



COMPLETE SAWMILL LINE FOR PROFESSIONAL TIMBER PRODUCTION

The LT70 Remote integrated sawmill system gives you everything you need to process logs into finished boards.



LT70 Remote with modular tables and log deck





LT70REMOTE EQUIPMENT



Control Panel with Setworks increases productivity and accurately positions the head for the next cut.



LubeMizer Pressure pulse lubrication system maximises blade performance.



Hold-down clamps Invaluable when cutting logs which have compression or tension wood.

LI70REMOTE SPECIFICATIONS		
Sawmill Head Features	& Options	
Standard	SW10 Electric power up/down Power feed LubeMizer Roller, double block blade guides Remote operator station (Cable cat track or Curtain) Board removal system	
Options	SW PLC1 or SW PLC2 or Accuset2 Debarker Laser sight	
Sawmill Bed Features & Options		
Standard	Absorption roller Operator Station - Remote	
Log Handling Packages:		
Manual Lag Handling	Side supports Clamp Techeards	

Side supports, Clamp, Toeboards, Winch log turner (optional), Manual Log Handling (standard) Log loader (manual pump) STANDARD Hydraulic Side supports, Central clamp on two rods, Log Handling Log turner, Toe board rollers, (optional) Hold-down clamps, Log loader SUPER Hydraulic Vertical side supports, Central clamp on two rods, Chain turner, Toeboard roller, Power roller with two cylinders, Hold-down clamps, Log loader Log Handling (optional)

Additional Equipment (optional):

Log deck, Incline conveyor, Roller table, Transfer deck, Bed extension,

Angled bed rails

LT70WIDE Blade LT70 Length 4670 mm 5000 mm Width 38 mm, 50 mm 38 mm Blade wheel diameter 600 mm (38 mm belted, 50 mm unbelted)



LT70 HEAVY DUTY EQUIPMENT



SW10 Increases productivity using easy-to-use setworks to precisely position the head for the next cut.



Board Removal Conveyor Automatically activates when board is being removed.



Board Return Arms The solid-steel board return arms transfer freshly sawn boards from the sawmill to the conveyor.



Power Roller easily enables you to position the log on the bedrails, and can also assist in removing sawn cants.



Double Vertical Support Provide a surface to clamp the log against, allowing the log to be cut perfectly square.



Heavy-Duty Bed

LT70 HEAVY DUTY SPECIFICATIONS

EI/OHEAT DOI	- SI ECH ICATIONS	
Sawmill Head Features & Options		
Standard	SW10 Electric power up/down Electric power feed Electric blade guide arm LubeMizer Double block blade guid Cable cat track or Curtair Board return arms	es 1
Optional	Debarker SW PLC1 or SW PLC2 or A Laser sight	ccuset2
Sawmill Bed Features & Options		
Standard	Heavy-Duty bed with bo conveyor and absorption Operator Station - Remot	roller
SUPER Hydraulic Log Handling	Chain turner, Double-vertical side supp Central clamp on two roc 2 power rollers with two	ds,
Optional	Bed extension: 0,9 m or 3, Leg Kit for Higher Frame Hydraulics Extension	6 m
Blade	LT70WIDE HEAVY DUTY	LT70HEAVY DUTY
Length	5000 mm	4670 mm
Width	38 mm	38 mm, 50 mm



600 mm (38 mm belted, 50 mm unbelted)

Blade wheel diameter



MAX. LOG

CAPACITY

APPROACH WIDEBAND PERFORMANCE

For sawmillers who need more capacity, the LT70 is available with a WIDE head which allows the sawmill to cut larger logs, wider boards, and wider cants.

PERFORMANCE SPECIFICATIONS

CUTTING CAPACITY

Max. Log Capacity

105 cm dia. x 4.8 m LT70M: 105 cm dia. x 6.1 m LT70L: 105 cm dia. x 8.4 m

Max. Width of Cut 86 cm Max. Cant Width 78 cm

POWER

15 kW Electric Standard **Optional** 18.5 kW Electric



T70series

HIGH PERFORMANCE, PROFESSIONAL SAWMILLING SOLUTION

The LT70 Sawmill Series is designed to meet the demands of the modern high production sawmilling enterprise, while incorporating thin-kerf blade technology to increase profits.



LT70S: 95 cm dia. x 4.8 m LT70M: 95 cm dia. x 6.1 m LT70L: 95 cm dia. x 8.4 m

Max. Width of Cut 73 cm Max. Cant Width 64 cm

15 kW Electric 18.5 kW Electric





LT70WIDE EQUIPMENT



Increases productivity with easy-to-use computer electronics to precisely position the head for the next cut.



Debarker Prolongs blade life by clearing away dirt and rocks from the bark.



Roller, double block blade quides Accurate sawing with maximum blade stability.

LT70WIDE SPECIFICATIONS

Sawmill Head Features & Options

Standard

Electric power up/down Electric blade guide arm

Power feed LubeMizer

Roller, double block blade guides

SW PLC1 or SW PLC2 or Accuset2 Options Debarker

Laser sight

Crowned wheel kit for 50 mm blades Remote operator station (Cable cat track

or Curtain)

Board removal system

Sawmill Bed Features & Options

Log Handling Packages:

Manual Log Handling Side supports, Clamp, Toeboards, (standard)

Winch log turner (optional), Log loader (manual pump)

Side supports, Central clamp on two rods, Log turner, Toe board rollers, Hold-down clamps, Log loader STANDARD Hydraulic Log Handling (optional)

SUPER Hydraulic Vertical side supports, Central clamp on two rods, Chain turner, Toe board roller, Power roller with two cylinders,

Log Handling (optional) Hold-down clamps, Log loader

Additional Equipment (optional):

Log deck, Incline conveyor, Roller table, Transfer deck, Bed extension, Angled bed rails, Absorption roller

Blade

Length 5000 mm Width 38 mm

Blade wheel diameter 600 mm (belted)



LT70 EQUIPMENT



SW10 Increases productivity using easy-to-use setworks to precisely position the head for the next cut.



Debarker Prolongs blade life by clearing away dirt and rocks from the bark.



Roller, double block blade guides Accurate sawing with maximum blade stability.



LT70 SPECIFICATIONS

Sawmill Head Features & Options

Standard

Electric power up/down Electric blade guide arm

Power feed

Auto clutch (for DC model)

Electric blade guide arm

LubeMizer

Roller, double block blade guides

SW PLC1 or SW PLC2 or Accuset2 Debarker, Laser Sight, Remote operator

station (Cable cat track or Curtain), Board removal system

Sawmill Bed Features & Options

Log Handling Packages:

Manual Log Handling Side supports, Clamp, Toeboards,

(standard)

Options

Winch log turner (optional),

Log loader (manual pump)

STANDARD Hydraulic

Log Handling

Side supports, Central clamp on two rods, Log turner, Toe board rollers,

Hold-down clamps, Log loader

(optional)

SUPER Hydraulic Vertical side supports, Central clamp on two rods, Chain turner, Toeboard roller, Power

Log Handling (optional)

roller with two cylinders, Hold-down clamps, Log loader

Additional Equipment (optional):

Log deck, Incline conveyor, Roller table, Transfer deck, Bed extension, Angled bed rails, Absorption roller, Trailer package

Blade

4670 mm Length Width 38 mm, 50 mm

Blade wheel diameter 600 mm (38 mm belted, 50 mm unbelted)



LT40 WIDE

A NEW HEAD WITH MORE CAPACITY

The well-known and very popular LT40 sawmill has its new version in the form of the WIDE head with larger capacity. In the new version of the LT40WIDE sawmill, distance between

rollers reaches 84 cm, providing an increase of 12 cm compared to the standard version. A wider head allows you to cut logs of larger diameter - up to 100 cm. Ensuring even better blade stability the new LT40WIDE is equipped with an upgraded blade guide arm.

PERFORMANCE SPECIFICATIONS

CUTTING CAPACITY

Max. Log Capacity

LT40S: 100 cm dia. x 5 m LT40M: 100 cm dia. x 6.3 m

Max. Width of Cut 84 cm Max. Cant Width 63 cm

(72 cm - New clamp COMING SOON!)

Standard

11 kW Electric

15 kW or 18.5 kW Electric 28 HP or 38 HP Petrol **Optional**

LT40series

Pictured: LT40WIDE

YEARS OF REFINEMENT FOR PROVEN AND PRODUCTIVE SAWING PERFORMANCE

The LT40 Sawmill Series is the backbone of thousands of successful wood processing businesses worldwide. It is ruggedly constructed to withstand demanding working conditions while delivering consistent timber production.

PERFORMANCE SPECIFICATIONS

CUTTING CAPACITY

Max. Log Capacity

LT40S: 90 cm dia. x 5 m

LT40M: 90 cm dia. x 6.3 m LT40L: 90 cm dia. x 8.6 m

Max. Width of Cut 72 cm Max. Cant Width 63 cm

28 HP or 38 HP Petrol





LT40WIDE EQUIPMENT



SW10 Increases productivity using easy-to-use setworks to precisely position the head for

the next cut.



Centralised Controls Includes all head controls and Setworks.



Electric Power Feed Increase production by adding power feed forward/reverse.



Debarker Extends blade life by clearing the blade path of dirt and rocks.



Manual or Hydraulic Options
Manual or optionally fully hydraulic control of loading, turning, clamping, and adjusting logs on the sawmill.

LT40WIDE SPECIFICATIONS

Sawmill Head Features & Options	
Standard	SW10 Electric power up/down Power feed Electric blade guide arm
Options	SW PLC1, SW PLC2, Accuset2, Debarker, Auto clutch (for DC model), Manual clutch, Laser Sight, LubeMizer
Sawmill Bed Features & Options	

Sawmill Bed Features & Options	
Log Handling Packages:	
Manual Log Handling (standard)	Side supports, Clamp, Toeboards, Winch log turner (optional), Log loader (manual pump)
STANDARD Hydraulic Log Handling (optional)	Side supports, Central clamp on two rods, Log turner, Toe board rollers, Hold-down clamps, Log loader
SUPER Hydraulic Log Handling (optional)	Vertical side supports, Central clamp on two rods, Chain turner, Toeboard roller, Power roller with two cylinders, Hold-down clamps, Log loader
Additional Equipment (optional):	

Log deck, Incline conveyor, Roller table, Transfer deck, Bed extension, Angled bed rails, Absorption roller
Trailer package - COMING SOON!

Blade	
Length	4400 mm
Width	32 mm, 35 mm, 38 mm
Blade wheel diameter	483 mm (belted)



LT40 EQUIPMENT



SW10 Increases productivity using easy-to-use setworks to precisely position the head for the next cut.



Power feed Variable forward speed up to 36 m per minute and returns at 48 m per minute.



Hydraulic package Manual or optionally fully hydraulic control of loading, turning, clamping, and adjusting logs on the sawmill.



LT40 SPECIFICATIONS

Sawmill Head Features	& Options
Standard	SW10 Electric power up/down Power feed Electric blade guide arm
Options	SW PLC1, SW PLC2, Accuset2, Debarker, Auto clutch (for DC model), Manual clutch, Laser Sight, Remote operator station (Cable cat track or Curtain), LubeMizer, Board removal system
Sawmill Bed Features 8	& Options
Log Handling Packages:	
Manual Log Handling (standard)	Side supports, Clamp, Toeboards, Winch log turner (optional), Log loader (manual pump)
STANDARD Hydraulic Log Handling (optional)	Side supports, Central clamp on two rods, Log turner, Toe board rollers, Hold-down clamps, Log loader
SUPER Hydraulic Log Handling (optional)	Vertical side supports, Central clamp on two rods, Chain turner, Toeboard roller, Power roller with two cylinders, Hold-down clamps, Log loader
Additional Equipment (c	ptional):
	Log deck, Incline conveyor, Roller table, Transfer deck, Bed extension, Angled bed rails, Absorption roller, Trailer package
Blade	
Length	4010 mm
Width	32 mm - 38 mm
Blade wheel diameter	483 mm (be l ted)

Pictured: LT20ME15SAH3-SWR







LT20 EQUIPMENT



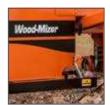
SW10

Increases productivity with easy-to-use computér electronics to precisely position the head for the next cut.



Debarker

Prolongs blade life by clearing away dirt and rocks from the bark.



Electric blade guide arm Easily operated

from the main control panel.



LT20 SPECIFICATIONS

Sawmill Head Features & Options

Standard SW10

Electric power up/down

Power feed

Electric blade guide arm Blade lubrication system

Debarker Options

Remote operator station (Cable cat track

or Curtain)

Sawmill Bed Features & Options

Log Handling Packages:

Manual Log Handling

(standard)

Side supports, Clamp, Toeboards, Winch log turner (optional), Log loader (manual pump)

STANDARD Hydraulic Log Handling

Side supports, Central clamp on two rods, Log turner, Toe board rollers,

(optional) SUPER Hydraulic Hold-down clamps, Log loader

Log Handling (optional)

Vertical side supports, Central clamp on two rods, Chain turner, Toeboard roller, Power roller with two cylinders,

Hold-down clamps, Log loader

Additional Equipment (optional):

Log deck Bed extension Angled bed rails Trailer package

Blade

Length 4010 mm Width 32 mm - 35 mm Blade wheel diameter 483 mm (belted)



LT20B EQUIPMENT



SW10

Increases productivity using easy-to-use setworks to precisely position the head for the next cut.



Low profile, modular log bed Low height helps with manual log handling.



Remote operator station (Curtain) The perfect way to

set up your opérator in one place with centralised controls.

LT20B SPECIFICATIONS

Sawmill Head Features & Options

Standard

Electric power up/down

Power feed

Electric blade guide arm Blade lubrication system

Options Debarker

Remote operator station (Curtain)

Sawmill Bed Features & Options

Log Handling Packages:

MANUAL Side supports (standard)

Clamp Manual toeboard

Additional Equipment (optional):

Cant hook Loading ramps

Additional bed section - 2 m

Blade

Length	4010 mm
Width	32 mm - 35 mm
Blade wheel diameter	483 mm (belted)

Pictured: Compact for shipment









LT 15 CLASSIC

COMPACT, ECONOMICAL AND RELIABLE **SAWMILLING SOLUTION**

Incredibly versatile, the LT15 sawmill is very popular because of its





LT15WIDE EQUIPMENT



SW10 Simply select the board thickness and the head height automatically positions for each cut.

Log Wedge allows

you to level tapered logs to ensure

maximum recovery.





Side Supports All six side supports have NEW heavy-duty rollers to assist with log turning.



Debarker Extends blade life by clearing the blade path of dirt and rocks.



Electric Power Feed Increase production by adding power feed forward/reverse.

LT15WIDE SPECIFICATIONS

Sawmill Head Features	s & Options	
Standard	Electric up/down (screw) Hand crank feed system Manual blade guide arm Blade lubrication system	
Options	SW10 Debarker Electric power feed	
Sawmill Bed Features & Options		
Standard	S3 bed: 6 Side supports + 3 Manual log clamps M2 bed: 4 Side supports + 2 Manual log clamps Log wedge	
Options	Additional bed section: 1.95 m or 2.7 m Log loading ramps Cant hook	
Blade		
Length	4470 mm	
Width	32 mm - 35 mm	
Blade wheel diameter	483 mm (belted)	



LT15CLASSIC EQUIPMENT



SW10 Simply select the board thickness and the head height automatically positions for positions for each cut.



Log Wedge allows you to level tapered logs to ensure maximum recovery.



Log Clamps Secure logs and allow you to cut as low as 25 mm from



Debarker Extends blade life by clearing the blade path of dirt and rocks.



Side Supports All six side supports have NEW heavy-duty rollers to assist with log turning.



Electric Power Feed Increase production by adding power feed forward/reverse.

LT15CLASSIC SPECIFICATIONS

Sawmill Head Features & Options		
Standard	Electric up/down (screw) Hand crank feed system Manual blade guide arm Blade lubrication system	
Options	SW10 Debarker (for AC and DC Petrol model) Electric power feed	
Sawmill Bed Features & Options		
Standard	S3 bed: 6 Side supports + 3 Manual log clamps M2 bed: 4 Side supports + 2 Manual log clamps Log wedge	
Options	Additional bed section: 1.95 m or 2.7 m Log loading ramps Cant hook Log moulder/planer MP100 or MP150	
Blade		
Length	4010 mm	
Width	32 mm - 35 mm	
Blade wheel diameter	483 mm (belted)	





NEW!

NEW!



MOBILE



COMPACT, ECONOMICAL AND MOBILE SAWMILLING SOLUTION

Engineered to saw logs directly on the trailer, **LT15CLASSIC MOBILE** extends the LT15 series of sawmills. Perfect solution for woodworkers looking for a mobile and economical sawmill. Now the redesigned trailer allows sawing without the need to remove the wheels and axle. Towing is made safe thanks to a stiffer bed and head security pin.

With LT15CLASSIC MOBILE produce your timber on the spot!

PERFORMANCE SPECIFICATIONS

CUTTING CAPACITY

Max. Log Capacity

70 cm dia

x 5.2 m (3 segments 1.95 m each)

Max. Width of Cut 64 cm

Max. Cant Width 59 cm

POWER

Standard Optional 7.5 kW Electric 11 kW Electric

10 HP Diesel

19 HP Petrol

Pictured: LT15CLASSIC MOBILE

LT I— START MOBILE



ULTRA-COMPACT AFFORDABLE MOBILE SAWMILL

Saw logs into timber boards with the **LT15START MOBILE** wherever you go. Ideal solution for woodworkers looking for an affordable and mobile sawmill. The redesigned trailer allows for sawing on the bed without the need to remove the axle and trailer system. Towing is made safe thanks to upgraded and stiffer bed sections and a pin securing the head for transportation.

PERFORMANCE SPECIFICATIONS

CUTTING CAPACITY

Max. Log Capacity

70 cm dia.

x 4.8 m (3 segments 1.95 m each)

Max. Width of Cut 64 cm Max. Cant Width 59 cm

POWER

Standard

5.5 kW Electric

7.5 KW Electi

14 HP Petrol

Pictured: LT15START MOBILE



LT15CLASSIC MOBILE EQUIPMENT



SW10 Simply select the board thickness and the head height automatically positions for each cut.



Log Clamps Secure logs and allow you to cut as low as 25 mm from the bed.



Blade tension is easily adjusted, and keeps the blade at the proper tension for



Logs are secured onto the bed by six Side Supports.



Debarker Extends blade life by clearing the blade path of dirt and rocks.



Mobile trailer Includes adjustable outrigger súpports for stability on any terrain.

LT15CLASSIC MOBILE SPECIFICATIONS

Sawmill Head Features & Options		
Standard	Electric up/down (screw) Hand crank feed system Manual blade guide arm Blade lubrication system	
Options	SW10 Setworks Debarker Electric power feed	
Sawmill Bed Features & Options		
Standard	S3 bed: 6 Side supports + 3 Manual log clamps Log wedge Mobile trailer (weight: 1300 kg)	
Options	Log loading ramps with winch	
Blade		
Length	4010 mm	
Width	32 mm - 35 mm	
Blade wheel diameter	483 mm (belted)	



LT15START MOBILE EQUIPMENT



Manual Feed and Up/Down Adjust blade height with the crank up/down and gently push the blade into the cut.



Log Clamps Secure logs and allow you to cut as low as 25 mm from the bed.



High Quality Blade Rollers Fully adjustable and high quality guides



Logs are secured onto the bed by six Side Supports.



Blade lubrication system



Mobile trailer Includes adjustable outrigger supports for stability on any terrain.

LT15START MOBILE SPECIFICATIONS

Sawmill Head Features & Options		
Standard	Hand crank up/down Hand crank feed system Up/Down chain Manual blade guide arm Blade lubrication system	
Options	Electric power up/down (screw)	
Sawmill Bed Features & Options		
Standard	S3 bed: 6 Side supports + 3 Manual log clamps Log wedge Mobile trailer (weight: 750 kg)	
Options	Log loading ramps with winch	
Blade		
Length	4010 mm	
Width	32 mm - 35 mm	
Blade wheel diameter	483 mm (belted)	



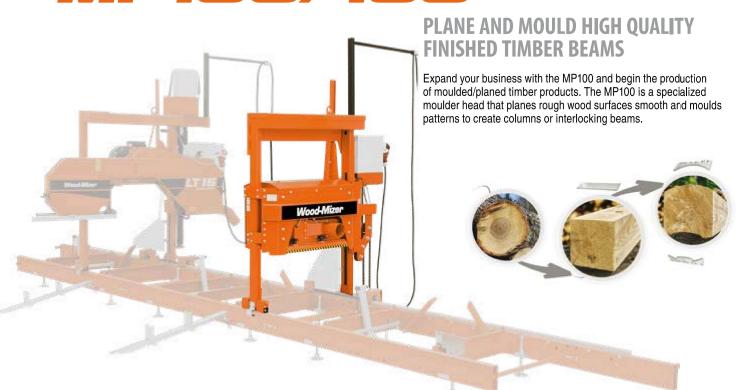
Pictured: LT15SAS3EH7-SP

ULTRA-COMPACT SAWMILL FOR MAXIMUM QUALITY AND AFFORDABILITY

The LT15START is the ideal affordable sawmill for straightforward timber processing with sturdy construction and simple features.



MP100/150



Pictured: MP100EH5S-1 together with LT15S3E11S + options



LT15START EQUIPMENT



Electric power up/down For additional productivity, add the optional electric head up/down.



Manual log clamp Secures logs and allows you to cut as low as 25 mm from the bed.



Mould & Plane By adding the MP100 moulding / planing head to the sawmill.

LT15START SPECIFICATIONS

Sawmill Head Features & Options		
Standard	Hand crank up/down Hand crank feed system Manual blade guide arm Blade lubrication system	
Options	Electric power up/down (screw)	
Sawmill Bed Features & Options		
Standard	S3 bed: 6 Side supports + 3 Manual log clamps M2 bed: 4 Side supports + 2 Manual log clamps Log wedge	
Options	Additional bed section: 1.95 m or 2.7 m Log loading ramps Cant hook Log moulder/planer MP100/MP150	
Blade		
Length	4010 mm	
Width	32 mm - 35 mm	
Blade wheel diameter	483 mm (belted)	





MP100/150 EQUIPMENT



SW10 Simply select the board thickness required and the head height automatically positions for each cut. (available for MP150 only)

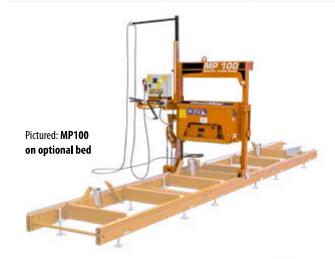


Knife Roller Profile knives slide in and lock into place.



Secure beam clamps Specialised clamps for holding beams for cutting without damaging high quality surfaces. Cuts as close as 25 mm from the bed are possible.

SPECIFICATIONS							
	MP100	MP150					
Electric motor	4 kW	4 kW					
Log feed and up/down	Manual	Electric					
Shaft speed	4890 rpm	4890 rpm					
Maximum moulding / planning width	410 mm	410 mm					
Number of knives	4	4					
Minimum material height	60 mm	60 mm					
Maximum material height	600 mm	600 mm					
Maximum material width	520 mm	520 mm					
Standard	-	SW Setworks					



15

Wood-Mizer SAWMILL SELECTION



YOUR WOOD-MIZER TWIN RAIL CHOICE

The LX450 twin rail sawmill featuring many of the same benefits of the world renowned Wood-Mizer LT sawmill series.



CUTTING CAPACITY

Max. Log Capacity

Max. Width of Cut Max. Cant Width 76 cm

POWER

Standar<u>d</u> Optiona**l**

15 kW Electric

18.5 kW Electric

NEW!

Pictured: LX450MEH25SAHS5-SWR





MAX. LOG

EXTRA-WIDE TWIN RAIL SAWMILL

Saw extra-wide slabs and boards up to 140 cm using powered saw head controls (forward/reverse & up/down) and Setworks! Designed for sawyers and woodworkers that need to saw massive slabs and boards, the LX250 joins the Wood-Mizer LX Series of sawmills that are engineered to saw wider and deeper than other sawmills in their class.

PERFORMANCE SPECIFICATIONS

CUTTING CAPACITY

S3 bed

Optional

Max. Log Capacity

3 segments 1.85 m each

Max. Width of Cut 138 cm Max. Depth of Cut 26.5 cm

Max. Cant Width 125 cm

POWER

Standard Electric 11 kW

Electric 15 kW or 18.5 kW

Pictured: LX250



LX450 EQUIPMENT



Increases productivity with easy-to-use setworks to precisely position the head for the next cut.



Angled bed rails with stainless steel sleeves for optimum log



Hydraulic chain log turner for turning the biggest logs.



Central clamp on two rods clamps and stabilises the log during the cutting process.



Hydraulic taper roller for precise log leveling and positioning.



Hydraulic power roller used for positioning the log in the optimal place on the bed.

LX450 SPECIFICATIONS

Sawmill Head Features & Options

Standard SW10

Electric power up/down Power feed

Electric blade guide arm Hydraulic blade tension system

Options Debarker

Remote operator station (Curtain)

LubeMizer

Board removal system

Sawmill Bed Features & Options

Angled bed rails Standard

Log Handling Packages:

SUPER Hydraulic Log Handling

(optional)

Vertical side supports Central clamp on two rods

Chain turner Log loader Toe board roller

Power roller with two cylinders

Hold-down clamps

Additional Equipment (optional):

Absorption roller Log deck Incline conveyor Roller table Transfer deck

Blade

Length 4544 mm Width

32 mm - 35 mm (standard) 38 mm (optional)

Blade wheel diameter 483 mm (belted)



LX250 EQUIPMENT



Saw head control panel Including SW10 Setworks, forward/ reverse and up/down for ease of operation.





xFrame stable structure that travels on twin parallel steel profiles on the bed.



control panel for operator convenience and precision.



Blade wheels for running 32-35 mm blades.



Hydraulic Blade Tensioning Keeps blade properly tensioned for longer blade life and enhanced sawing performance.



Raised Cross Bed Sections for easy loading of logs with a forklift or tractor.

LX250 SPECIFICATIONS

Sawmill Head Features

Standard SW10

Electric power up/down

Power feed

Electric blade guide arm Blade tension system Blade lubrication system

Sawmill Bed Features & Options

Standard 3 Side supports

2 Manual log clamps 2 Parallel Hardened Steel Rails

Additional bed sections: 1.85 m

Log wedge

Blade

Options

Length	5470 mm
Width	32 - 35 mm
Blade wheel diameter	483 mm (belted)









LX100 EQUIPMENT



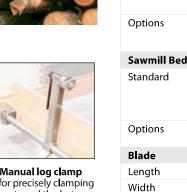
SW10 Increases productivity with easy-to-use setworks to precisely position the head for the next cut.



Electric blade guide arm The operator can easily adjust the position of the powered blade guide arm.



Manual log clamp for precisely clamping cants and the last board.



Sawmill Head Features	& Options					
Standard	Electric power up/down (for AC model) Manual feed system Electric blade guide arm Blade tension system Blade lubrication system					
Options	SW10 Debarker Power feed					
Sawmill Bed Features & Options						
Standard	3 Side supports 2 Manual log clamps Log wedge Angled bed rails					
Options	Additional bed sections: 1.85 m or 2.75 m Cant hook					
Blade						
Length	4010 mm					
Width	32 mm - 35 mm					
Blade wheel diameter	483 mm (belted)					



Power feed is driven on a heavy-duty chain, are simple and more duráble than other methods.



Log side supports stronger than ever.



Blade lubrication system The blade lubrication helps keep the blade clean for smooth cutting.



LX50 EQUIPMENT



Saw head controls Including forward/ reverse and up/down for ease of operation and increased production.



Completely new **Up/ Down System** for dependabilty accuracy and stability.



Manual log clamp for precisely clamping cants and the last board.



xFrame stable structure that travels on twin parallel steel profiles on the bed.



Log side supports are simple and stronger than ever.



Blade lubrication system The blade lubrication helps keep the blade clean for smooth cutting.

LX50 SPECIFICATIONS

LX100 SPECIFICATIONS

Sawmill Head Features & Options							
Standard	Manual feed system Blade tension system Blade lubrication system						
Sawmill Bed Features & Options							
Standard	S3 bed: 2 Side supports + 2 Manual log clamps Adjustable legs						
Options	Additional bed section: 1.53 m Cant hook Log wedge						
Blade							
Length	3355 mm						
Width	32 mm						
Blade wheel diameter	400 mm						





BED EXTENSIONS

MANUAL BED EXTENSIONS



Most Wood-Mizer portable sawmills can handle just about any log length imaginable. You can add 1.8 m or 3.6 m or 7.2 m extensions to the existing bed sections, and tackle super-long logs with ease. Bed extensions are not only useful for cutting single logs. Many operators utilise extra-long beds in order to load and cut two logs in the same pass, increasing production dramatically. This is common in places where extra workers can assist the operator with log loading and handling while the operator concentrates on sawing.

MANUAL BED EXTENSIONS					
BX6	1.8 m extension				
BX12*	3.6 m extension				
BX24*	7.2 m extension				
Bed extension 0.5 m					

^{*} Bed extensions are also available with hydraulic package.

HYDRAULIC BED EXTENSIONS

Hydraulic bed extensions are available for LT20, LT40, and LT70 AC sawmills.



	BX12 BED EXTENSIONS							BX24 BED EXTENSIONS							
Log Handling Function/ Kit Symbol	12M	12H1	12H2	12H3	12H4	12H5	12H6	24M	24H1	24H2	24H3	24H4	24H5	24H6	
Manual Side Supports	(2)							(3)							
Manual Clamp	•														
Hydraulic Side Support		(2)	(2)	(2)	(2)	(2)	(2)		(3)	(3)	(3)	(3)	(3)	(3)	
Toe Boards Roller			•	•	•	•	(2)			•	•	•	•	(2)	
Middle Clamp				•	•		•				•	•	•	•	
Log Turner					•	•	•					•	•	•	
Pull-Down Clamp															

LOG & HANDLING SYSTEMS

3-sided Sorting Table (CRD)

Durable sorting table capable of transferring the material in 3 ways (left, right, straight). Segmental construction allows for extending the length from 3 m up to 9 m.

Log Deck (LD2)

Logs can be staged on the Log Deck, and fed forward one at a time onto the sawmill. The loading arms ensure only one log is transferred at a time.

Transfer Table (TD2)

The Transfer Table efficiently sorts timber in different directions. Timber can be sent directly forward, or diverted to an edger. Recommended for timber up to 6 m long.

Incline Conveyor (CB3)

The conveyor belt removes timber from the sawmill. After the cut is finished, the Board Removal System offloads the board from the bed onto the Conveyor Belt, which then moves the timber to the next processing stage.









ACCESSORIES

SETWORKS



ACCUSET

Accuset significantly increases the operational flexibility provided by Simple Setworks and PLC Setworks. In addition to 16 programmable memories for board thickness, the system also has four operational modes (Manual Mode, Auto Up/ Down Mode, Pattern Mode, Pattern Mode).



SW-PLC2

Automatically lowers the saw head to a preset cutting height. The SW-PLC2 is based on a programmable logic controller (PLC), a magnetostrictive measuring strip, a programmable control panel and a rotational speed controller used in asynchronous motors.



required board width, and start cutting.

Cutting wood on a daily basis requires a lot of measuring and math

work, which reduces operator productivity. Wood-Mizer's electronic Setworks systems take the guesswork out of sawing, and increase recovery and productivity. Using a Setworks system, the sawmill operator does not need to work out the measurements and factor in the amount of wood removed by the blade. All he needs to do is set a

> The PLC Setworks is for sawmills equipped with AC up/down motors. The functionality is very similar to that of the Simple Setworks with the capacity for two operator programmable dimensions, which can be selected at the touch of a button.



SW Setworks

Because the outside of a log is often covered in mud, sand or abrasive

bark, a debarker is essential to improving the cutting life of your sawmill blades. The debarker clears a path in front of the blade, preventing your blades from running through mud, rocks, or thick bark. The debarker's powerful motor will help you keep your blades in great shape between sharpening and extend overall blade life. And the less time you spend changing and sharpening your blades, the more

The SW Setworks increases productivity and accuracy using rugged electronics to quickly position the head for the next cut. Available for both AC and DC mills, the SW setworks is easy to use and allows you to change board sizes very quickly, without the need to preprogramme every dimension needed.

DEBARKER



This debarker is available for LT40 and LT70 mills.



time you'll spend sawing.

Every LT15 and LT20 sawmill comes prewired and ready to fit the optional debarker, which extends blade life by pre-cleaning the log.

CANT HOOK

the sawmill. You will need a minimum of two for basic log handling. **Cant Hook** Our cant hook is made

from special hardened steel and feature 1.2 m wooden handles.



Steel Cant Hook

These traditional logger's tools are a must for every sawmill. They are

used to roll, lift, move, and pivot logs on your machine and around

Durable, long-lasting, with a special hardened steel handle and a comfortable rubber grip, 1.2 m and 0.7 m length steel cant hooks.

WOODWORKING PRODUCTS

Wood-Mizer is proud to now offer a workshop range of planers/moulders for anyone making finished lumber, in addition to the legendary line of sawmills that have enabled people to process logs into lumber for more than 35 years.

Engineered for professional woodworkers, carpenters, or joiners in the construction trade, Wood-Mizer planer / moulders plane and mould boards on all four sides in a single pass into a variety of professionally finished products including flooring, planed boards, crown moulding, cabinet trim, paneling, door and window frames, furniture components, and more.

PLANERS / MOULDERS / THICKNESSERS



INDUSTRIAL AND TITAN SAWMILLS

Improve profitability with innovatively designed industrial sawmilling solutions that maximize productivity, reduce labour requirements, and increase recovery from every log.



BLADES



BANDSAW BLADES



Using the best sawmill blade is key to increasing production, improving cut quality, and reducing costs for your sawmilling or resawing company. From sawing green softwoods to abrasive hardwoods, Wood-Mizer manufactures an extensive range of sawmill bandsaw blades with more than 100 combinations based on profile, width, thickness, tooth spacing, and alloy for any type of sawing or resawing application.

WOOD CUTTING TOOLS



CIRCULAR BLADES



Multirip, ripsaw, and crosscut circular saw blades saw blades from Wood-Mizer cover just about every sawing application – for wet or dry softwoods and hardwoods, as well as tropical hardwoods and panels. Our blades are covered with an anti-friction coating, which protects the blade against the surface build-up and over-heating.

PLANER AND JOINTER KNIVES



Wood-Mizer supplies planer knives, serrated back knives, and tungstentipped knives depending on your needs and applications. Planing and profile knives are available for Wood-Mizer's own range of planer/ moulders, plus other machines.

FRAME SAW BLADES



Frame saw blades from Wood-Mizer are made from German steel, the teeth are stellite-tipped, the surface is chromium-plated, and special lengths are available upon request.



NARROW BAND SAWMILLS • TWIN RAIL SAWMILLS



Wood-Mizer Industries, Poland

Since 1982, Wood-Mizer has taken thin-kerf, narrow-band technology and production well beyond what anyone ever imagined possible. Because of the company's rich history of patents and innovative designs that challenge traditional thinking, Wood-Mizer is recognized as a worldwide leader in the forest industry.

Through a network of locations and dealers around the globe, Wood-Mizer provides solutions to customers that require everything from a single machine to complete systems to efficiently and profitably process wood.



Kjell Larsson

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jioni jorest to jinai jorni

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