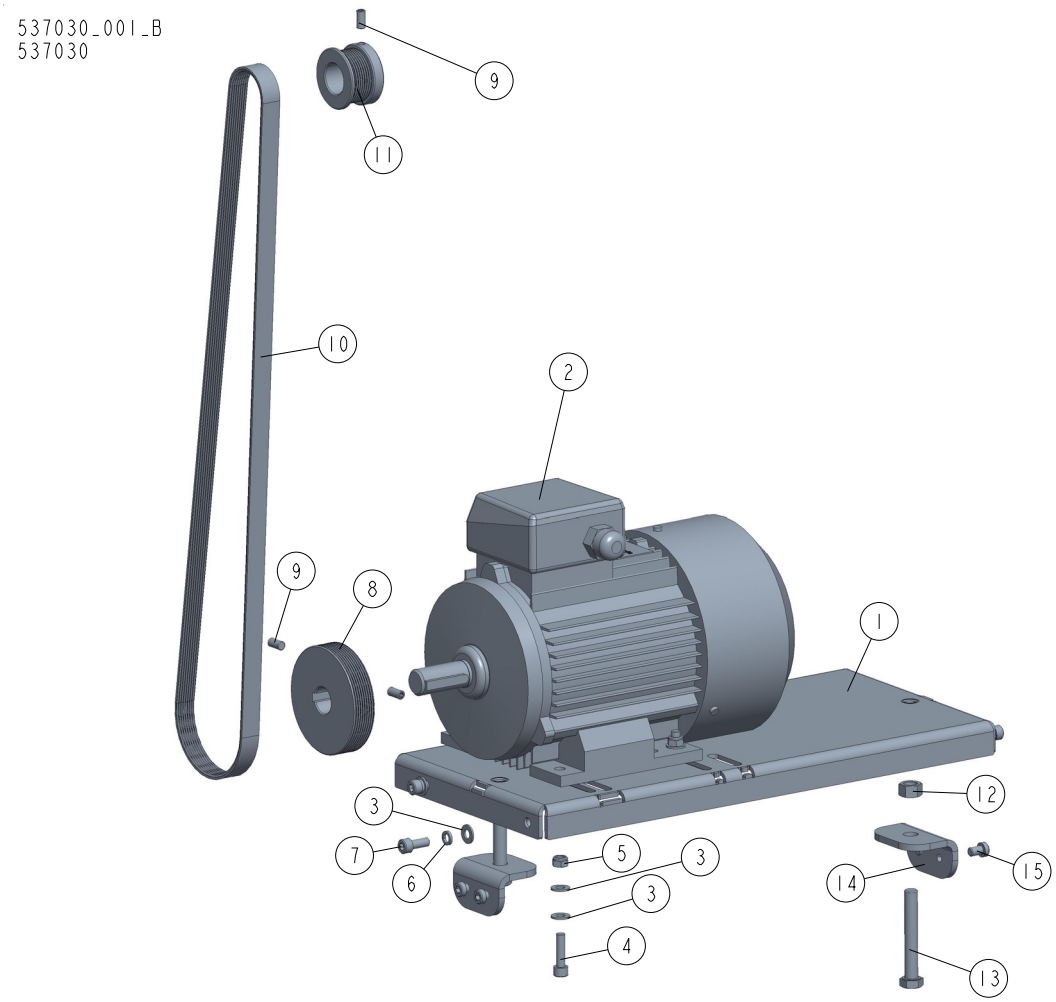
4.5 Side Cutter Drive 533647-6

533647-6_001
533647-6



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**SIDE CUTTER DRIVE**	533647-6	1	
1	PLATE WELDMENT, MP200 MOTOR PAINTED MOUN	533649-1	1	
2	MOTOR SELHR90-2M2 IMB34/2 2,7KW 230V 4,	533651	1	
	CAPACITATOR 60uF/450V	084895	1	
3	PULLEY, MULTI-GROOVE ALUMINIUM	533585	1	
4	WASHER, 8,4-FLAT ZINC	F81054-1	8	
5	SCREW, M8X20-8.8 HEX SOCKET HEAD CAP ZIN	F81002-30	8	
6	WASHER, 8.2 SPLIT LOCK	F81054-4	4	
7	BOLT, M8X30 8.8 HEX HEAD FULL THREAD ZIN	F81002-7	1	
8	NUT M8 ZC 8 DIN 934	F81032-1	1	
9	BELT, 8 PJ 457 MULTI-RIBBED	533680	1	
10	SCREW M8X16 HSS W/FLAT POINT ZC 45H DIN	F81002-124	2	

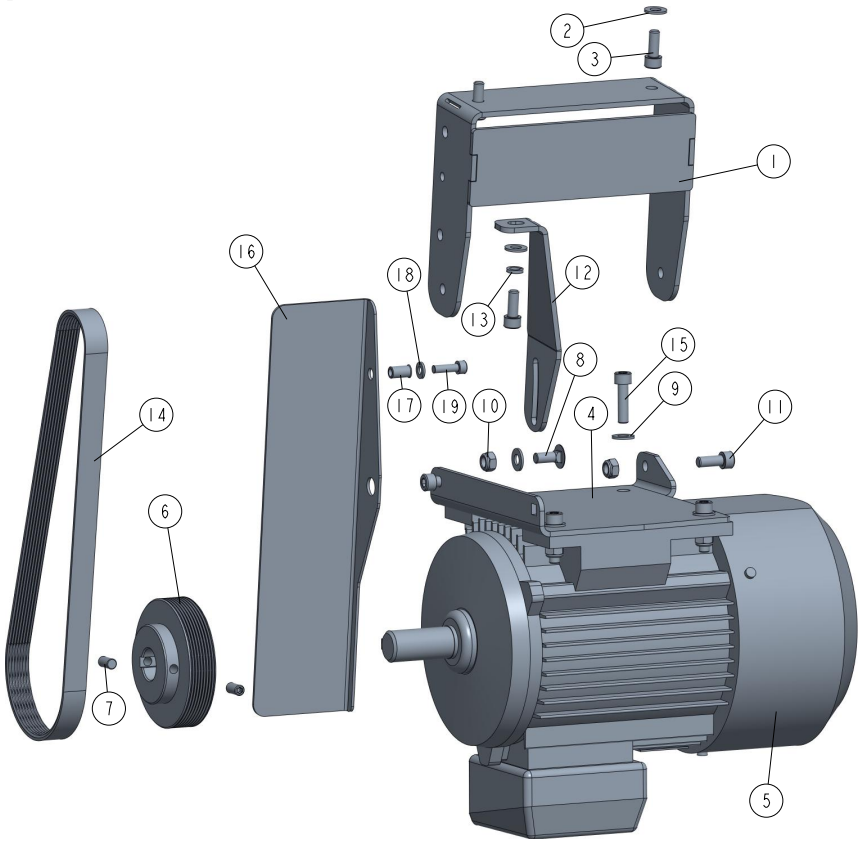
4.6 Horizontal Upper Cutter ECO Drive 537030



REF	DESCRIPTION (u indicates parts available in assemblies only)	PART #	QTY	
-	**HORIZONTAL UPPER CUTTER ECO DRIVE**	537030	1	
1	MOTOR PLATE WELDED / PAINT	534200-1	1	
2	MOTOR, 3SIE90L2A 3KW 2900 R.P.M 50HZ	537386	1	
3	WASHER, 8.4 FLAT ZINC	F81054-1	12	
4	SCREW, M8X30-8.8 HEX SOCKET HEAD CAP ZIN	F81002-31	4	
5	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	4	
6	WASHER 8,2 SPLIT LOCK ZINC	F81054-4	4	
7	SCREW, M8X20-8.8 HEX SOCKET HEAD CAP ZIN	F81002-30	4	
8	PULLEY, MULTI-GROOVE ALUMINIUM	533585	1	
9	SCREW M8X16 HSS W/FLAT POINT ZC 45H DIN	F81002-124	3	
10	BELT, 8 PJ 1355 MULTI-RIBBED	533679	1	
11	PULLEY, MULTI-GROOVE SMALL	601602	1	
12	NUT M12 ZC 8 DIN 934	F81034-1	2	
13	BOLT, M12X80 -8.8 HEX HEAD ZINC	F81004-46	2	
14	PLATE, TENSION	562565-1	2	
15	SCREW, M8X12 SOCKET HEAD/10.9	F81002-110	4	

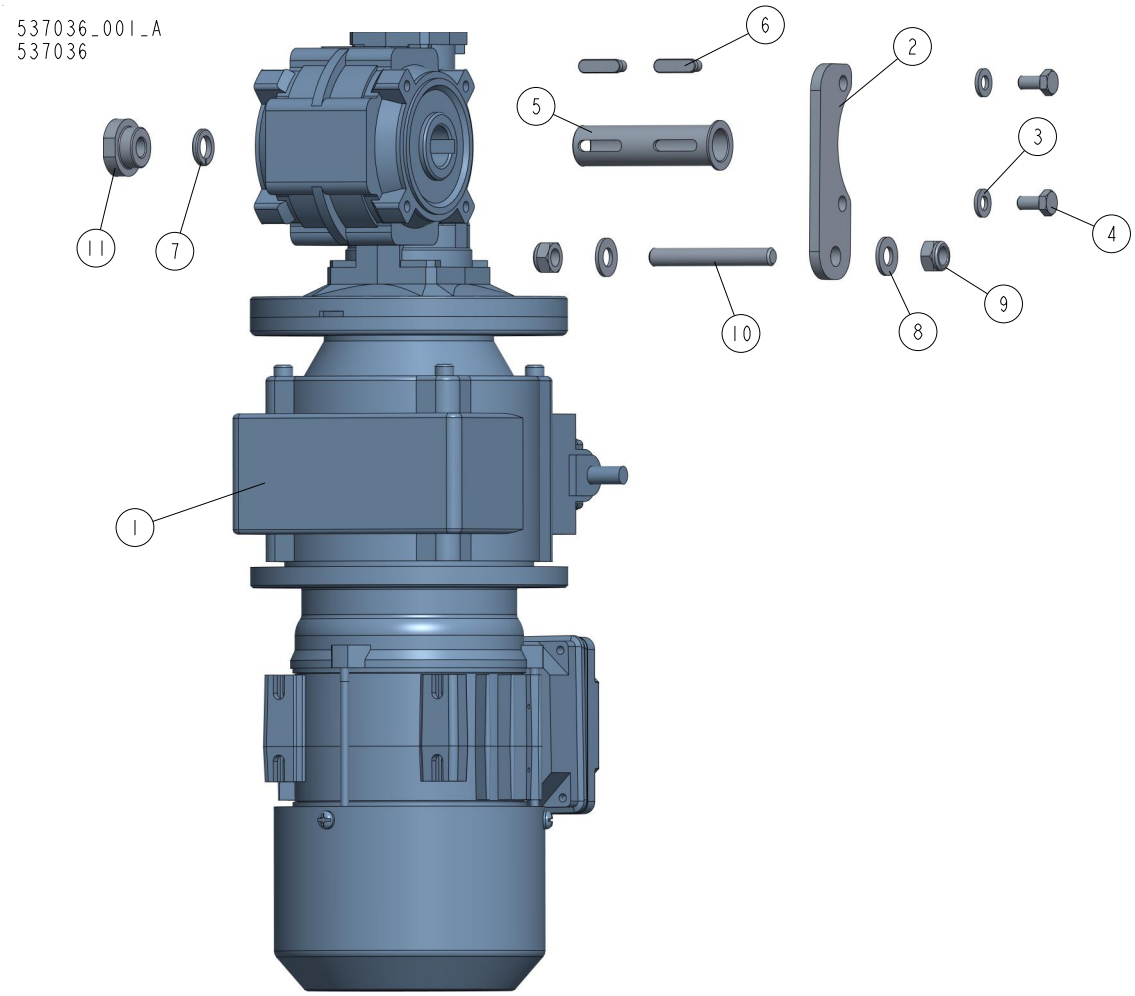
4.7 Horizontal Bottom Cutter Drive 537031

537031_001
537031



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	HORIZONTAL BOTTOM CUTTER DRIVE	537031	1	
-	MOTOR MOUNT ASSEMBLY	537539	1	
1	MOTOR MOUNT WELDMENT	537538-1	1	
2	WASHER, 8.4 ZINC FLAT	F81054-1	2	
3	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	2	
4	MOTOR PLATE	537023-1	1	
5	MOTOR 3SIE90L2A, 3KW, 2900 R.P.M, 50HZ	537386	1	
6	PULLEY, MULTI-GROOVE ALUMINIUM	533585	1	
7	SCREW M8X16 HSS W/FLAT POINT ZC 45H DIN	F81002-124	2	
8	BOLT, M8X20-8.8 CARRIAGE ZINC	F81002-11	1	
9	WASHER, 8.4 ZINC FLAT	F81054-1	10	
10	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	7	
11	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	3	
12	MOUNTTING BRACKET	537024-1	1	
13	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	1	
14	BELT MULTI-RIBBED 8 PJ762	535803	1	
15	BOLT, M8 X 30-8.8 SOCKET HEAD	F81002-31	4	
-	BELT GUARD ASSEMBLY	537565	1	
16	GUARD PLATE	537564-1	1	
17	NUT, O-NIT-6-17-ZN RIVET	F81031-13	1	
18	WASHER, 6.4 FLAT ZINC	F81053-1	1	
19	SCREW, M6X20 8.8 HEX SOCKET HEAD CAP ZIN	F81001-22	1	

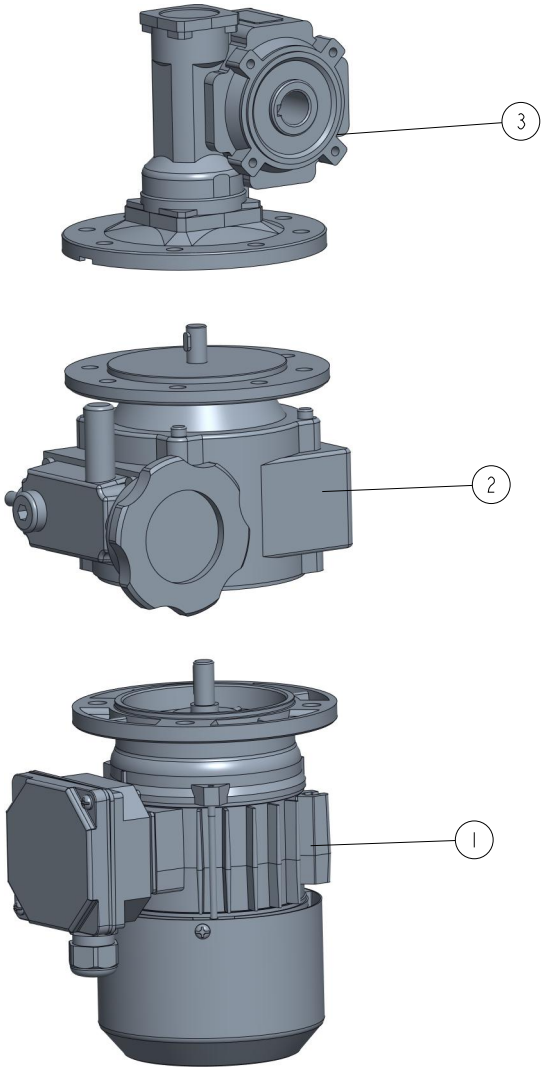
4.8 MP260 PRO Feed Drive 537036



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**MP260 PRO FEED DRIVE**	537036	1	
1	REDUCER, PRO KC40/P15+NF003+SKH63-2C *See Section 4.9*	533640	1	
2	ARM, TORQUE	592872-1	1	
3	WASHER, 6.4 FLAT ZINC	F81053-1	2	
4	BOLT, M6X12-8.8 HEX HEAD FULL THREAD ZIN	F81001-7	2	
5	BUSHING, REDUCER	533731	1	
6	KEY	533732	2	
7	WASHER, 10.2 SPLIT LOCK ZINC	F81055-2	1	
8	WASHER, 8.4 ZINC FLAT	F81054-1	2	
9	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	2	
10	BOLT, M8	533635-1	1	
11	NUT, M10	533733-1	1	

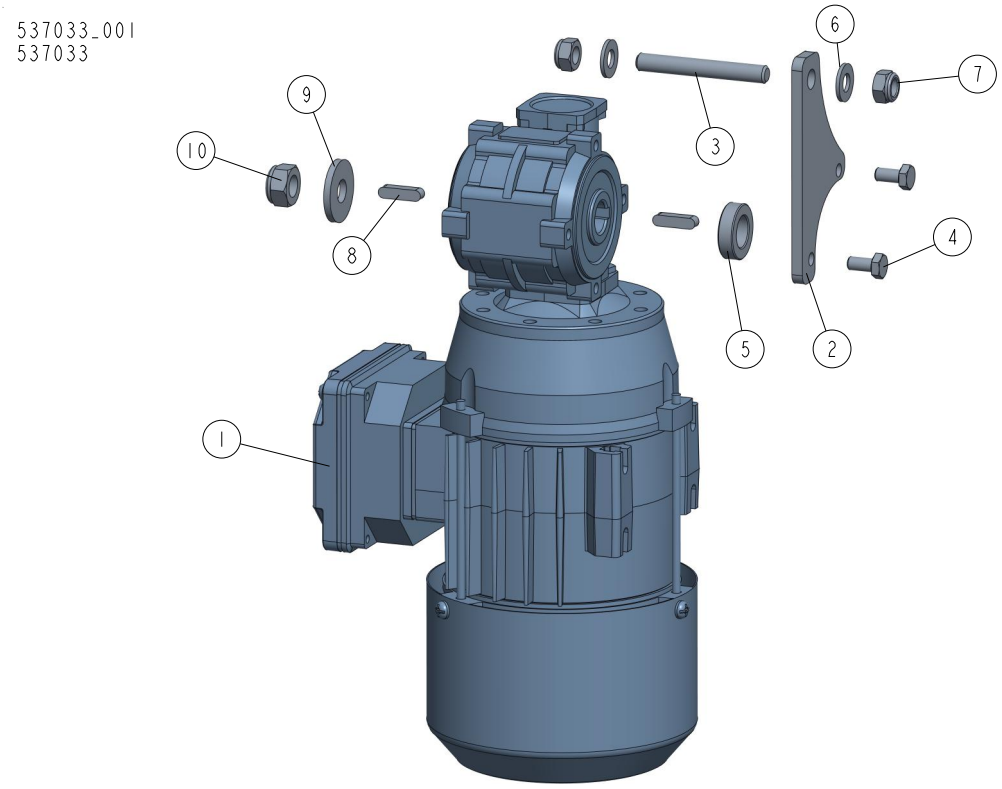
4.9 Reducer 533640

533640_001
533640



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**REDUCER, PRO KC40/P15+NF003+SKH63-2C**	533640	1	
1	MOTOR SKH63-B (0.37 KW; 2800 REV/MIN)	533642	1	
2	SPEED VARIATOR NF003 140/11 V3	533643	1	
3	REDUCER KC40 P15 63 B5 V6 H18 3D	533641	1	

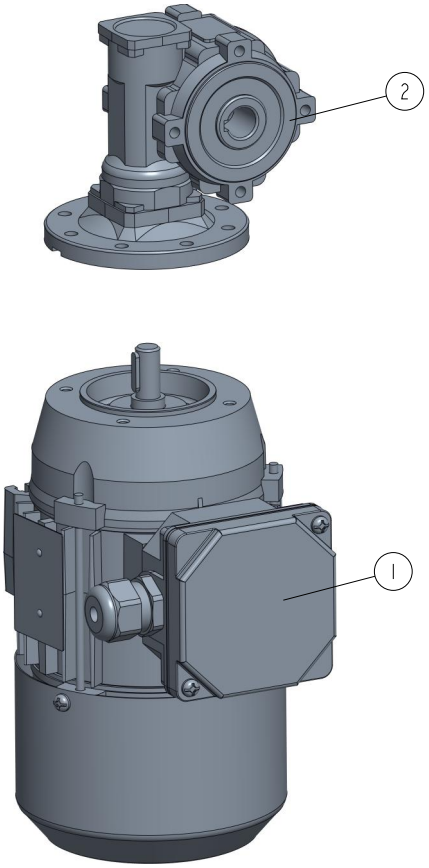
4.10 ECO Feed Drive 537033



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**MP260 ECO FEED DRIVE**	537033	1	
1	MOTOREDUCER KC30/P15+SKH63X-4C2 *See Section 4.11*	592811	1	
2	TORQUE PLATE	537034-1	1	
3	BOLT, M8	533635-1	1	
4	BOLT, M6X12-8.8 HEX HEAD FULL THREAD ZIN	F81001-7	2	
5	BUSHING, 14.3/25-7 ZINC-PLATED	533636-1	1	
6	WASHER, 8.4 ZINC FLAT	F81054-1	2	
7	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	2	
8	KEY, A5X5X20 PARALLEL	513320	2	
9	WASHER, 10.5 SPECIAL FLAT ZINC	F81055-6	1	
10	NUT, M10-8-B NYLON HEX ZINC LOCK	F81033-1	1	

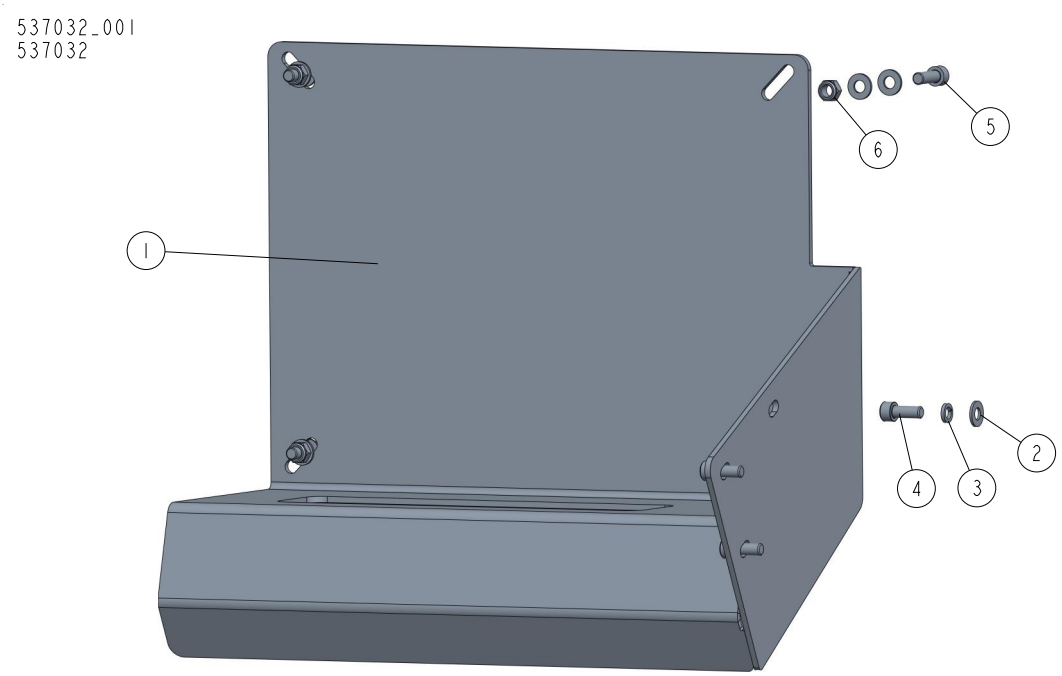
4.11 Motoreducer 592811

592811_001
592811



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**MOTOREDUCER KC30/P15+SKh63x-4C2**	592811	1	
1	SKH63X-4C2	592809	1	
2	KC30/P15	592810	1	

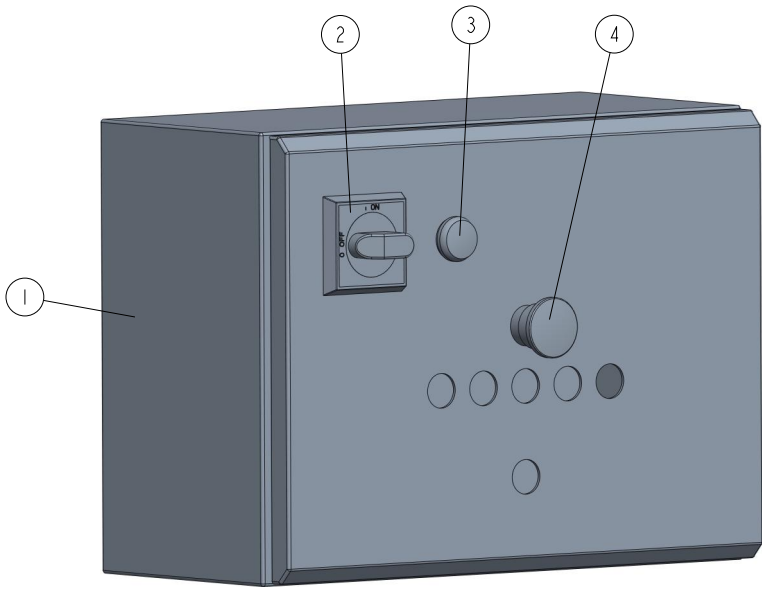
4.12 Electric Box Bracket 537032



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**ELECTRIC BOX BRACKET-COMPLETE**	537032	1	
1	ELECTRIC BOX BRACKET WELDMENT	533619-1	1	
2	WASHER, 8.4 ZINC FLAT	F81054-1	11	
3	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	3	
4	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	3	
5	SCREW, M8X25 -8.8 HEX SOCKET HEAD CAP	F81002-21	4	
6	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	4	

4.13 Electrical Box 532791

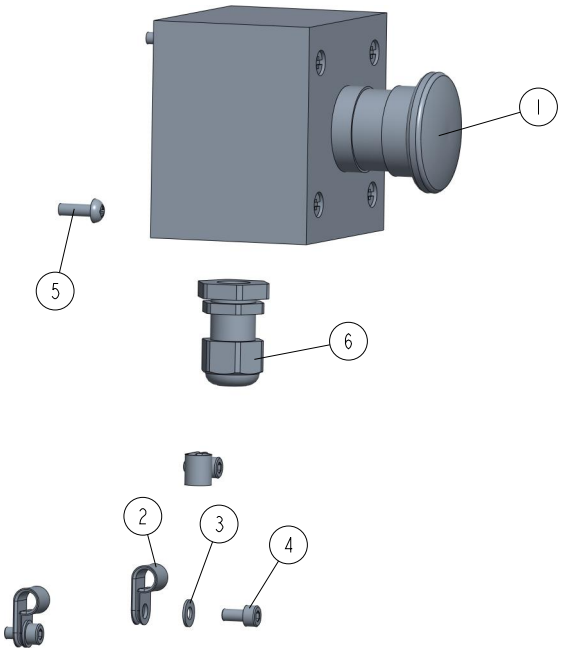
532791_001
532791



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**ELECTRICAL BOX MP260H 3X400V CE COMPLETE**	532791	1	
1	ELECTRIC BOX	534148	1	
2	HANDLE, OHB S2A1 AB SWITCH	502312-1	1	
3	LIGHT, XB7EV7BP WHITE CONTROL	519612	1	
4	BUTTON, EMERGENCY STOP	502315	1	

4.14 Emergency Stop 562889

562889_001
562889



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**SWITCH EMERGENCY STOP, ASSEMBLY**	562889	1	
1	SWITCH, LPZ P1 B5 03 EMERGENCY STOP	536158	1	
2	ELEMENT, EE63 MOUNTING	F81080-4	3	
3	WASHER, 4.3 FLAT ZINC	F81051-2	3	
4	SCREW, M4X8 8.8 HEX SOCKET HEAD CAP ZINC	F81011-36	3	
5	SCREW, M4X12-5.8-B CROSS RECESSED PAN HE	F81011-43	4	
6	GLAND, DP9/H CABLE	F81096-2	1	

SECTION 5 MOTOR KITS MP260 US AMERICAN VERSION

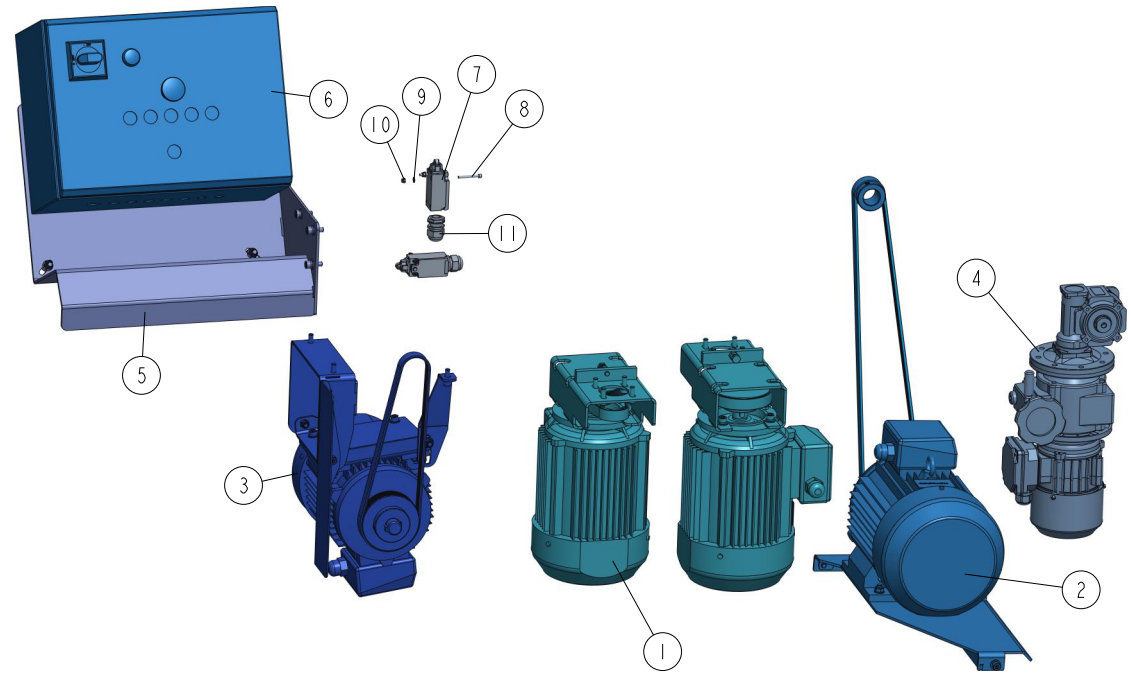
5.1 PRO Motor Kit 537021-2U



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**PRO MOTOR KIT FOR MP260EB 3x230V UL**	537021-2U	1	
1	SIDE CUTTER DRIVE UL *See Section 5.7*	533647-U	2	
2	HORIZONTAL UPPER CUTTER PRO DRIVE *See Section 6.5*	537030-U	1	
3	HORIZONTAL BOTTOM CUTTER DRIVE *See Section 5.13*	537031-U	1	
4	DRIVE, MP260 PRO FEED *See Section 5.15*	537036-U	1	
5	ELECTRIC BOX BRACKET-COMPLETE *See Section 4.12*	537032	1	
6	ELECTRIC BOX, MP260EB	532791-2U	1	
7	SAFETY SWITCH D4N-4132	537641	2	
8	SCREW, M4X35-8.8 HEX SOCKET HEAD CAP ZIN	F81011-34	4	
9	WASHER, 4.3 ZINC FLAT	F81051-2	4	
10	NUT, M4-B HEX NYLON ZINC LOCK	F81029-1	4	
11	GLAND, DP 20 HML CABLE	F81096-41	2	

5.2 PRO Motor Kit 537021-4U

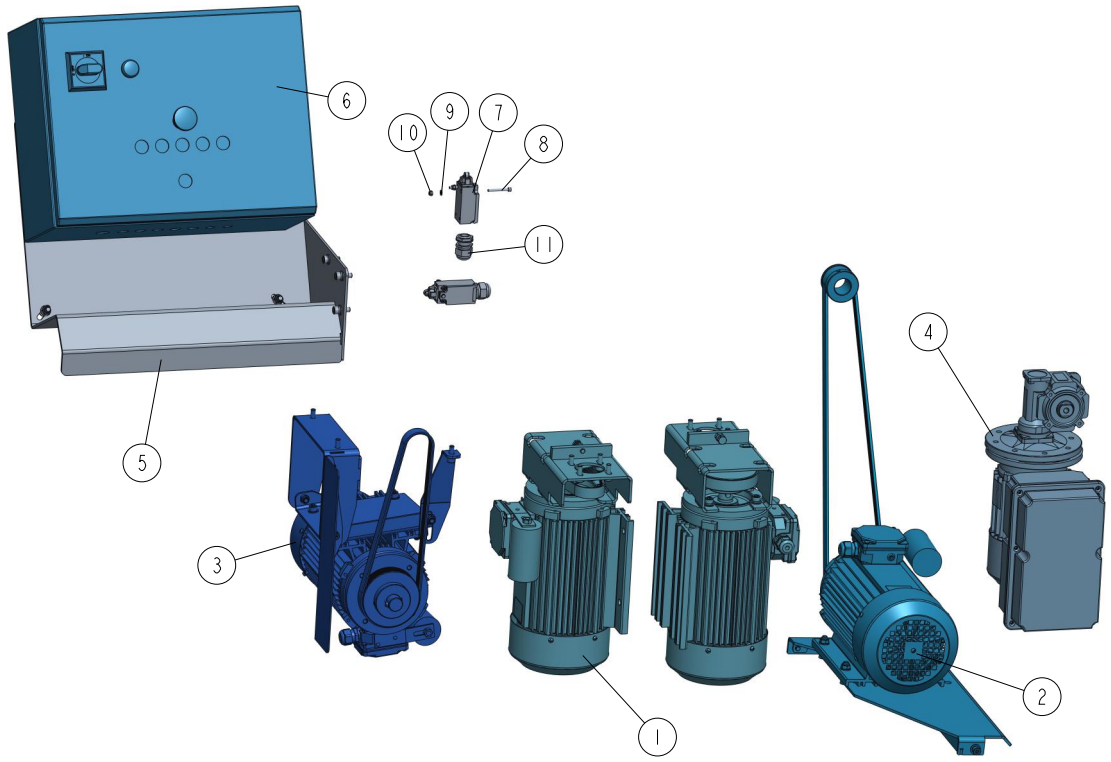
537021-2U_001
537021-2U



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**PRO MOTOR KIT FOR MP260C 3x460V UL**	537021-4U	1	
1	SIDE CUTTER DRIVE UL *See Section 5.9*	541459-U	2	
2	HORIZONTAL UPPER CUTTER PRO DRIVE *See Section 6.5*	537030-U	1	
3	HORIZONTAL BOTTOM CUTTER DRIVE *See Section 5.13*	537031-U	1	
4	DRIVE, MP260 PRO FEED *See Section 5.15*	537036-U	1	
5	ELECTRIC BOX BRACKET-COMPLETE *See Section 4.12*	537032	1	
6	ELECTRIC BOX, MP260EB	532791-4U	1	
7	SAFETY SWITCH D4N-4132	537641	2	
8	SCREW, M4X35-8.8 HEX SOCKET HEAD CAP ZIN	F81011-34	4	
9	WASHER, 4.3 ZINC FLAT	F81051-2	4	
10	NUT, M4-B HEX NYLON ZINC LOCK	F81029-1	4	
11	GLAND, DP 20 HML CABLE	F81096-41	2	

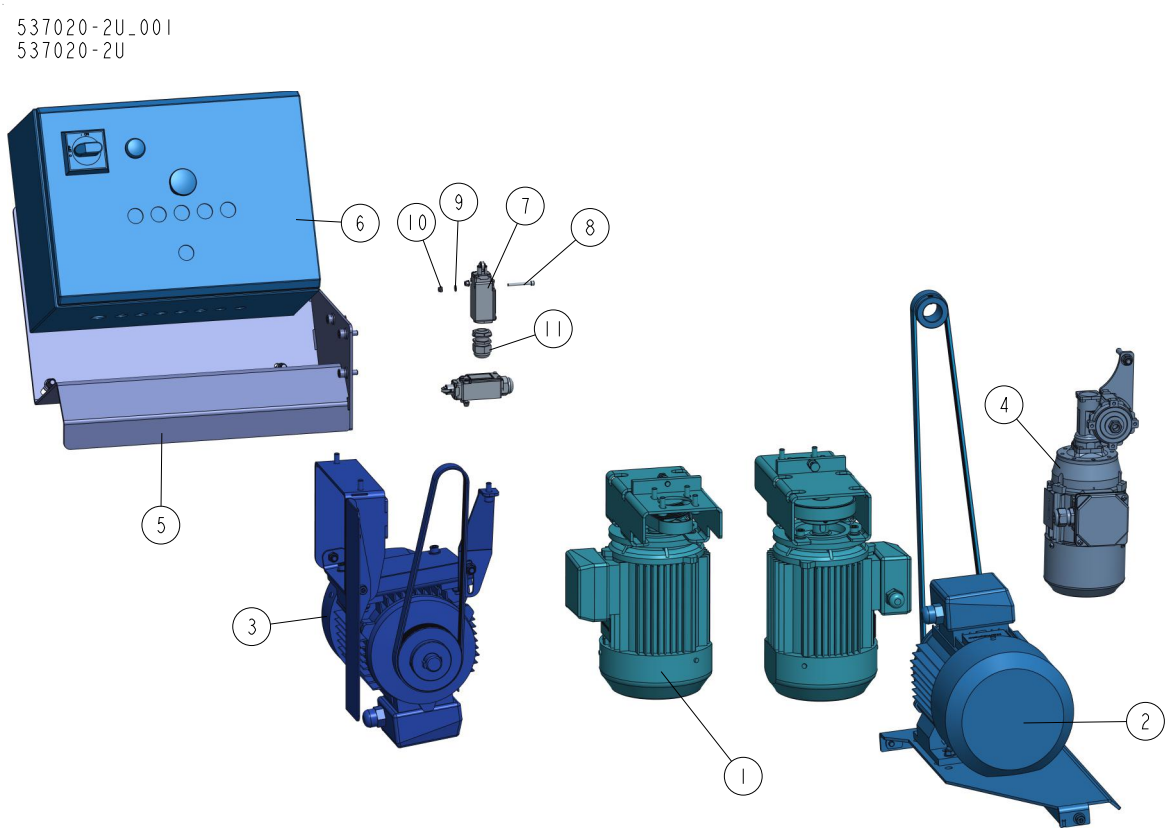
5.3 PRO Motor Kit 537021-6U

537021-6U_001
537021-6U



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**PRO MOTOR KIT FOR MP260A 1x230V UL**	537021-6U	1	
1	SIDE CUTTER DRIVE 230V UL *See Section 5.8*	533647-6U	2	
2	HORIZONTAL UPPER CUTTER PRO DRIVE *See Section 5.11*	537035-6U	1	
3	HORIZONTAL BOTTOM CUTTER DRIVE *See Section 5.14*	537031-6U	1	
4	DRIVE, MP260 PRO FEED *See Section 5.17*	537036-6U	1	
5	ELECTRIC BOX BRACKET-COMPLETE *See Section 5.21*	537032-U	1	
6	ELECTRIC BOX, MP260AU	532791-M6U	1	
7	SAFETY SWITCH D4N-4132	537641	2	
8	SCREW, M4X35-8.8 HEX SOCKET HEAD CAP ZIN	F81011-34	4	
9	WASHER, 4.3 ZINC FLAT	F81051-2	4	
10	NUT, M4-B HEX NYLON ZINC LOCK	F81029-1	4	
11	GLAND, DP 20 HML CABLE	F81096-41	2	

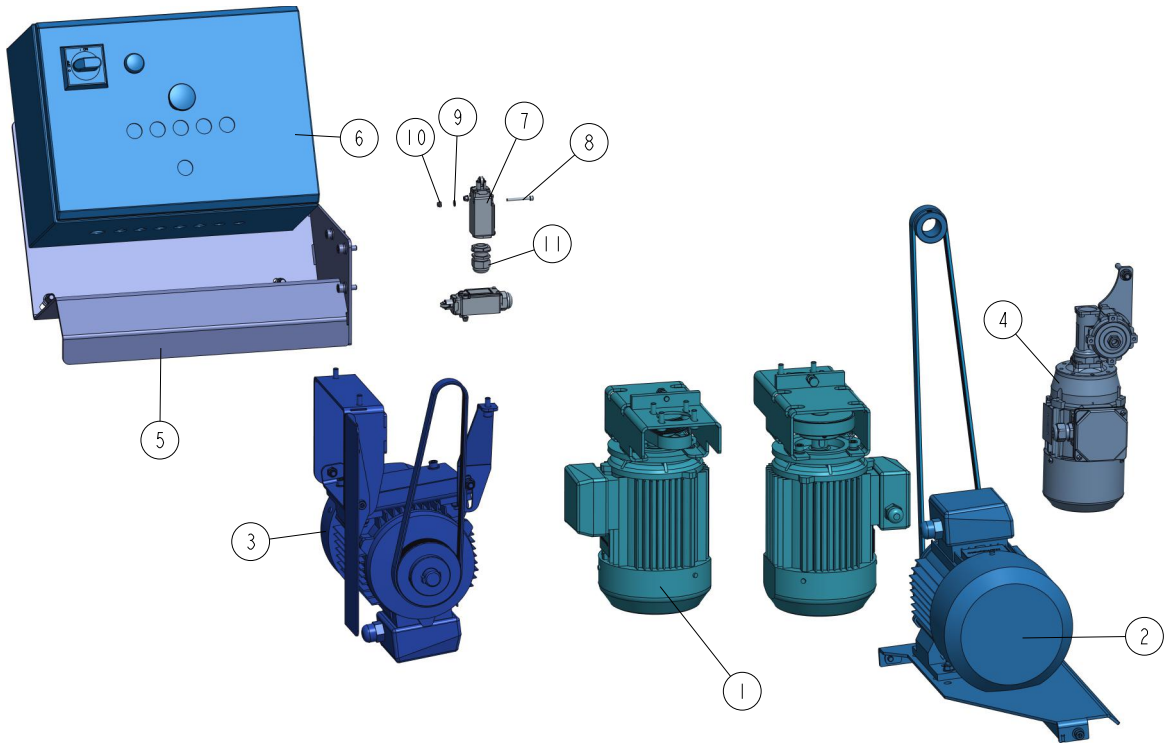
5.4 ECO Motor Kit 537020-2U



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**ECO MOTOR KIT FOR MP260B 3x230V UL**	537020-2U	1	
1	SIDE CUTTER DRIVE (SLIDING) *See Section 5.9*	541459-U	2	
2	HORIZONTAL UPPER CUTTER ECO DRIVE *See Section 5.10*	537030-U	1	
3	HORIZONTAL BOTTOM CUTTER DRIVE *See Section 5.13*	537031-U	1	
4	MP260 ECO FEED DRIVE *See Section 5.19*	537033-U	1	
5	ELECTRIC BOX BRACKET-COMPLETE *See Section 4.12*	537032	1	
6	ELECTRIC BOX, MP260BU	532791-2U	1	
7	SWITCH, GLCB01C LIMIT	100910	2	
8	SCREW, M4X35-8.8 HEX SOCKET HEAD CAP ZIN	F81011-34	4	
9	WASHER, 4.3 ZINC FLAT	F81051-2	4	
10	NUT, M4-B HEX NYLON ZINC LOCK	F81029-1	4	
11	GLAND, DP 20 HML CABLE	F81096-41	2	

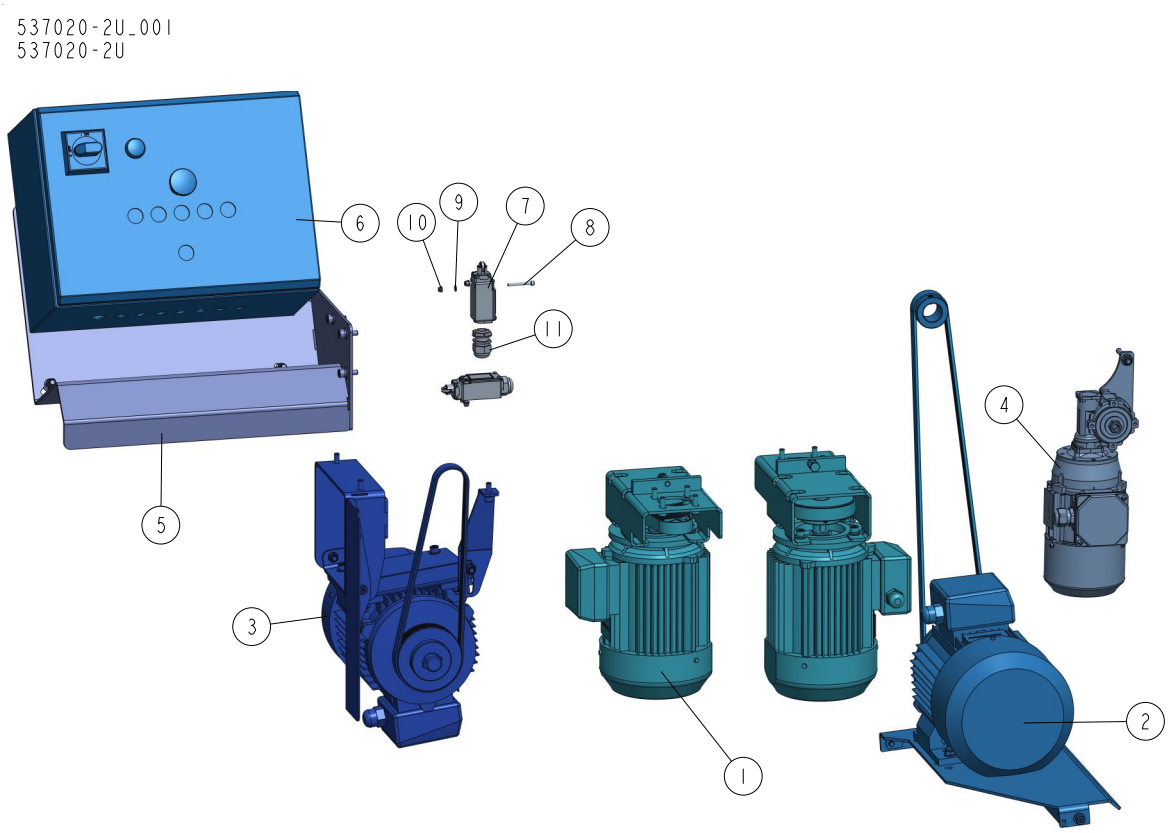
5.5 ECO Motor Kit 537020-4U

537020-2U_001
537020-2U



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**ECO MOTOR KIT FOR MP260C 3x460V UL**	537020-4U	1	
1	SIDE CUTTER DRIVE (SLIDING) *See Section 5.9*	541459-U	2	
2	HORIZONTAL UPPER CUTTER ECO DRIVE *See Section 5.10*	537030-U	1	
3	HORIZONTAL BOTTOM CUTTER DRIVE *See Section 5.13*	537031-U	1	
4	MP260 ECO FEED DRIVE *See Section 5.19*	537033-U	1	
5	ELECTRIC BOX BRACKET-COMPLETE *See Section 4.12*	537032	1	
6	ELECTRIC BOX, MP260CU	532791-4U	1	
7	SWITCH, GLCB01C LIMIT	100910	2	
8	SCREW, M4X35-8.8 HEX SOCKET HEAD CAP ZIN	F81011-34	4	
9	WASHER, 4.3 ZINC FLAT	F81051-2	4	
10	NUT, M4-B HEX NYLON ZINC LOCK	F81029-1	4	
11	GLAND, DP 20 HML CABLE	F81096-41	2	

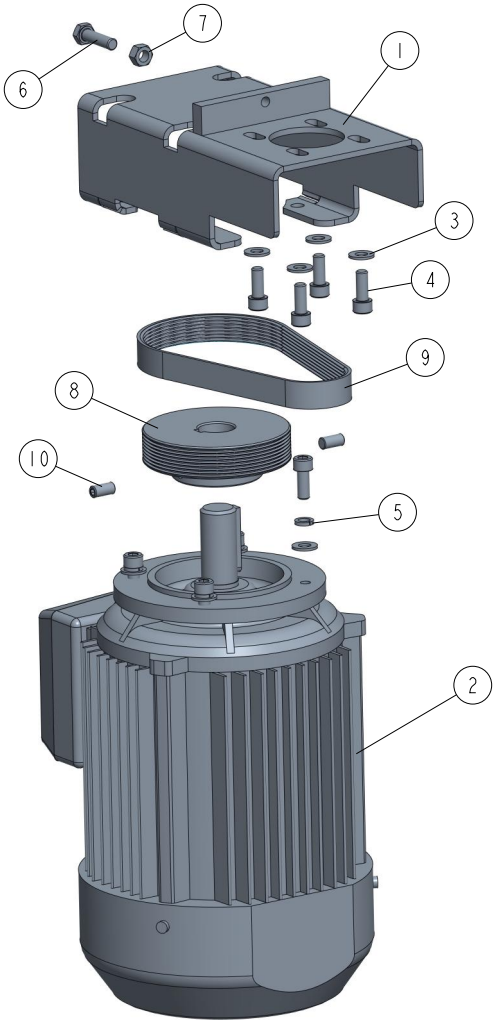
5.6 ECO Motor Kit 537020-6U



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**ECO MOTOR KIT FOR MP260A 1x230V UL**	537020-6U	1	
1	SIDE CUTTER DRIVE 230V UL *See Section 5.8*	533647-6U	2	
2	HORIZONTAL UPPER CUTTER ECO DRIVE *See Section 5.12*	537030-6U	1	
3	HORIZONTAL BOTTOM CUTTER DRIVE *See Section 5.14*	537031-6U	1	
4	MP260 ECO FEED DRIVE *See Section 5.17*	537033-6U	1	
5	ELECTRIC BOX BRACKET-COMPLETE *See Section 4.12*	537032	1	
6	ELECTRIC BOX, MP260EA 1X230V UL	532791-6U	1	
7	SWITCH, GLCB01C LIMIT	100910	2	
8	SCREW, M4X35-8.8 HEX SOCKET HEAD CAP ZIN	F81011-34	4	
9	WASHER, 4.3 ZINC FLAT	F81051-2	4	
10	NUT, M4-B HEX NYLON ZINC LOCK	F81029-1	4	
11	GLAND, DP 20 HML CABLE	F81096-41	2	

5.7 Side Cutter Drive US 533647-U

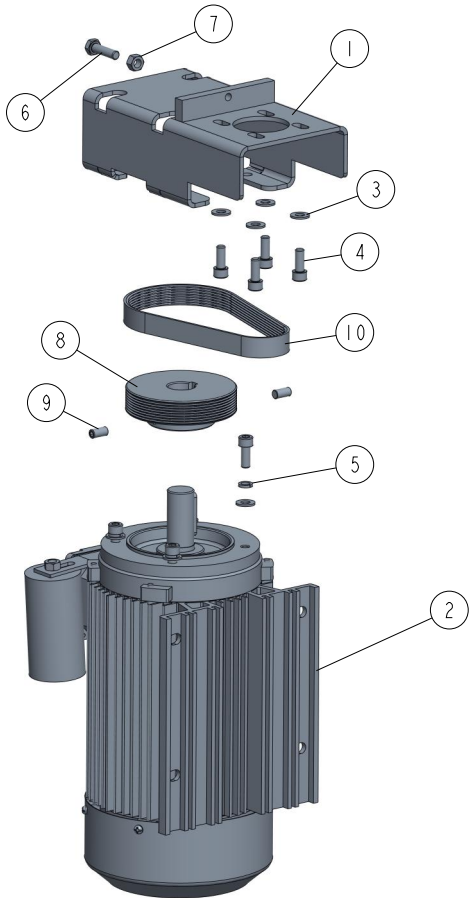
533647-U_001
533647-U



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**SIDE CUTTER DRIVE UL**	533647-U	1	
1	PLATE WELDMENT, MP200 MOTOR PAINTED MOUN	533649-1	1	
2	MOTOR, INDUKTA 3SIEK90L2A 3KW IMV19 UL	537385-UL	1	
3	WASHER, 8,4-FLAT ZINC	F81054-1	8	
4	SCREW, M8X20-8.8 HEX SOCKET HEAD CAP ZIN	F81002-30	8	
5	WASHER, 8.2 SPLIT LOCK	F81054-4	4	
6	BOLT, M8X30 8.8 HEX HEAD FULL THREAD ZIN	F81002-7	1	
7	NUT M8 ZC 8 DIN 934	F81032-1	1	
8	PULLEY, MULTI-GROOVE ALUMINIUM	533585	1	
9	BELT, 8 PJ 457 MULTI-RIBBED	533680	1	
10	SCREW M8X16 HSS W/FLAT POINT ZC 45H DIN	F81002-124	2	

5.8 Side Cutter Drive 533647-6U

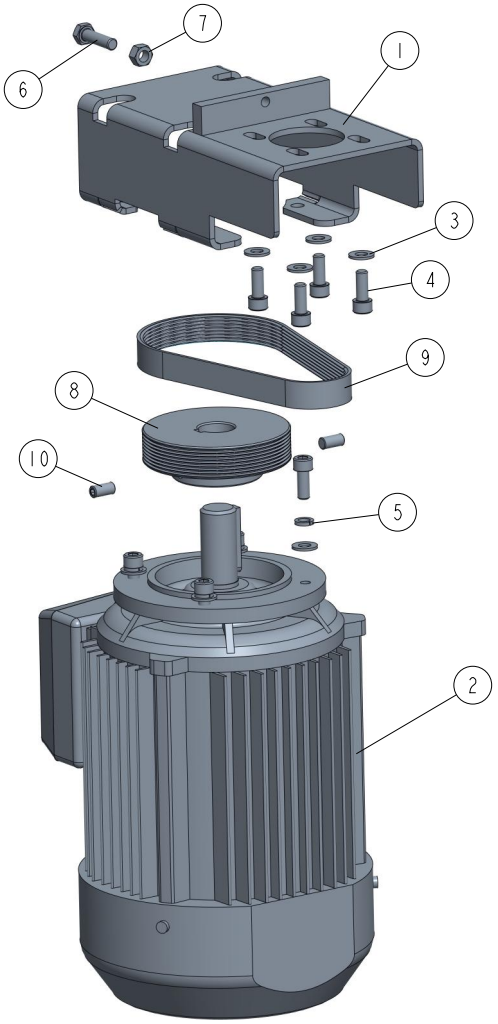
533647-6U_001
533647-6U



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**SIDE CUTTER DRIVE 230V UL**	533647-6U	1	
1	PLATE WELDMENT, MP200 MOTOR PAINTED MOU	533649-1	1	
2	MOTOR, SELHR90-2M2 IMB34/2 2,7KW 230V UL	533651-UL	1	
	CAPACITATOR 60uF/450V	084895	1	
3	WASHER, 8.4 FLAT ZINC	F81054-1	8	
4	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	8	
5	WASHER, 8.2 SPLIT LOCK	F81054-4	4	
6	BOLT, M8X30 8.8 HEX HEAD FULL THREAD ZIN	F81002-7	1	
7	NUT, M8-8-B HEX ZINC	F81032-1	1	
8	PULLEY, MULTI-GROOVE ALUMINIUM	533585	1	
9	SCREW M8X16 HSS W/FLAT POINT ZC 45H DIN	F81002-124	2	
10	BELT, 8 PJ 457 MULTI-RIBBED	533680	1	

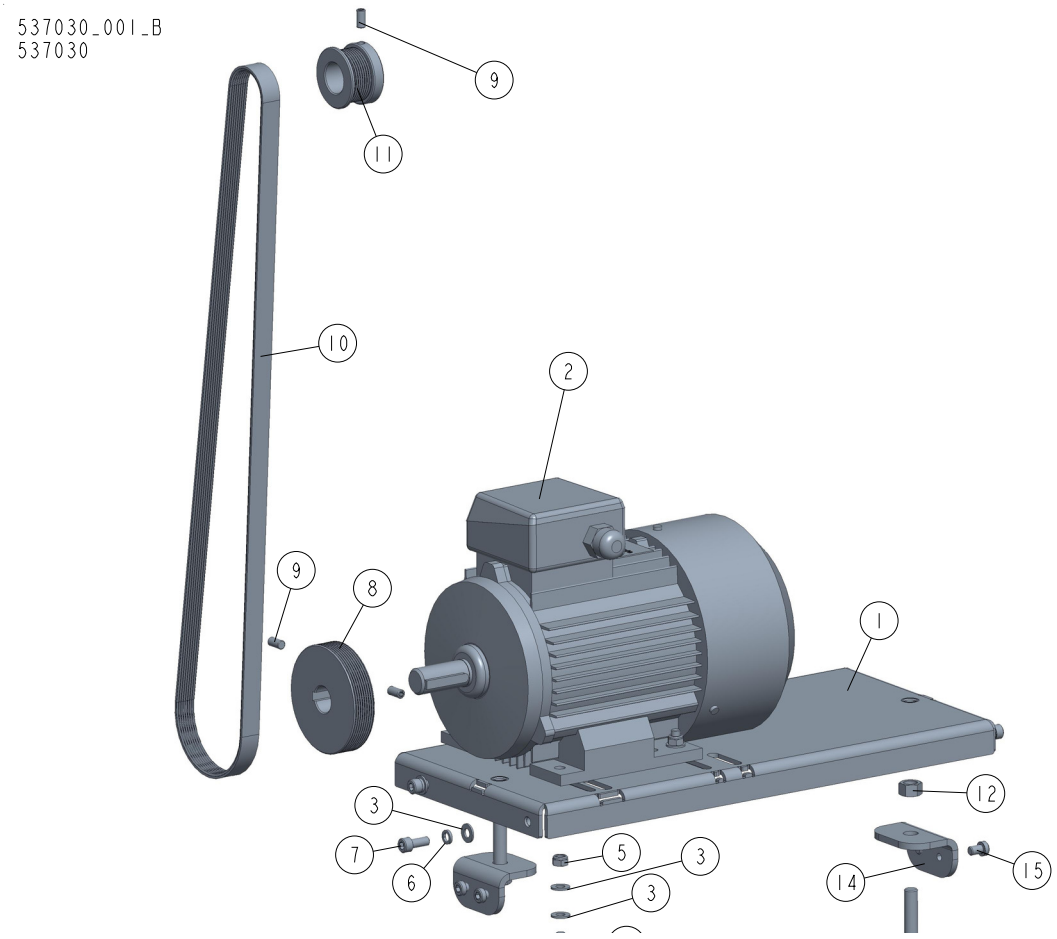
5.9 Side Cutter Drive US 541459-U

533647-U_001
533647-U



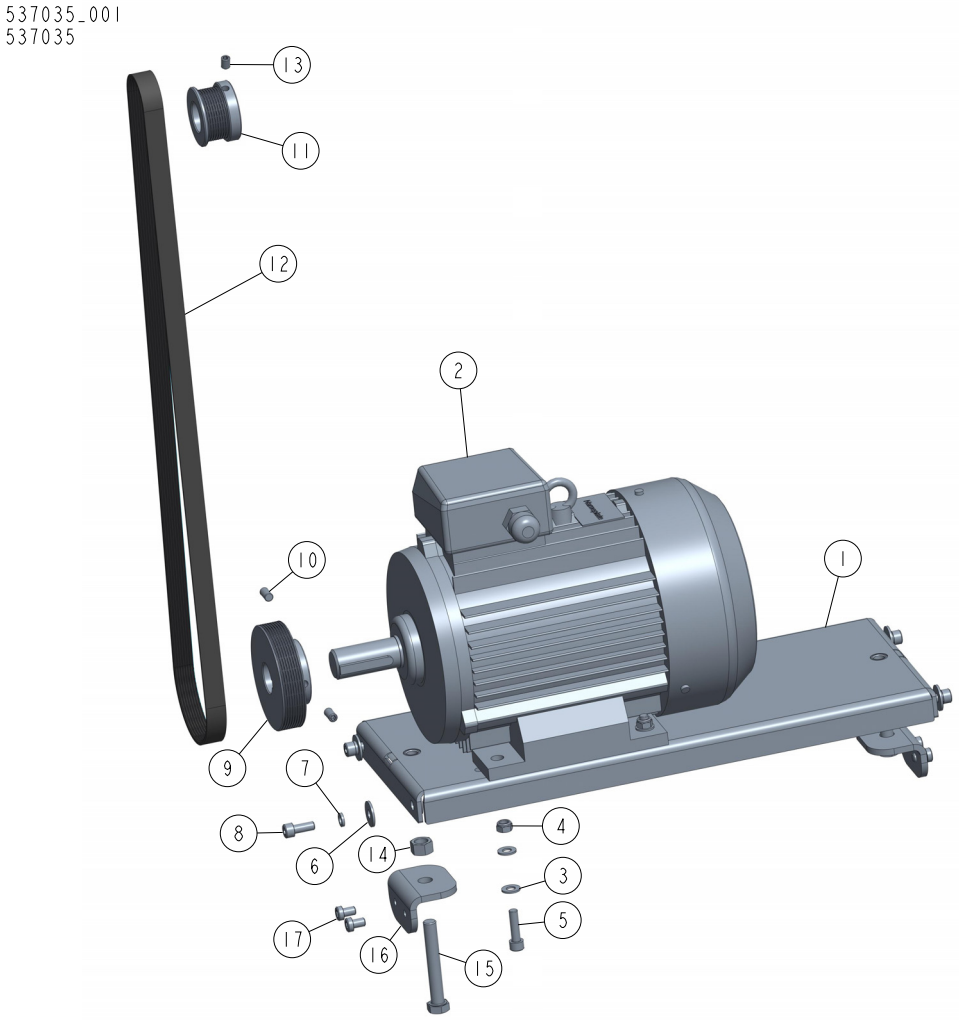
REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**SIDE CUTTER DRIVE UL**	541459-U	1	
1	PLATE WELDMENT, MOTOR PAINTED MOUN	533649-1	1	
2	MOTOR 3KW,2P, M90XL IMB14/C140 UL	533646-UL	1	
3	WASHER, 8,4-FLAT ZINC	F81054-1	8	
4	SCREW, M8X20-8.8 HEX SOCKET HEAD CAP ZIN	F81002-30	8	
5	WASHER, 8.2 SPLIT LOCK	F81054-4	4	
6	BOLT, M8X30 8.8 HEX HEAD FULL THREAD ZIN	F81002-7	1	
7	NUT M8 ZC 8 DIN 934	F81032-1	1	
8	PULLEY, MULTI-GROOVE ALUMINIUM	533585	1	
9	BELT, 8 PJ 457 MULTI-RIBBED	533680	1	
10	SCREW M8X16 HSS W/FLAT POINT ZC 45H DIN	F81002-124	2	

5.10 Horizontal Upper Cutter ECO Drive 537030-U



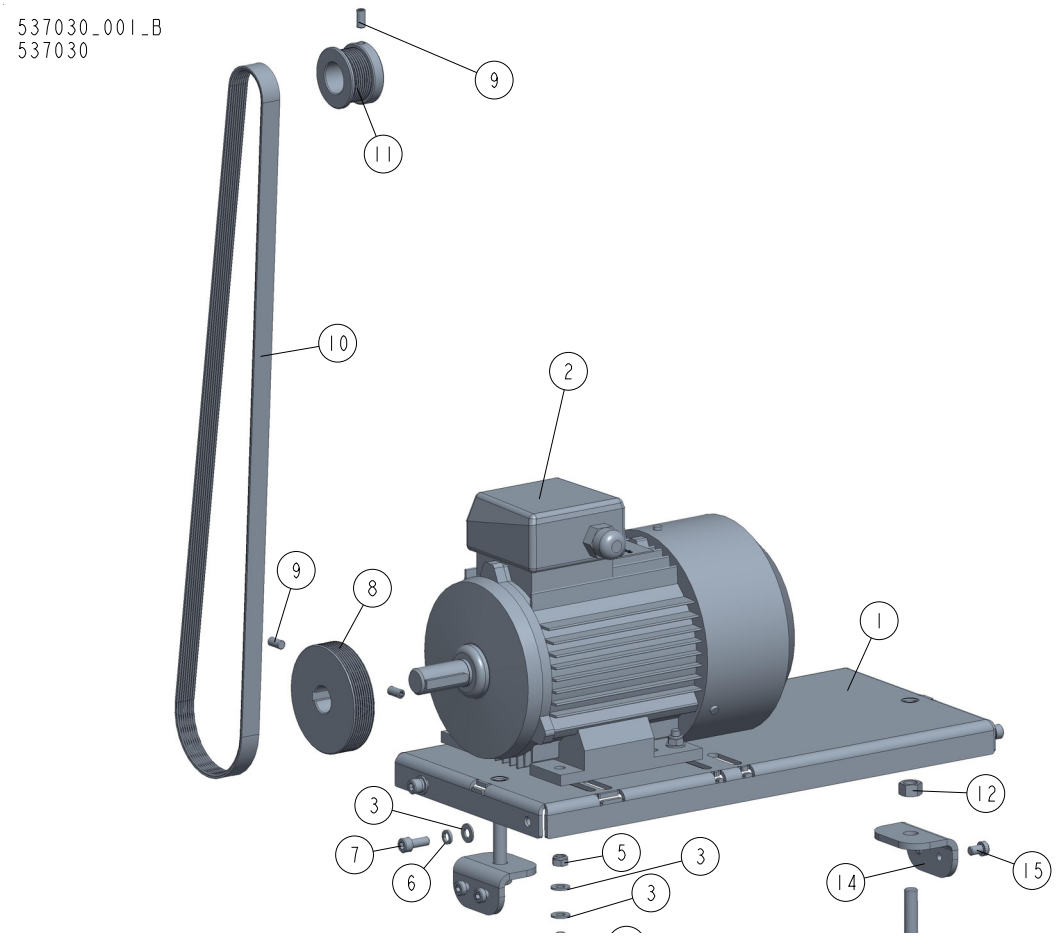
REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**HORIZONTAL UPPER CUTTER ECO DRIVE**	537030-U	1	
1	MOTOR PLATE WELDMENT	535895-1	1	
2	MOTOR, INDUKTA 3SIE90L2A 3KW IMB3 UL	537386-UL	1	
3	WASHER, 8.4 ZINC FLAT	F81054-1	11	
4	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	4	
5	BOLT, M8 X 30-8.8 SOCKET HEAD	F81002-31	4	
6	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	3	
7	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	3	
8	PULLEY, MULTI-GROOVE ALUMINIUM	533585	1	
9	SCREW M8X16 HSS W/FLAT POINT ZC 45H DIN	F81002-124	2	
10	BELT, 1321J MULTI-RIBBED	537022	1	
11	PULLEY, MULTI-GROOVE SMALL ALUMINIUM	601602	1	
12	SCREW, M8X12-45H FE/ZN DIN914 HEX SOCKET	F81002-105	1	

5.11 Horizontal Upper Cutter PRO Drive 537035-6U



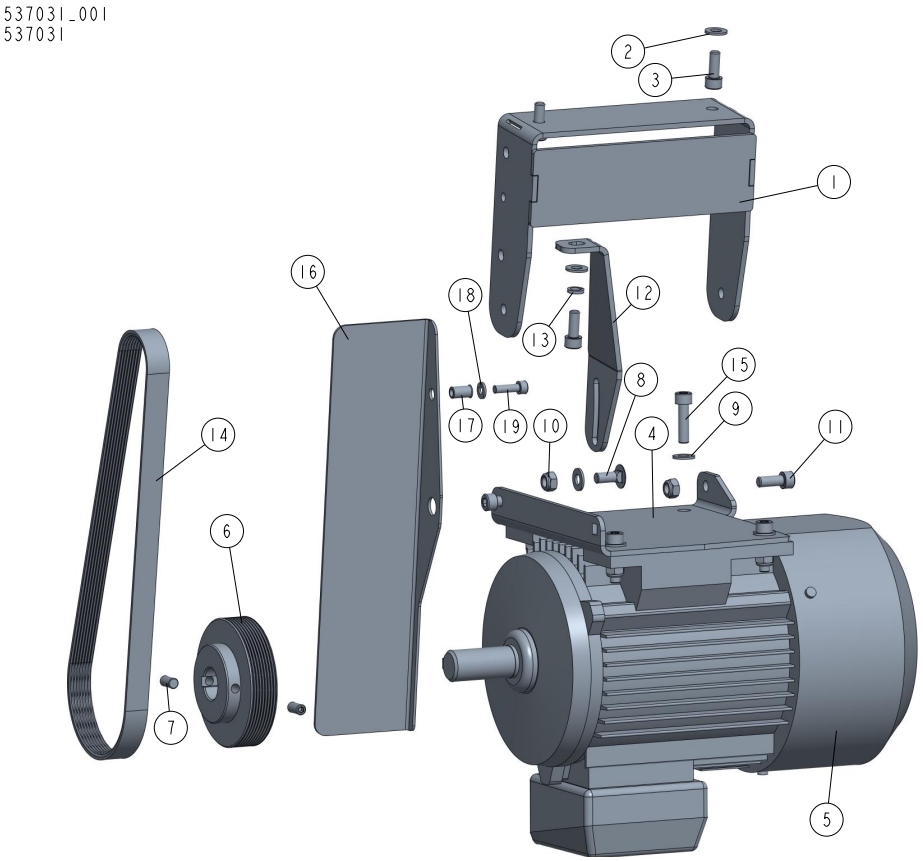
REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**HORIZONTAL UPPER CUTTER PRO DRIVE**	537035-6U	1	
1	MOTOR PLATE WELDED / PAINT	534200-1	1	
2	MOTOR, SELHR90-2M2 IMB34/2 2,7KW 230V	533651-UL	1	
	CAPACITATOR 60uF/450V	084895	1	
3	WASHER, 8.4 FLAT ZINC	F81054-1	8	
4	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	4	
5	SCREW, M8X30-8.8 HEX SOCKET HEAD CAP ZIN	F81002-31	4	
6	WASHER, 8.5 SPECIAL FLAT ZINC	F81054-11	4	
7	WASHER, 8.2 SPLIT LOCK	F81054-4	4	
8	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	4	
9	SHEAVE, MP200 PRO MULTI-GROOVE	533585-P	1	
10	SCREW M8X16 HSS W/FLAT POINT ZC 45H DIN	F81002-124	2	
11	PULLEY, MULTI-GROOVE SMALL	601602	1	
12	BELT, 8 PJ 1355 MULTI-RIBBED	533679	1	
13	SCREW, M8X12-45H FE/ZN DIN914 HEX SOCKET	F81002-105	1	
14	NUT, M12-8 ZINC	F81034-1	2	
15	BOLT, M12X80-8.8 HEX HEAD ZINC	F81004-46	2	
16	PLATE, TENSION	562565-1	2	
17	SCREW, M8X12 SOCKET HEAD/10.9	F81002-110	4	

5.12 Horizontal Upper Cutter ECO Drive 537030-6U



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**HORIZONTAL UPPER CUTTER ECO DRIVE**	537030-6U	1	
1	MOTOR PLATE WELDMENT	535895-1	1	
2	MOTOR, SELHR90-2M2 IMB34/2 2,7KW 230V	533651-UL	1	
	CAPACITATOR 60uF/450V	084895	1	
3	WASHER, 8.4 ZINC FLAT	F81054-1	11	
4	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	4	
5	BOLT, M8 X 30-8.8 SOCKET HEAD	F81002-31	4	
6	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	3	
7	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	3	
8	PULLEY, MULTI-GROOVE ALUMINIUM	533585	1	
9	SCREW M8X16 HSS W/FLAT POINT ZC 45H DIN	F81002-124	2	
10	BELT, 1321J MULTI-RIBBED	537022	1	
11	PULLEY, MULTI-GROOVE SMALL ALUMINIUM	601602	1	
12	SCREW, M8X12-45H FE/ZN DIN914 HEX SOCKET	F81002-105	1	

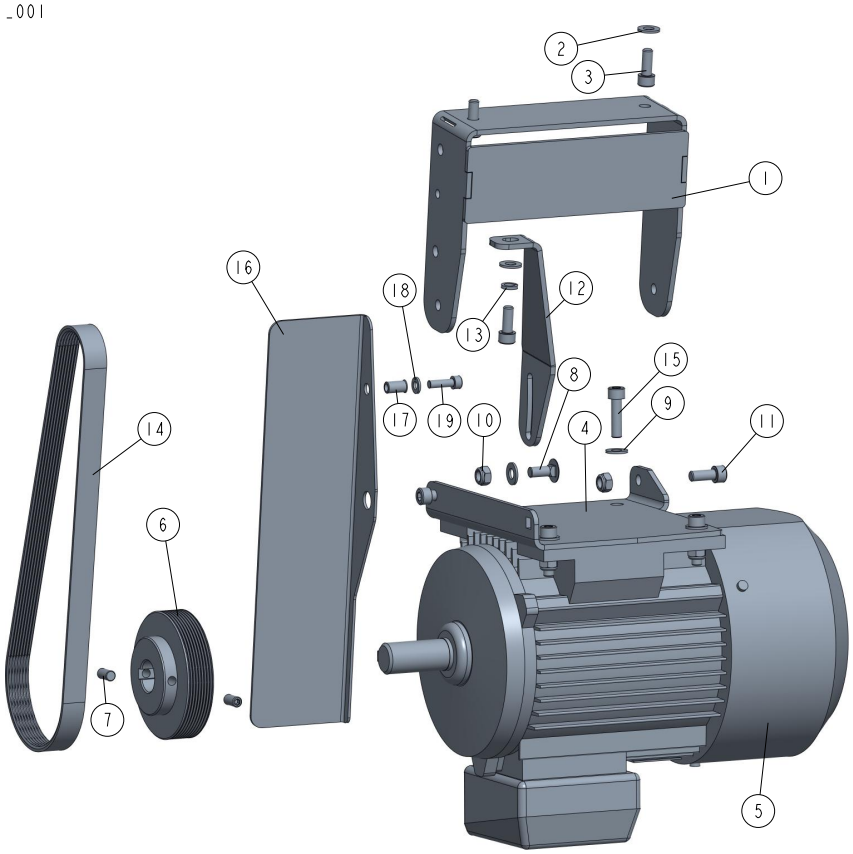
5.13 Horizontal Bottom Cutter Drive 537031-U



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	HORIZONTAL BOTTOM CUTTER DRIVE	537031-U	1	
-	MOTOR MOUNT ASSEMBLY	537539	1	
1	MOTOR MOUNT WELDMENT	537538-1	1	
2	WASHER, 8.4 ZINC FLAT	F81054-1	2	
3	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	2	
4	MOTOR PLATE	537023-1	1	
5	MOTOR 3SIE90L2A, 3KW IMB3 UL, 3480 R.P.M	537386-UL	1	
6	PULLEY, MULTI-GROOVE ALUMINIUM	533585	1	
7	SCREW M8X16 HSS W/FLAT POINT ZC 45H DIN	F81002-124	2	
8	BOLT, M8X20-8.8 CARRIAGE ZINC	F81002-11	1	
9	WASHER, 8.4 ZINC FLAT	F81054-1	10	
10	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	7	
11	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	3	
12	MOUNTTING BRACKET	537024-1	1	
13	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	1	
14	BELT MULTI-RIBBED 8 PJ762	535803	1	
15	BOLT, M8 X 30-8.8 SOCKET HEAD	F81002-31	4	
-	BELT GUARD ASSEMBLY	537565	1	
16	GUARD PLATE	537564-1	1	
17	NUT, O-NIT-6-17-ZN RIVET	F81031-13	1	
18	WASHER, 6.4 FLAT ZINC	F81053-1	1	
19	SCREW, M6X20 8.8 HEX SOCKET HEAD CAP ZIN	F81001-22	1	

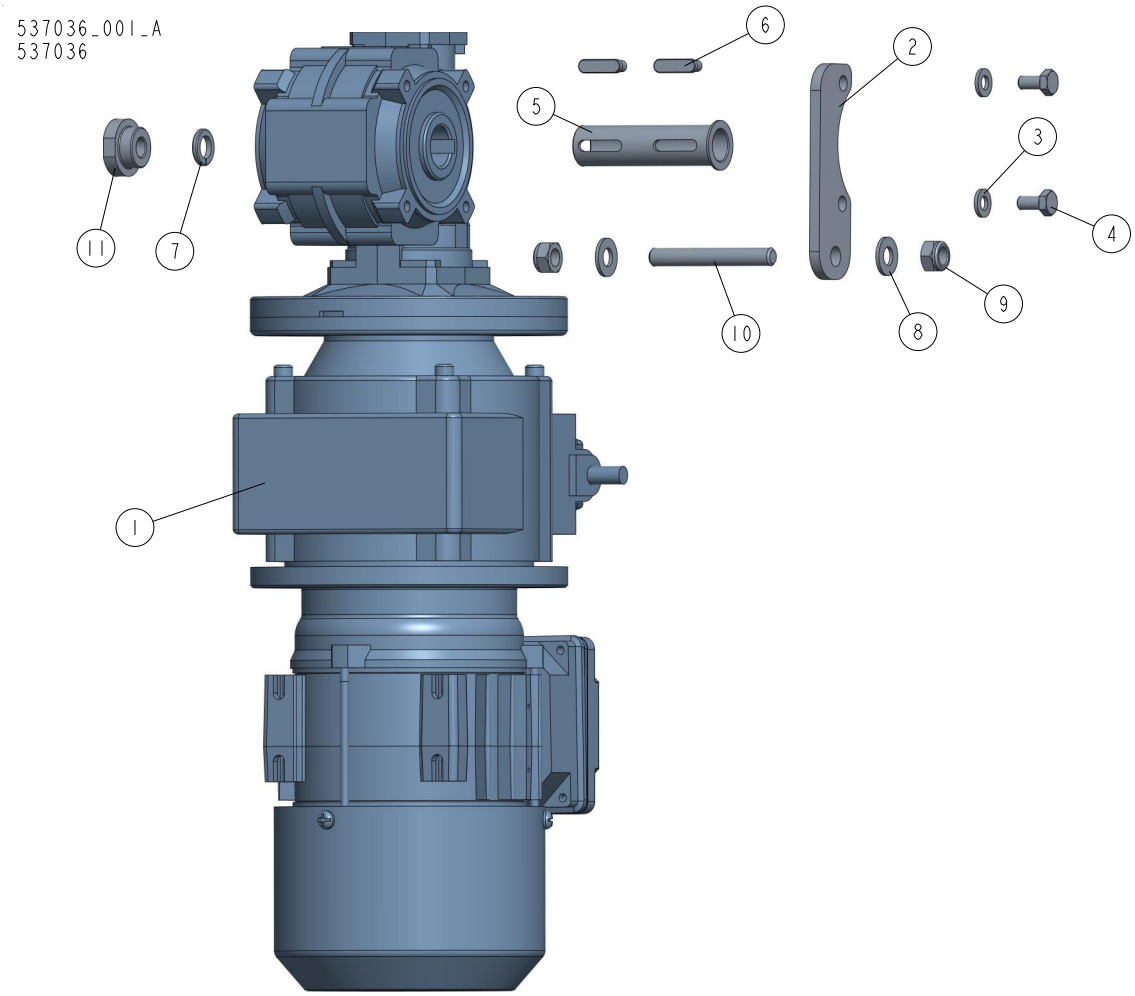
5.14 Horizontal Bottom Cutter Drive 537031-6U

537031_001
537031



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	HORIZONTAL BOTTOM CUTTER DRIVE	537031-6U	1	
-	MOTOR MOUNT ASSEMBLY	537539	1	
1	MOTOR MOUNT WELDMENT	537538-1	1	
2	WASHER, 8.4 ZINC FLAT	F81054-1	2	
3	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	2	
4	MOTOR PLATE	537023-1	1	
5	MOTOR, SELHR90-2M2 IMB34/2 2,7KW 230V	533651-UL	1	
	CAPACITATOR 60uF/450V	084895	1	
6	PULLEY, MULTI-GROOVE ALUMINIUM	533585	1	
7	SCREW M8X16 HSS W/FLAT POINT ZC 45H DIN	F81002-124	2	
8	BOLT, M8X20-8.8 CARRIAGE ZINC	F81002-11	1	
9	WASHER, 8.4 ZINC FLAT	F81054-1	10	
10	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	7	
11	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	3	
12	MOUNTTING BRACKET	537024-1	1	
13	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	1	
14	BELT MULTI-RIBBED 8 PJ762	535803	1	
15	BOLT, M8 X 30-8.8 SOCKET HEAD	F81002-31	4	
-	BELT GUARD ASSEMBLY	537565	1	
16	GUARD PLATE	537564-1	1	
17	NUT, O-NIT-6-17-ZN RIVET	F81031-13	1	
18	WASHER, 6.4 FLAT ZINC	F81053-1	1	
19	SCREW, M6X20 8.8 HEX SOCKET HEAD CAP ZIN	F81001-22	1	

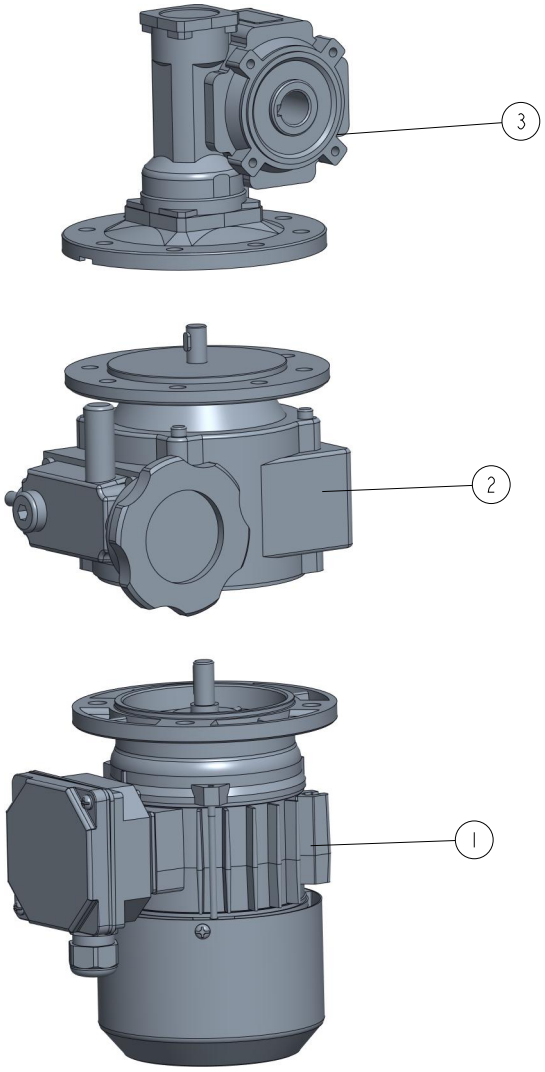
5.15 MP260 PRO Feed Drive 537036-U



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**MP260 PRO FEED DRIVE**	537036-U	1	
1	MOTOREDUCER KC40/P 15+ NF003 + SKH63-2 *See Section 5.16*	533640-UL	1	
2	ARM, TORQUE	592872-1	1	
3	WASHER, 6.4 FLAT ZINC	F81053-1	2	
4	BOLT, M6X12-8.8 HEX HEAD FULL THREAD ZIN	F81001-7	2	
5	BUSHING, REDUCER	533731	1	
6	KEY	533732	2	
7	WASHER, 10.2 SPLIT LOCK ZINC	F81055-2	1	
8	WASHER, 8.4 ZINC FLAT	F81054-1	2	
9	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	2	
10	BOLT, M8	533635-1	1	
11	NUT, M10	533733-1	1	

5.16 Motoreducer 533640-US

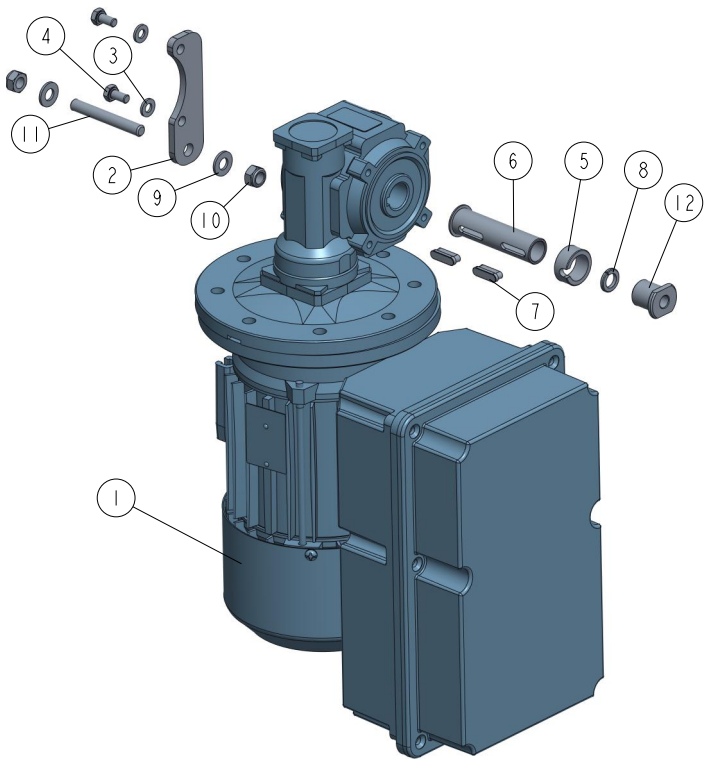
533640_001
533640



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**MOTOREDUCER 2SIEK6-2C UL/CSA + NF003 + KC40/P**	533640-UL	1	
1	MOTOR, SKH63-2C2/x UL	533642-UL	1	
2	SPEED VARIATOR NF003 140/11 V3	533643	1	
3	REDUCER KC40 P15 63 B5 V6 H18 3D	533641	1	

5.17 PRO Feed Drive MP260 537036-6U

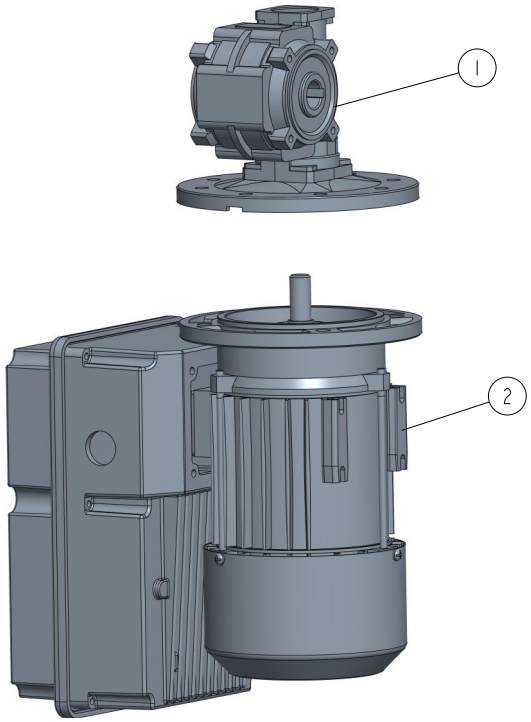
537036-6U_002
537036-6U



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**DRIVE, MP260 PRO FEED**	537036-6U	1	
1	FEED DRIVE *See Section 5.18*	597559	1	
2	ARM, TORQUE	592872-1	1	
3	WASHER, 6.4 FLAT ZINC	F81053-1	2	
4	BOLT, M6X12-8.8 HEX HEAD FULL THREAD ZIN	F81001-7	2	
5	BUSHING, REDUCER	541449	1	
6	BUSHING, REDUCER	533731	1	
7	KEY	533732	2	
8	WASHER, Z 10.2 SPLIT LOCK ZINC	F81055-2	1	
9	WASHER, 8.4 FLAT,ZINC	F81054-1	2	
10	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	2	
11	BOLT, M8	533635-1	1	
12	NUT, M10	533733-1-6U	1	

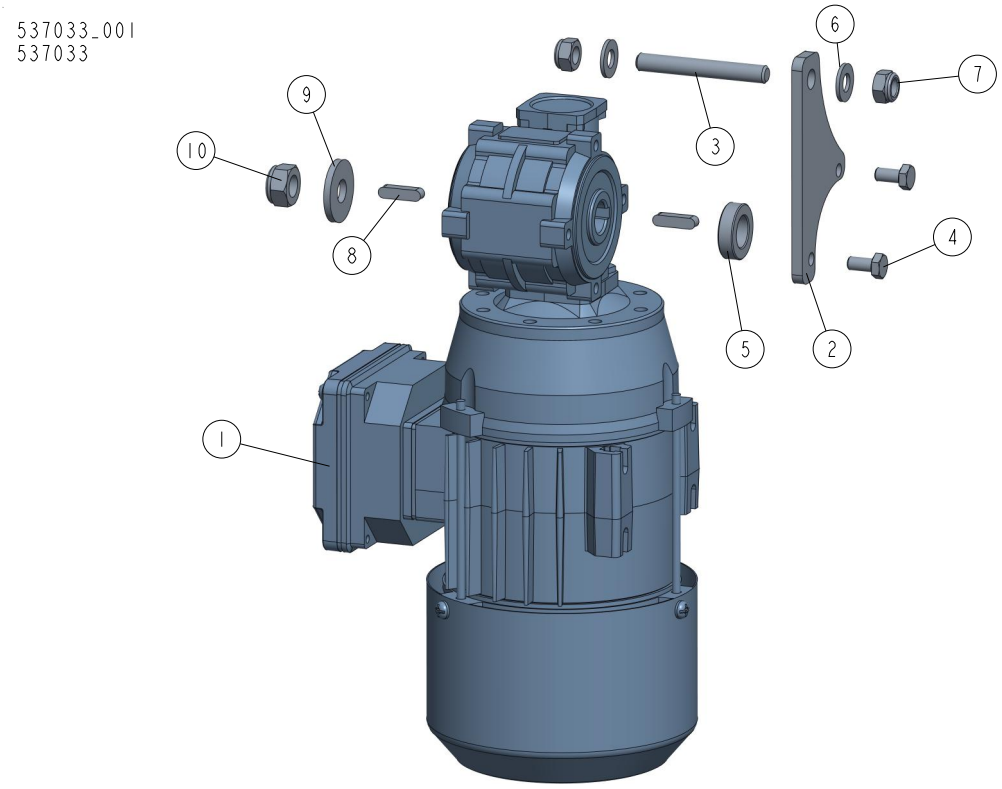
5.18 Feed Drive 597559

597559_001
597559



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**FEED DRIVE**	597559	1	
1	REDUCER KC40/P15 160/14 V6 H18	535749	1	
2	MOTOR, 2SIEK71X-4C/T	592832	1	

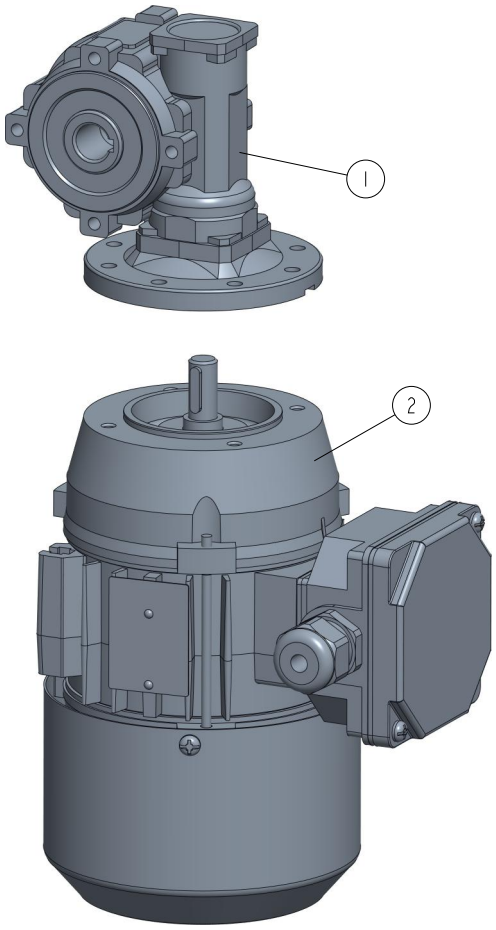
5.19 ECO Feed Drive 537033-U



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**MP260 ECO FEED DRIVE**	537033-U	1	
1	MOTOREDUCER, KC30/P30+SKH63-4B2/X *See Section 5.20*	533639-UL	1	
2	TORQUE PLATE	537034-1	1	
3	BOLT, M8	533635-1	1	
4	BOLT, M6X12-8.8 HEX HEAD FULL THREAD ZIN	F81001-7	2	
5	BUSHING, 14.3/25-7 ZINC-PLATED	533636-1	1	
6	WASHER, 8.4 ZINC FLAT	F81054-1	2	
7	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	2	
8	KEY, A5X5X20 PARALLEL	513320	2	
9	WASHER, 10.5 SPECIAL FLAT ZINC	F81055-6	1	
10	NUT, M10-8-B NYLON HEX ZINC LOCK	F81033-1	1	

5.20 Motoreducer 533639-US

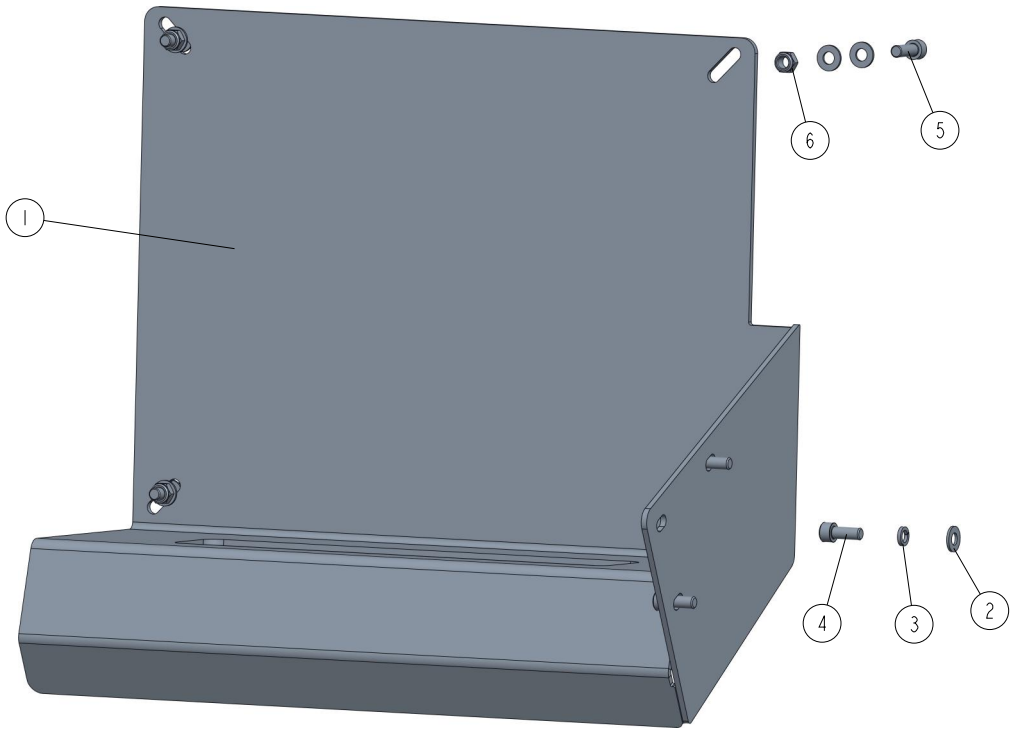
533639_001
533639



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	MOTOREDUCER, SKh63-4B2/X UL/CSA + KC30/P 30	533639-UL	1	
1	REDUCER, KC30/P30 90/11 V6	533637	1	
2	MOTOR, SKH 63-4B2 UL	532802-UL	1	

5.21 Electric Box Bracket 537032-U

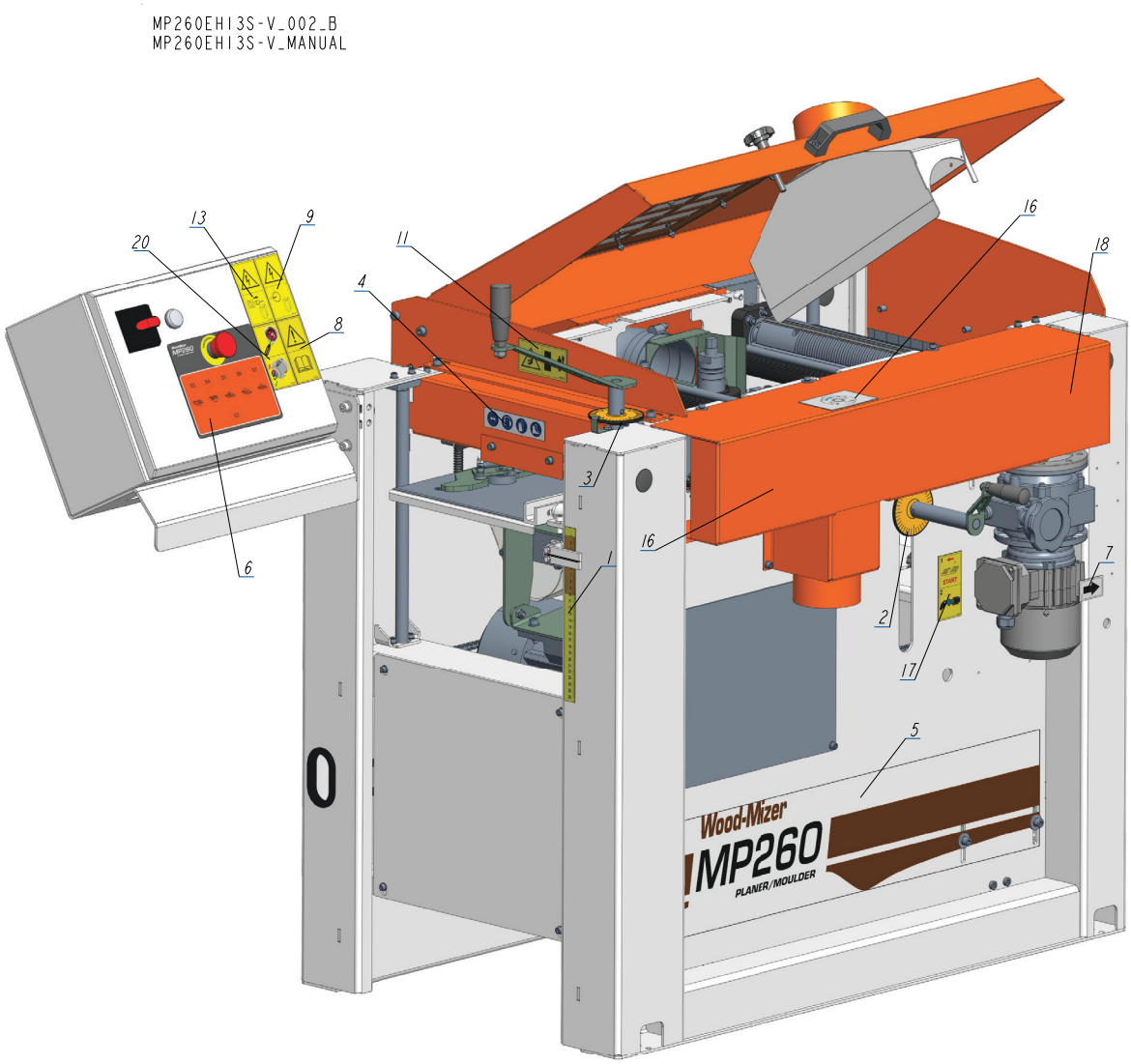
537032-U_002
537032-U_MANUAL

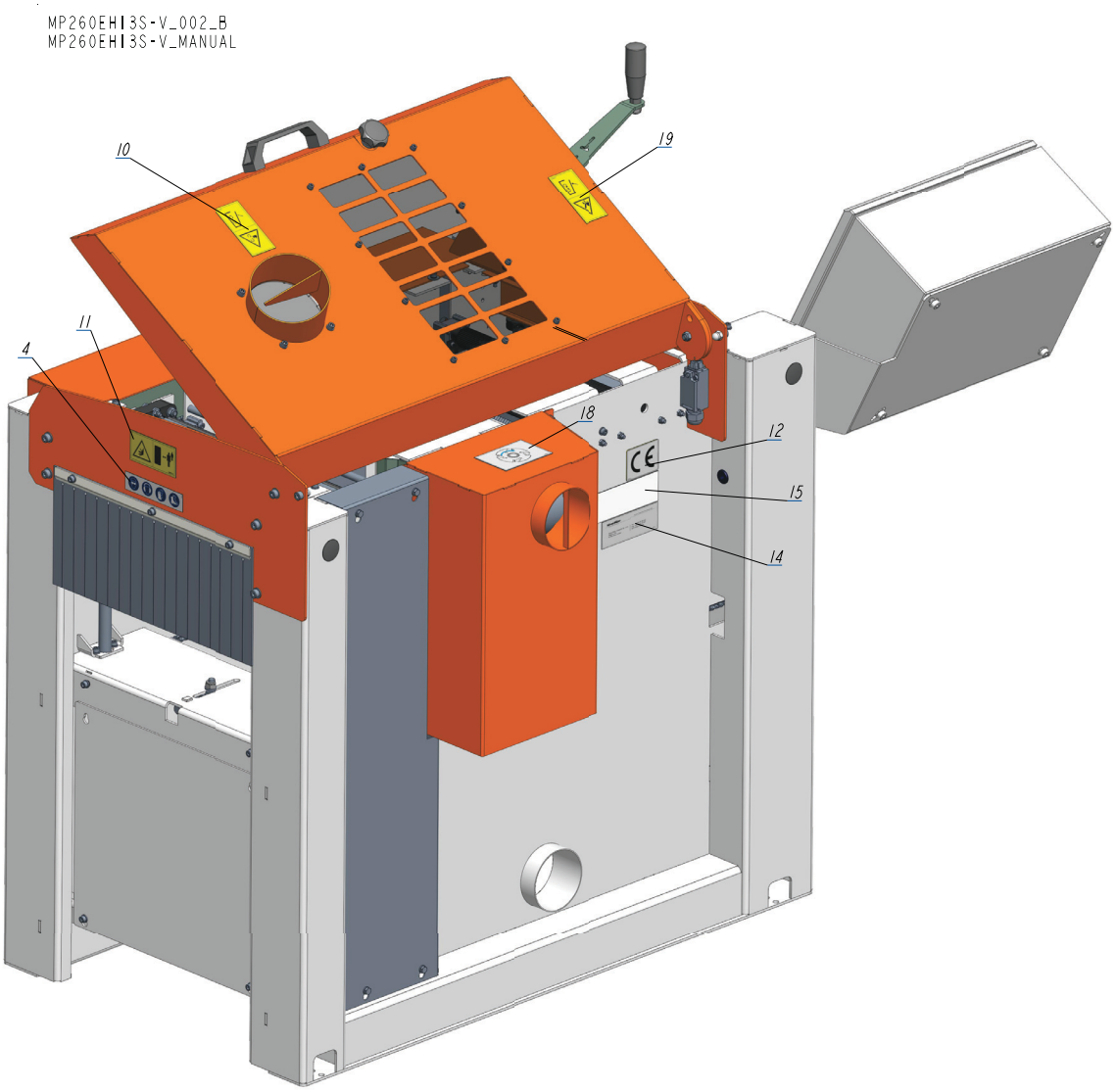


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	**ELECTRIC BOX BRACKET-COMPLETE**	537032-U	1	
1	ELECTRIC BOX BRACKET WELDMENT	562571-1	1	
2	WASHER, 8.4 ZINC FLAT	F81054-1	11	
3	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	3	
4	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	3	
5	SCREW, M8X25 -8.8 HEX SOCKET HEAD CAP	F81002-21	4	
6	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	4	

SECTION 6 DECALS

6.1 Decals MP260





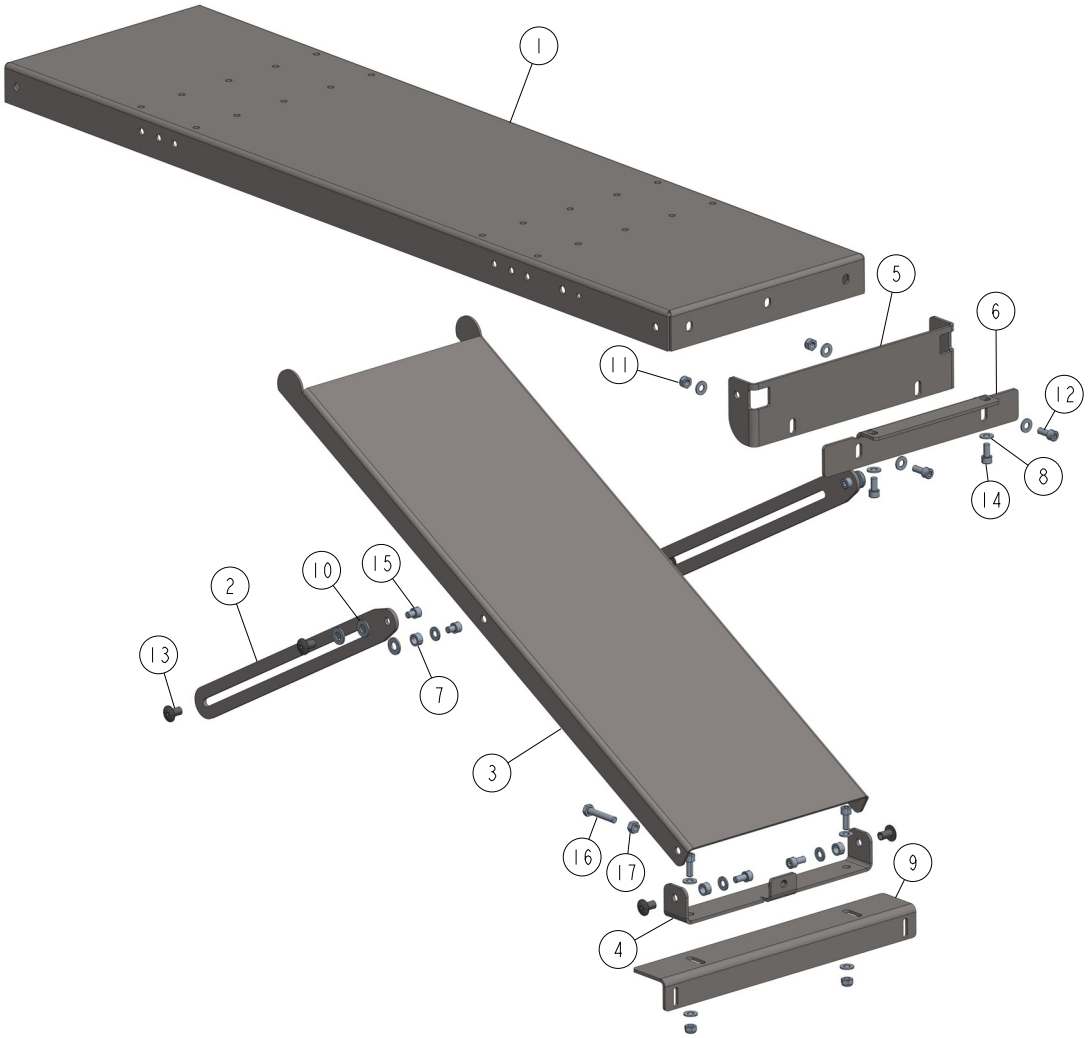
REF	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY	
-	**DECAL KIT, MP260**	541121	1	
1	DECAL, VERTICAL SCALE	533579	1	
2	DECAL, MP200 ROUND SCALE	533577	1	
3	DECAL, MP200 ROUND SCALE	533577	1	
4	DECAL - WARNING PICTOGRAMS	535402	2	
5	DECAL MP260 PLANER TYPE	541122	1	
6	DECAL CONTROL PANEL MP260 DECAL CONTROL PANEL MP260 THREE-SIDED	541123 625631	1	
7	DECAL, MOTOR DIRECTION	S20097	1	
8	DECAL, READ THE OPERATOR MANUAL	096317	1	
9	DECAL, HAZARDOUS VOLTAGE INSIDE THE ELECTRIC BOX (PICTOGRAM)	096316	1	
10	DECAL, CLOSE GUARDS BEFORE OPERATING	099220	1	
11	DECAL, Ä¶KEEP A SAFE DISTANCEÄ¶ PICTOGRAM	099221H	2	
12	DECAL, CE CERTIFIED SAWMILL - SMALL	P85070	1	
13	DECAL, REMOVE THE PLUG BEFORE OPENING THE ELECTRIC BOX (PIC-	096319	1	
14	DECAL, EUROPEAN HEADQUARTER ADDRESS	015841	1	
15	DECAL, VIN	VIN	1	
16	DECAL, SHAFT ROTATION DIRECTION.	539444	2	

REF	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY	
17	DECAL, USE THE CONTINUOUSLY VARIABLE TRANSMISSION WHEN THE	535252	1	
18	DECAL, MP160 SHAFT ROTATION DIRECTION	536401	2	
19	DECAL, HAND INJURY HAZARD (PICTOGRAM)	524993	1	
20	DECAL, HAZARDOUS VOLTAGE INSIDE THE ELECTRIC BOX (PICTOGRAM)	553801	1	

SECTION 7 TABLE MP260

7.1 Table (546805)

546805_001_C
546805



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	TABLE, MP260	546805	1	
1	PLATE, TABLE 265	265-100-1	1	
2	SLIDER, TABLE	562140-1	2	
3	PLATE, TABLE SUPPORT 265-000	265-101-1	1	
4	CHANNEL BAR, MP260 WELDMENT	541453-1	1	
5	BRACKET	265-106-2	1	
6	BRACKET	265-102-1	1	
7	BUSHING, 10.3/15-7.5	533724	4	
8	WASHER, 8.4 FLAT ZINC	F81054-1	14	
9	ANGLE SECTION	265-104-1	1	
10	WASHER, 10.5 FLAT ZINC	F81055-1	6	
11	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	4	
12	SCREW, M8 X 20-8.8 HEX SOCKET HEAD CAP Z	F81002-30	4	
13	NUT, ERICSON M8 AN88 COLLAR ZINC	F81032-33	6	
14	SCREW, M8X16-8.8 HEX SOCKET HEAD CAP ZIN	F81002-39	4	

TABLE MP260

Table (546805)

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
15	SCREW, M8X10- 8.8- HEX SOCKET HEAD CAP Z	F81002-32	4	
16	BOLT M8X45-8.8	F81002-17	1	
17	NUT, M8-8-B HEX ZINC	F81032-1	1	